



UNIVERSIDADE  
ESTADUAL DE LONDRINA



Mariana Assis de Queiroz Cancian

**ABORDAGEM QUIMIOMÉTRICA DE PARÂMETROS FÍSICOS-  
BIOQUÍMICOS DA *Curcuma longa* L E SÍNTESE DE CELULOSE BACTERIANA  
COM INCORPORAÇÃO DE CURCUMINA**

Londrina/PR  
2023

MARIANA ASSIS DE QUEIROZ CANCIAN

**ABORDAGEM QUIMIOMÉTRICA DE PARÂMETROS FÍSICOS-  
BIOQUÍMICOS DA *Curcuma longa* L E SÍNTESE DE CELULOSE BACTERIANA  
COM INCORPORAÇÃO DE CURCUMINA**

Tese apresentada ao Programa de Pós-Graduação em Ciência de Alimentos da Universidade Estadual de Londrina - UEL, como requisito parcial para a obtenção do título de Doutora em Ciência de Alimentos.

Orientador: Profa. Dra. Wilma Aparecida Spinosa

Londrina/PR  
2023

Ficha de identificação da obra elaborada pelo autor, através do Programa de Geração Automática do Sistema de Bibliotecas da UEL

Cancian, Mariana Assis de Queiroz .  
ABORDAGEM QUIMIOMÉTRICA DE PARÂMETROS  
FÍSICOS-BIOQUÍMICOS DA Curcuma longa L E SÍNTESE DE CELULOSE  
BACTERIANA COM INCORPORAÇÃO DE CURCUMINA / Mariana Assis de  
Queiroz Cancian. - Londrina, 2023.  
138 f. : il.

Orientador: Wilma Aparecida Spinosa.  
Tese (Doutorado em Ciência de Alimentos) - Universidade Estadual de  
Londrina, Centro de Ciências Agrárias, Programa de Pós-Graduação em Ciência  
de Alimentos, 2023.  
Inclui bibliografia.

1. Análise Multivariada - Tese. 2. Atividade Antioxidante - Tese. 3. Alimento funcional - Tese. 4. Bactéria do ácido acético - Tese. I. Spinosa, Wilma Aparecida. II. Universidade Estadual de Londrina. Centro de Ciências Agrárias. Programa de Pós-Graduação em Ciência de Alimentos. III. Título.

CDU 641.1

Mariana Assis de Queiroz Cancian

**ABORDAGEM QUIMIOMÉTRICA DE PARÂMETROS FÍSICO-BIOQUÍMICOS DA Curcuma longa L E SÍNTESE DE CELULOSE BACTERIANA COM INCORPORAÇÃO DE CURCUMINA**

Tese apresentada ao Programa de Pós-Graduação em Ciência de Alimentos da Universidade Estadual de Londrina - UEL, como requisito parcial para a obtenção do título de Doutora em Ciência de Alimentos.

**BANCA EXAMINADORA:**

Orientadora: Prof<sup>a</sup>. Dr<sup>a</sup>. Wilma Aparecida Spinosa  
Universidade Estadual de Londrina - UEL

Prof. Dr. Regildo Márcio Gonçalves Da Silva  
Universidade Estadual Paulista Júlio de Mesquita  
Filho - UNESP

Dr<sup>a</sup>. Dr. Leonel Vinicius Constantino  
BAIC Biotecnologia agrícola LTDA/Curitiba

Prof.Dr. Diego Galvan  
Universidade Federal de Santa Catarina - UFSC

Prof<sup>a</sup>.Dr<sup>a</sup>. Marcela Moreira Terhaag  
Instituto Federal do Paraná - IFPR

Londrina, 22 de setembro de 2023.

À Deus, sempre em primeiro lugar.

À minha avó Zilda Braga Queiroz (*in memoriam*),  
pelo exemplo de vida.

Dedico.

## **AGRADECIMENTOS**

À Deus, por ser a minha fonte de força, sabedoria e guiar meus passos.

À Prof<sup>a</sup>. Dr<sup>a</sup>. Wilma Spinosa, pela orientação, atenção, paciência e ensinamentos ao longo do desenvolvimento deste trabalho. Minha admiração, respeito e gratidão.

À Universidade Estadual de Londrina, pela infraestrutura e oportunidades de aprendizado.

A chefia, coordenação, docentes e profissionais do Departamento de Ciência e Tecnologia de Alimentos da Universidade Estadual de Londrina pelos ensinamentos e atenção.

Aos integrantes da banca examinadora, que se disponibilizaram para auxiliar na melhoria deste trabalho.

Ao Conselho Nacional de Desenvolvimento Científico e Tecnológico (CNPq), pela concessão da bolsa.

Aos amigos de laboratório, Rodrigo Gomes, Rebeca Catarino, Viviane Leite, José Augusto de Souza e Taís Muller, por toda ajuda. E em especial, à minha amiga de laboratório que se tornou amiga de vida, Natália Hata, pela amizade, apoio, incentivo e sábias palavras seja de dia ou de noite no laboratório.

Ao meu amigo de mestrado, doutorado e agora de vida, André Ribeiro pela amizade e suporte durante toda a pós-graduação.

À minha amada família Assis de Queiroz, pelo incentivo e apoio. Aos meus pais Geraldo e Vani por todo exemplo, amor e força, mesmo que distante. A minha irmã Paula por dividir anseios e dar tantos conselhos durante os últimos anos. A minha

irmã Manuela, que mesmo pequena, foi companheira e amiga. À minha Família Cancian por sempre acreditarem em mim.

Ao meu filho, Conrado, por me impulsionar na carreira acadêmica e entender todos os momentos de ausência. Por ser sempre minha motivação e por tornar meus dias mais felizes e completos. À minha pequena Geovana, que é minha melhor amiga e fonte de ternura, seu sorriso me acalma e me dá força para ser um exemplo de mulher. Vocês sempre serão minha razão de viver!

Ao meu marido Thiago por toda paciência, amor, incentivo, apoio e confiança durante os últimos anos. Por acreditar em mim, desde o processo seletivo do mestrado até a última apresentação do doutorado. E principalmente por dividir todos os momentos de sua vida comigo, sem dúvida, esse título também é seu.

À todos que não foram citados aqui, mas que colaboraram e torceram de coração para que esta etapa da minha vida fosse concluída.

**Muito Obrigada!**

*"Verba volant, scripta manent".*

(Citação em latim que significa: "As palavras voam, os escritos permanecem").

QUEIROZ-CANCIAN, Mariana Assis. **CHEMOMETRIC APPROACH OF PHYSICAL-BIOCHEMICAL PARAMETERS OF *Curcuma longa* L AND SYNTHESIS OF BACTERIAL CELLULOSE WITH INCORPORATION OF CURCUMIN.** 2023. 138 pgs. Tese (Doutorado em Ciência de Alimentos) – Universidade Estadual de Londrina, Londrina, 2023.

## RESUMO GERAL

A cúrcuma é um produto alimentar de alto valor amplamente utilizado nas indústrias de temperos, condimentos e corantes, tornando-se um dos produtos vegetais naturais mais populares. Simultaneamente, os alimentos orgânicos têm despertado crescente interesse dos consumidores, o que tem impulsionado seu comércio e consumo, em parte devido à atenção da mídia e publicações que destacam seus potenciais benefícios como suplemento dietético. A curcumina, principal composto fenólico encontrado na cúrcuma apresenta diversos potenciais benéficos para a saúde, incluindo propriedades antioxidantes. As complexas interações entre polifenóis, como a curcumina, e componentes alimentares, especialmente o amido, desempenham um papel crítico na modulação do conteúdo e atividade desses compostos fenólicos. Em sua composição química, a cúrcuma apresenta em seus rizomas mais de 40% de amido. A conversão do amido em açúcares pela hidrólise enzimática gera um produto com alto teor de dextrose usado como fonte de açúcar fermentável em produtos fermentados, como a celulose bacteriana (BC). BC é um biopolímero sintetizado por bactérias ácido acéticas, sendo promissor devido às suas propriedades específicas. Neste contexto, o objetivo desse trabalho foi dividido em: (1) análise do efeito dos sistemas agrícolas orgânicos e convencionais nos parâmetros físico-químicos, conteúdo de compostos bioativos e na atividade antioxidante *in vitro* da cúrcuma obtida de diferentes origens geográficas através de aplicação de técnicas estatísticas multivariadas; (2) estudar as interações polifenol-amido (curcumina-amido) presentes na cúrcuma e o efeito da hidrólise enzimática na disponibilidade da curcumina em meio aquoso; (3) síntese de celulose bacteriana (*in situ*) utilizando como fonte de carbono açúcares proveniente de hidrólise enzimática do amido de cúrcuma e incorporação da curcumina na celulose bacteriana (*ex situ*). Uma análise comparativa entre sistemas agrícolas orgânicos (ORG) e convencionais (CONV) de diferentes regiões geográficas (Brasil, Índia, Estados Unidos e Suécia) foi conduzida em rizomas de cúrcuma. Foram analisadas 66 amostras comerciais quanto à composição fenólica, atividade antioxidante *in vitro*, atributos de cor e conteúdo de curcumina. Abordagens quimiométricas não supervisionadas, incluindo análise hierárquica de cluster (HCA), mapa de calor e análise de componentes principais (PCA), revelaram que os sistemas de cultivo agrícola e a origem geográfica não tiveram influência significativa no conteúdo de curcumina, na atividade antioxidante ou nos parâmetros físico-químicos básicos. A síntese de celulose bacteriana atingiu o rendimento de 1,38 g.L<sup>-1</sup> com o xarope de cúrcuma como fonte de carbono, com condições de cultura que incluem 10 dias de tempo de incubação, 5% (v:v) de inóculo, 0,5 g.L<sup>-1</sup> de extrato de levedura, 0,5 g.L<sup>-1</sup> de peptona, 0,115 g.L<sup>-1</sup> de ácido cítrico, 0,27 g.L<sup>-1</sup> de Na<sub>2</sub>HPO<sub>4</sub> e 1% de etanol (v:v), além de 1,5% de glicose proveniente de hidrolisado de cúrcuma (g.L<sup>-1</sup>), com uma temperatura de incubação de 30°C. A membrana de BC foi carregada separadamente com extrato etanólico de cúrcuma (BC/CURC) e apresentou atividade antioxidante. O

xarope de cúrcuma libera a curcumina da matriz de amido e demonstra um CC (conteúdo de curcumina) semelhante ao da amostra de cúrcuma, garantindo a dispersão e estabilidade da curcumina em meio aquoso.

**Palavras-chave:** Alimento funcional, bactérias do ácido acético, atividade antioxidante, análise multivariada.

QUEIROZ-CANCIAN, Mariana Assis. **Açafrão (*Curcuma longa* L.): síntese de celulose bacteriana, incorporação de curcumina e estudo quimiométrico entre compostos fenólicos e parâmetros físico-químico**. 2023. 138 pgs. Thesis (Doctoral degree in Food Science) – State University of Londrina, Londrina, 2023.

## ABSTRACT

This study aimed to investigate the properties that turmeric (*Curcuma longa* L.) can assume in different aspects of food science and biotechnology. Turmeric is a high-value food product widely employed in the spice, condiment, and dye industry. Turmeric has become one of the most popular natural plant products. Concomitantly, organic food has gained increasing consumer interest, promoting its trade and consumption. In common, increased consumption of turmeric and organic food has been largely due to widespread media attention and several publications, including articles on its many potential benefits as a dietary supplement. Curcumin, the main phenolic compound found in turmeric, has several potential health benefits, including antioxidant properties. The complex interactions between polyphenols, such as curcumin, and food components, especially starch, perform a critical role in modulating the content and activity of these phenolic compounds. In its chemical composition, turmeric has more than 40% starch in its rhizomes. The conversion of starch into sugars through enzymatic hydrolysis generates a product with a high dextrose content used as a source of fermentable sugar for fermented products, like bacterial cellulose (BC). BC is a promising biopolymer synthesized by acetic acid bacteria due to its specificity and properties. In this context, the objective of this work was divided into: (1) analysis of the effect of organic and conventional agricultural systems on physicochemical parameters, content of bioactive compounds and *in vitro* antioxidant activity of turmeric obtained in different geographic origins through the application of multivariate statistical techniques; (2) study the polyphenol-starch (curcumin-starch) interactions present in turmeric and the effect of enzymatic hydrolysis on the availability of curcumin in aqueous media; (3) synthesis of bacterial cellulose (*in situ*) using sugars as a carbon source from enzymatic hydrolysis of turmeric starch and incorporation of curcumin into bacterial cellulose (*ex situ*). A comparative analysis of organic (ORG) and conventional (CONV) agricultural systems in different geographic regions (Brazil, India, United States and Sweden) was conducted on turmeric rhizomes. Sixty-six

commercial samples were analyzed for phenolic composition, *in vitro* antioxidant activity, color attributes and curcumin content. Unsupervised chemometric approaches, including hierarchical cluster analysis (HCA), heatmap, and principal component analysis (PCA), revealed that agricultural cropping systems and geographic origin had no significant influence on curcumin content, antioxidant activity, or basic physical chemistry parameters. BC can be produced with a yield of 1.38 g.L<sup>-1</sup> using TS as alternative carbon source, with culture conditions of 10 days of incubation time, 5% (v:v) inoculum, 0.5 g.L<sup>-1</sup> yeast extract, 0.5 g.L<sup>-1</sup> peptone, 0.115 g.L<sup>-1</sup> citric acid, 0.27 g.L<sup>-1</sup> Na<sub>2</sub>HPO<sub>4</sub> and 1% ethanol (v:v) and 1.5% of glucose from TS (g.L<sup>-1</sup>) at 30 °C incubation temperature. The BC membrane was separately loaded with turmeric ethanolic extract (BC/CURC) and showed antioxidant activity. Turmeric syrup released curcumin from the starch matrix and showed the same CC in the turmeric sample, ensuring curcumin aqueous dispersibility and stability.

**Keywords:** Functional Food, Acetic Acid Bacteria, Bioactive Compounds, Antioxidant Activity, Multivariate Analysis.

## LISTA DE ILUSTRAÇÕES

### Capítulo II - REVISÃO BIBLIOGRÁFICA

**Figure 1** - Análogos naturais de metabólitos da curcumina.....25

**Figure 2** - *Acetobacter xylinus*, rede tridimensional e a formação da celulose bacteriana.....27

### Capítulo III - SCIENTIFIC ARTICLE 1

**Figure 1** - Boxplot depicting the distribution of data points for turmeric samples across chemical, color and antioxidant properties for crop system (a) and geographical origin(b).....53

**Figure 2** - Pearson's linear correlations: Visualization of relationships between chemical, color and antioxidant properties of turmeric samples, showing the degree of association. ....62

**Figure 3** - Heatmap of the chemical, color and antioxidant properties for crop system in 66 turmeric samples and dendrogram for turmeric samples obtained from the hierarchical cluster analysis.....64

**Figure 4** - A scatter plot of PC1 versus PC2 of the main sources of variability between the turmeric samples .....66

### Capítulo IV - SCIENTIFIC ARTICLE 2

**Figure 1** Response surfaces and contour curves for BC Production(g.L-1) (Y) with concentration of Glucose from TS(g.L-1) (X1) and Ethanol (% v:v) (X2) independent variables.....95

<b>Figure 2</b> - Membrane loaded with turmeric ethanolic extract (BC/Curc) (a) before and after dried.....	96
<b>Figure 3</b> - FT-IR spectra of bacterial cellulose produced by <i>Komagataeibacter xylinus</i> in standard and optimized media.....	97
<b>Figure 4</b> - XRD patterns of the bacterial cellulose produced by <i>Komagataeibacter xylinus</i> in standard and optimized media.....	99
<b>Figure 5</b> - FT-IR spectra of bacterial cellulose produced by <i>Komagataeibacter xylinus</i> in standard, optimized media and loaded with turmeric ethanolic extract (BC/Curc) .....	100
<b>Figure 6</b> - Membrane loaded with turmeric ethanolic extract (BC/Curc) (a) before and after dried. ....	102

## **Capítulo V - SCIENTIFIC ARTICLE 3**

<b>Figure 1</b> Chemical structures of curcumin (a) and curcumin keto-enol tautomerism. (b). ....	119
<b>Figure 2</b> FT-IR spectra of (a) turmeric and (b) turmeric syrup (TS). ....	124

## LISTA DE TABELAS

### Capítulo III - SCIENTIFIC ARTICLE 1

**Table 1** - Chemical, color and antioxidant properties of Brazilian, American, Indian and Swedish turmeric samples in organic and conventional crop system.....56

### Capítulo IV - SCIENTIFIC ARTICLE 2

**Table 1** - Plackett–Burman Design matrix and results.....92

**Table 2** - Uncoded and coded levels of independent and dependent variables used in the RSM design for enzymatic hydrolysis.....94

**Table 3** - Optical properties, amount of curcumin and antioxidant activity for BC/curcumin.....101

### Capítulo V - SCIENTIFIC ARTICLE 3

**Table 1** - Total polyphenolic content (TPC) and curcumin content obtained by extraction from turmeric and turmeric syrup.....122

## Sumário

<b>CAPÍTULO I</b> .....	<b>19</b>
1. Introdução e Objetivos .....	19
2. Estrutura da Tese.....	21
3. Metodologia de Trabalho .....	22
4. Referências.....	22
<b>CAPÍTULO II – REVISÃO BIBLIOGRÁFICA</b> .....	<b>24</b>
1. Cúrcuma .....	24
2. Celulose Bacteriana .....	26
3. Métodos estatísticos em Ciência e Tecnologia de Alimentos .....	29
3.1. Análise por componente principal- PCA .....	30
3.2. Análise de Agrupamento (HCA) e Mapa de Calor (Heat Map) .....	31
4. Referência.....	32
<b>CAPÍTULO III</b> .....	<b>44</b>
SCIENTIFIC ARTICLE 1 .....	<b>44</b>
Abstract.....	<b>45</b>
1. Introduction.....	<b>46</b>
2. Material and methods .....	<b>47</b>
2.1 Chemicals .....	47
2.2 Turmeric Samples.....	47
2.3 Extraction procedure.....	48
2.4 Amount Of Curcumin .....	48
2.5 Color attributes.....	49
2.6 Total phenolic content (TPC) .....	49
2.7 Measurement of <i>in vitro</i> antioxidant activity .....	49
2.3 Statistical analysis and chemometrics analysis.....	51
2.3.1 Hierarchical cluster analysis (HCA) and heatmap.....	51
2.3.2 Principal Component Analysis (PCA).....	52
3. Results and discussion .....	<b>53</b>
3.2 Exploratory data analysis .....	53
3.3 HCA heatmap analysis .....	63
3.4 Exploratory analysis by PCA.....	65

4. Conclusion.....	68
References.....	68
<b>CAPÍTULO IV - .....</b>	<b>81</b>
SCIENTIFIC ARTICLE 2 .....	81
Abstract.....	82
1. Introduction.....	83
2. Material and methods .....	85
2.1. Microorganisms, medium and materials .....	85
2.2. Screening parameters using the Plackett–Burman design .....	86
2.3. Central Composite Rotational Design (CCRD) .....	86
2.4. BC purification.....	87
2.5. Preparation of biocellulose/curcumin .....	88
2.5.1. Amount Of Curcumin .....	88
2.5.2. Antioxidant activity.....	89
2.5.3. Optical properties .....	89
2.6. Characterization and properties of the film .....	90
2.6.1. FT-IR Spectroscopy.....	90
2.6.2. X-Ray Diffraction .....	90
3. Results and discussion .....	90
3.1. Plackett-Burman design.....	90
3.2. Experimental Design.....	93
3.3. FT-IR .....	96
3.4. X-ray diffraction.....	98
3.5. BC/curcumin .....	99
4. Conclusion.....	102
Acknowledgments .....	103
References.....	103
<b>CAPÍTULO IV.....</b>	<b>116</b>
SCIENTIFIC ARTICLE 3 .....	116
Abstract.....	117
1. Introduction.....	118
2. Material and methods .....	119
2.8 Extraction procedure.....	120

2.9 Total phenolic content (TPC) .....	120
2.10 Curcumin content (CC) .....	120
2.11 Fourier-transform infrared (FT-IR) spectroscopy.....	121
2.12 Statistical analysis.....	121
3. Results and discussion.....	<b>121</b>
3.1. Curcumin content and TPC.....	121
3.2. FT-IR .....	123
4. Conclusion.....	<b>124</b>
Acknowledgments .....	<b>125</b>
References .....	<b>125</b>
<b>CAPÍTULO V: CONCLUSÕES FINAIS .....</b>	<b>137</b>

## CAPÍTULO I

### 1. Introdução e Objetivos

Diferentes matrizes alimentares são investigadas quanto a composição química e bioatividade, principalmente a capacidade antioxidante, como chás, vinhos, vinagres, especiarias, ervas, frutas e produtos alimentícios derivados (ZABOT *et al.*, 2022; ZIELINSKI *et al.*, 2014). Desses estudos uma conclusão comum pode ser observada: alimentos ricos em compostos fenólicos demonstram forte atividade antioxidante. A *Curcuma longa* L., conhecida como cúrcuma ou açafrão, é uma planta cujo interesse econômico e alimentar tem-se no seu rizoma e sua atividade anticancerígena, antibacteriana, antiinflamatória e antioxidante amplamente estudada e comprovada na literatura (FULORIA *et al.*, 2022).

Os diversos estudos *in vitro* e *in vivo* atribuem as propriedades biológicas do rizoma do açafrão principalmente aos curcuminóides: curcumina e seus derivados demetoxicurcumina e bisdemetoxicurcumina. A composição química do açafrão apresenta entre 0,3 a 5,4% de curcumina, seu principal metabolito secundário (ESATBEYOGLU *et al.*, 2012; FULORIA *et al.*, 2022; LIU, YUEYUE; MA; YUAN, 2023). A atividade antioxidante da curcumina é relacionada com a capacidade antioxidante dos grupos fenólicos da molécula, a estrutura química consiste em dois anéis aromáticos, contendo um radical metoxi e um grupamento hidroxila, interconectados simetricamente em conjugação por uma fração  $\beta$ -dicetona (ESATBEYOGLU *et al.*, 2012).

A cúrcuma apresenta mais de 40% de amido na sua composição centesimal. O amido é a fonte de reserva mais importante dos vegetais e na dieta humana é a principal fonte de carboidrato. As interações que ocorrem entre polifenóis e macro e

micronutrientes, no nível químico-físico, envolvem, por exemplo, ligações covalentes, iônicas e de hidrogênio, bem como ligações hidrofóbicas e hidrofílicas. Além disso, os carboidratos podem interagir com os polifenóis (CIANCIOSI *et al.*, 2022; JAKOBEK, 2015).

Uma de suas aplicações do amido na indústria alimentar é como fonte de açúcares para produção de adoçantes e hidrolisados, com aplicação em processos fermentativos. A hidrólise dos biopolímeros de amido cliva as ligações glicosídicas progressivamente. O processo de hidrólise enzimática do amido é realizado em duas etapas: a liquefação e a sacarificação, com a atuação das enzimas  $\alpha$ -amilase e amiloglicosidase na clivagem de ligações ( $\alpha$ -1 $\rightarrow$ 4) e ( $\alpha$ -1 $\rightarrow$ 6), respectivamente. Como resultado é formado uma solução de sacarídeos de baixa massa molecular, predominantemente glicose e maltose (LIN *et al.*, 2016).

A celulose bacteriana (BC) é um polissacarídeo extracelular constituído por de uma cadeia de unidades de D-glicose ligadas a  $\beta$ -(1 $\rightarrow$ 4), secretadas de diferentes espécies de bactérias. A cepa *Komagataeibacter xylinus* é uma das mais interessantes comercialmente, devido ao seu alto rendimento. A cepa tem capacidade de produzir grandes quantidades de celulose e consume como fonte de carbono diferentes açúcares. O interesse nas propriedades e características incomuns do BC tem crescido, principalmente por apresentar pureza quando comparada a celulose sintetizada pelas plantas, pois a BC é livre de lignina, hemicelulose, pectina e proteínas, e é altamente organizado e cristalino (GOMES; IDA; SPINOSA, 2022). Fontes tradicionais de carbono para fermentação microbiana são açúcares como glicose, frutose e sacarose. Nos últimos anos, muito interesse se desenvolveu na

produção de BC em diferentes meios, devido ao alto custo envolvido na produção de BC (BILGI *et al.*, 2016a; EL-GENDI *et al.*, 2022).

Diante do exposto, o objetivo deste trabalho foi dividido em três pontos principais:

1. Utilizar técnicas estatísticas multivariadas no estudo dos compostos fenólicos, atividade antioxidante *in vitro* e composição físico-química de cúrcuma de diferentes origens geográficas e diferentes cultivos;
2. Estudar as interações polifenol-amido (curcumina-amido) presentes na cúrcuma e o efeito da hidrólise enzimática na disponibilidade da curcumina em meio aquoso;
3. Estudar os parâmetros para síntese de celulose bacteriana (*in situ*) utilizando como fonte de carbono açúcares proveniente de hidrólise enzimática do amido de cúrcuma;
4. Estudar a influência da incorporação da curcumina na celulose bacteriana (*ex situ*).

## **2. Estrutura da Tese**

A tese foi estruturada de forma que os capítulos possam ser lidos independentemente uns dos outros, embora alguns conceitos fundamentais estejam interconectados e adequadamente referenciados.

O conteúdo desta tese está organizado em seis capítulos. O capítulo I tem caráter introdutório acerca do conteúdo estudado, os objetivos e a estrutura da tese. No capítulo II encontra-se uma meticulosa e atual revisão bibliográfica sobre o assunto em estudo. Nos capítulos III, IV e V, os resultados obtidos foram organizados em forma de artigo científico. O capítulo VI apresenta as conclusões gerais, bem como sugestões para trabalhos futuros.

### 3. Metodologia de Trabalho

Os estudos foram desenvolvidos nos laboratórios de pesquisa do Departamento de Ciência e Tecnologia de Alimentos, laboratório de Desenvolvimento de Instrumentação e Automação Analítica, Laboratório de Espectroscopia e Laboratório de Microscopia Eletrônica e de Microanálise da Universidade Estadual de Londrina (Londrina, PR).

### 4. Referências

BILGI, Eyup *et al.* Optimization of bacterial cellulose production by *Gluconacetobacter xylinus* using carob and haricot bean. *International Journal of Biological Macromolecules*, v. 90, p. 2–10, 1 set. 2016.

CIANCIOSI, Danila *et al.* The reciprocal interaction between polyphenols and other dietary compounds: Impact on bioavailability, antioxidant capacity and other physico-chemical and nutritional parameters. *Food Chemistry*, v. 375, 1 maio 2022.

EL-GENDI, Hamada *et al.* *Recent advances in bacterial cellulose: a low-cost effective production media, optimization strategies and applications.* *Cellulose*. [S.l.]: Springer Science and Business Media B.V. , 1 set. 2022

ESATBEYOGLU, Tuba *et al.* *Curcumin-from molecule to biological function.* *Angewandte Chemie - International Edition*. [S.l: s.n.]. , 29 maio 2012

FULORIA, Shivkanya *et al.* *A Comprehensive Review on the Therapeutic Potential of Curcuma longa Linn. in Relation to its Major Active Constituent Curcumin.* *Frontiers in Pharmacology*. [S.l.]: Frontiers Media S.A. , 25 mar. 2022

GOMES, Rodrigo José; IDA, Elza louko; SPINOSA, Wilma Aparecida. Nutritional Supplementation with Amino Acids on Bacterial Cellulose Production by

Komagataeibacter intermedius: Effect Analysis and Application of Response Surface Methodology. *Applied Biochemistry and Biotechnology*, 2022.

JAKOBEK, Lidija. *Interactions of polyphenols with carbohydrates, lipids and proteins. Food Chemistry*. [S.l.]: Elsevier Ltd. , 15 maio 2015

LIN, Lingshang *et al.* Molecular structure and enzymatic hydrolysis properties of starches from high-amylose maize inbred lines and their hybrids. *Food Hydrocolloids*, v. 58, 2016.

LIU, Yueyue; MA, Mengjie; YUAN, Yongkai. *The potential of curcumin-based co-delivery systems for applications in the food industry: Food preservation, freshness monitoring, and functional food. Food Research International*. [S.l.]: Elsevier Ltd. , 1 set. 2023

ZABOT, Giovani Leone *et al.* *Encapsulation of Bioactive Compounds for Food and Agricultural Applications. Polymers*. [S.l: s.n.]. , 2022

ZIELINSKI, Acácio Antonio Ferreira *et al.* A comparative study of the phenolic compounds and the *in vitro* antioxidant activity of different Brazilian teas using multivariate statistical techniques. *Food Research International*, v. 60, p. 246–254, 2014.

## CAPÍTULO II – REVISÃO BIBLIOGRÁFICA

### 1. Cúrcuma

*Curcuma longa* Linn., popularmente conhecida como cúrcuma, é uma planta monocotiledônea perene pertencente à família Zingiberaceae. e possui um longo histórico de possuir propriedades curativas contra diversas doenças. De acordo com a Farmacopéia Brasileira, a parte do vegetal utilizada na culinária é o rizoma, de forma a conferir cor e sabor aos alimentos. De origem asiática (Índia e Indonésia) suas características sensoriais são odor fracamente aromático e sabor picante, levemente amargo, cultivado em maior expressão na Ásia, especificamente na Índia e na China (ANVISA, 2017; FULORIA et al., 2022; JYOTIRMAYEE; MAHALIK, 2022).

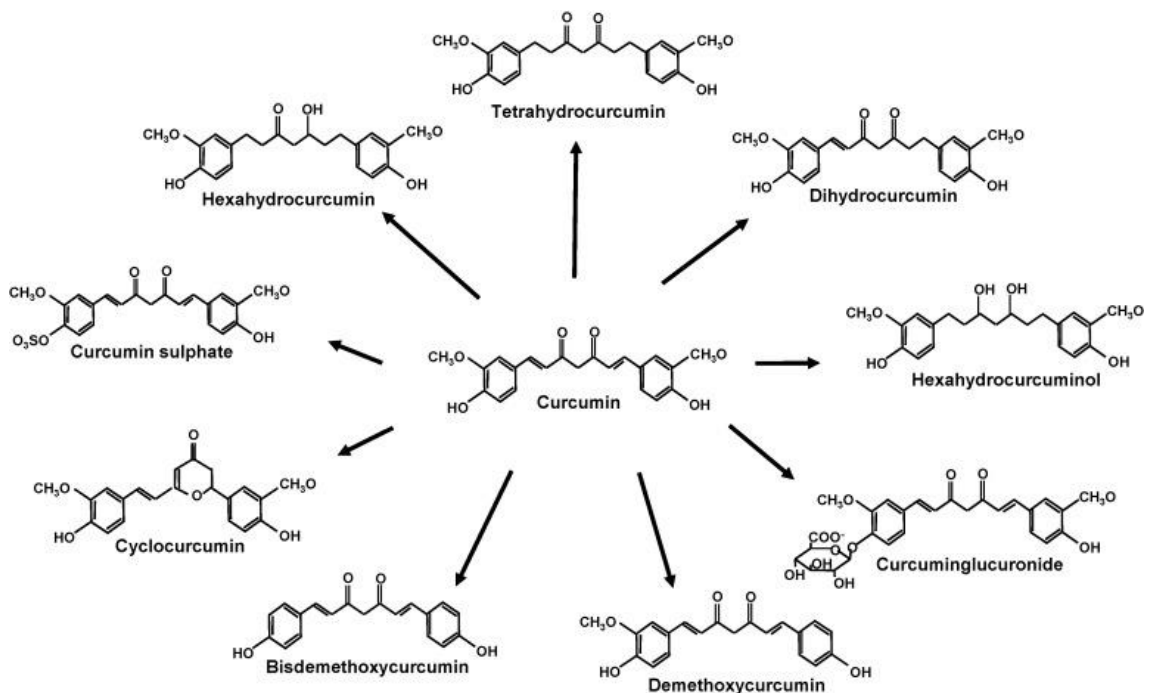
A cúrcuma, ou em certos casos a curcumina, é classificada como aditivo alimentar (INS 100i) no Compêndio da Legislação Brasileira de Aditivos Alimentares. De acordo com a Organizações das Nações Unidas para a Agricultura e Alimentação (FAO) a sua Ingestão Diária Aceitável (IDA) é estabelecida em 0 – 3 mg/kg peso corpóreo e sua classificação é corante natural. Sua aplicação tecnológica é como corante em diversos alimentos, entre eles queijos, iogurte, bala, goma de mascar, gelatinas, vinhos, conservas cárneas, produtos de panificação, sopas, sorvete, mostarda, manteiga, biscoitos e maionese (ANVISA, 2017). Em âmbito internacional, a cúrcuma é usada em formulações de pratos típicos da Índia e países asiáticos, principalmente no curry indiano (JYOTIRMAYEE; MAHALIK, 2022).

Dentre os constituintes de sua composição química, a cúrcuma tem em maior proporção o amido e em menor quantidade proteínas, lipídeos e fibras, além dos metabólitos secundários, como os pigmentos curcumínicos e os óleos essenciais. Estudos prévios do nosso grupo de pesquisa quantificaram o amido como o maior

componente da farinha do rizoma de cúrcuma ( $59,23 \text{ g } 100\text{g}^{-1}$ ), qualificando o rizoma como matéria-prima com potencial para a extração e aplicação do seu amido (QUEIROZ-CANCIAN *et al.*, 2018).

A farinha de cúrcuma pode conter entre 0,02 a 10,9% do peso seco em curcumina, principal polifenol hidrofóbico derivado do rizoma (ESATBEYOGLU *et al.*, 2012). A estrutura química da molécula de curcumina, seus análogos naturais e seus importantes metabólitos (Figura 1) consistem em dois anéis aromáticos, contendo um radical metoxi e um grupamento hidroxila, interconectados simetricamente em conjugação por uma fração  $\beta$ -dicetona.

**Figura 1** - Análogos naturais de metabólitos da curcumina.



Fonte: ANAND *et al.*, 2008

Vários experimentos *in vitro* e *in vivo* mostraram que a curcumina tem vários efeitos farmacológicos, como regulação da imunidade, antioxidação, inibição da

inflamação, antitumoral, antiangiogênese, anticoagulação e eliminação de radicais livres.

Seja na forma de pó, extrato ou composto isolado, o açafração-da-terra tem demonstrado em estudos possuir uma ampla gama de atividade farmacológica com poucos efeitos adversos. Diferentemente de outros fito-antioxidantes, a curcumina é segura e não tóxica. Na medicina tradicional chinesa e indiana, a cúrcuma tem sido utilizada como medicamento anti-inflamatório e no auxílio na cicatrização de feridas. Enquanto a administração oral de curcumina é eficaz no tratamento de diabetes, câncer, problemas gastrointestinais e distúrbios neurológicos (JYOTIRMAYEE; MAHALIK, 2022).

## **2. Celulose Bacteriana**

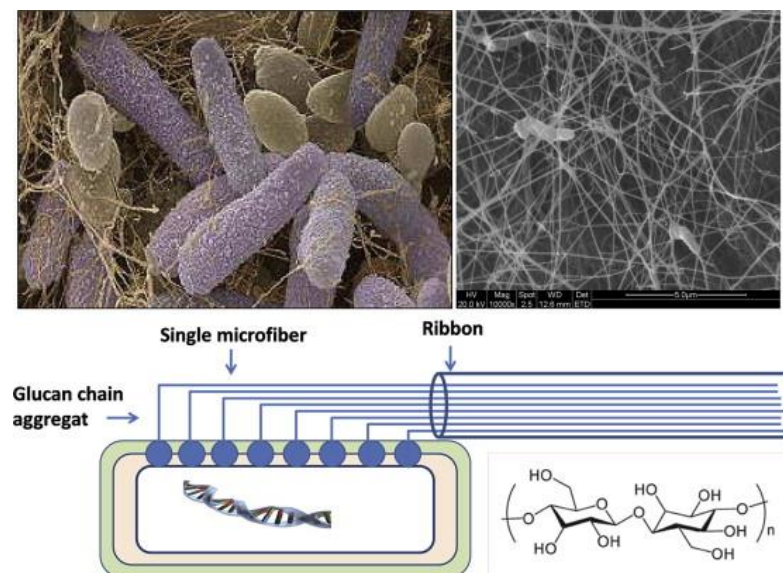
A celulose bacteriana (BC) é um biopolímero de grande importância para as indústrias médica, farmacêutica e alimentícia. Produzido por uma variedade de espécies bacterianas, o BC apresenta propriedades mecânicas, térmicas e biocompatíveis excepcionais, diferenciando-o da celulose de origem vegetal.

Com o crescente número de estudos ao longo dos anos, diversas aplicações para o uso do BC foram desenvolvidas. Eles estão divididos em diferentes áreas, sendo as principais biomédica, alimentícia, farmacêutica, cosmética e bioengenharia. Fernandes *et al.* (2020) apontam um estudo, produzido por *Pro Market Research* e o *Decision Database*, que quantifica o valor de \$ 250 milhões para o mercado global de BC entre 2017 e 2019. O valor relaciona o volume de vendas de BC para suas principais aplicações: materiais compostos, produtos alimentícios, papel e outros. Os provedores globais de relatórios de pesquisa de negócios estimam que o mercado

global de BC atingirá US\$ 570 milhões em 2024 e US\$ 680 milhões até o final de 2025 (FERNANDES *et al.*, 2020).

O primeiro relato de celulose produzida a partir de bactérias foi em 1886 por Brown, o artigo relata a formação de uma membrana gelatinosa produzida por cepas de *Acetobacter* na superfície de um caldo de fermentação de vinagre. BC é classificada como um biopolímero não ramificado com nanofibrilas, composto por unidades repetidas de  $\beta$ -glicopiranosil de (1  $\rightarrow$  4) unidades de glicose (Figura 2). Essas cadeias de glucana lineares formam ligações de hidrogênio intra e inter-moleculares altamente regulares (ANDRIANI; APRIYANA; KARINA, 2020; FERNANDES *et al.*, 2020; SHI *et al.*, 2014).

**Figure 2** - *Acetobacter xylinus*, rede tridimensional e a formação da celulose bacteriana.



Fonte: SHI *et al.*, 2014

Ao contrário da celulose vegetal, a BC é produzida como um polímero extracelular, o que facilita sua extração com alta pureza, totalmente livre de lignina e hemicelulose. O polímero BC também é caracterizado por seu alto grau de

polimerização e cristalinidade com uma rede de fibras única no tamanho micro ou nano, o que aumenta sua superfície em relação ao volume, sendo uma característica única em relação a outras fontes de celulose (EL-GENDI *et al.*, 2022).

Muitas espécies de bactérias, tais como as dos gêneros *Acetobacter*, *Agrobacterium*, *Achromobacter*, *Aerobacter*, *Azotobacter*, *Sarcina ventriculi*, *Salmonella*, *Escherichia* e *Rhizobium*, produzem celulose extracelular sólida. As celuloses produzidas por diferentes bactérias possuem diferentes morfologia, estrutura, propriedades e aplicações. Atualmente, cepas da bactéria *Acetobacter xylinus* (Figura 2) têm sido utilizadas para a produção de BC comercialmente, devido à sua alta produtividade (CAMPANO *et al.*, 2016; SHI *et al.*, 2014; WANG, JING; TAVAKOLI; TANG, 2019).

Além da fonte bacteriana, a síntese de BC é influenciada pela composição do meio de cultura. De um modo geral, a produção de BC depende principalmente da disponibilidade dos componentes nutricionais do meio de produção, principalmente o carbono. A fonte de carbono utilizadas pelas bactérias é um dos principais componentes que afetam o rendimento. Diferentes fontes de carbono, simples e complexas, como glicose, frutose, sacarose, manitol, amido e glicerol, são utilizadas para a produção de BC (FERNANDES *et al.*, 2020).

A fonte de nitrogênio também é determinante para a produção máxima de BC. A produção de BC é comumente suportada com fontes complexas de nitrogênio orgânico, como extrato de levedura e peptona. Numerosos aditivos foram rastreados e avaliados quanto ao seu efeito. Diferentes estudos relataram que o etanol influencia as enzimas envolvidas na via de síntese de BC, melhorando assim o rendimento de

ATP (ANDRIANI; APRIYANA; KARINA, 2020; EL-GENDI *et al.*, 2022; FERNÁNDEZ MAURA *et al.*, 2016).

A influência de diferentes fontes de carbono e meios de cultivo foram e são investigados no rendimento de BC, no entanto, o meio Hestrin-Schramm (HS) continua sendo o mais usado na produção de BC. Cerca de 30% do valor total da produção de BC são atribuídos ao meio de cultivo. O alto custo de produção representa um grande desafio para atender aos requisitos de fabricação comercial (EL-GENDI *et al.*, 2022).

A otimização da produção da CB surgiu com o propósito de reduzir custos, encurtar os tempos de produção e aumentar a produtividade em escala industrial. Essa otimização pode ser realizada por meio de métodos convencionais ou através de modelos estatísticos, que buscam identificar um conjunto de parâmetros fundamentais para alcançar as condições ideais de produção da CB. O processo de otimização pode abranger a seleção do meio nutriente, dos microrganismos, a análise das condições de fermentação e a comparação desses parâmetros quanto ao seu impacto na produtividade/rendimento da BC. Além disso, também inclui a avaliação de técnicas para modificar a CB, como a adição de moléculas exógenas, visando desenvolver matrizes com características distintas para atender a diversas aplicações (ANDRIANI; APRIYANA; KARINA, 2020; FERNANDES *et al.*, 2020).

### **3. Métodos estatísticos em Ciência e Tecnologia de Alimentos**

A quimiometria é um campo de pesquisa interdisciplinar que envolve estatística multivariada, modelagem matemática e computação, especialmente aplicada a dados químicos (SOUZA *et al.*, 2011). O uso de técnicas estatísticas multivariada é crescente na engenharia, ciência e tecnologia de alimentos, pois tais análises estatísticas

extraem uma boa quantidade de informação de dados químicos e instrumentais (GRANATO; UCHIDA KATAYAMA; DE CASTRO, 2012). Exemplos do uso de técnicas multivariadas em ciência de alimentos são observados no controle de qualidade dos alimentos para analisar a autenticidade de alimentos, rastrear a origem geográfica do alimento, verificação o sistema de produção, autenticidade do rótulo e de adulterações (GRANATO et al., 2018).

A análise multivariada envolve a avaliação de dados resultantes de variáveis medidas a partir de um determinado conjunto de amostras. O objetivo é determinar todas as variações no estudo da matriz de dados. Assim, se pode verificar as relações entre as amostras e as variáveis, reduzindo a dimensionalidade em um determinado conjunto de dados com a finalidade de agrupa-las ou classifica-las viabilizando uma melhor interpretação do conjunto de dados (KUMAR et al., 2014).

Entre as técnicas multivariadas destacam-se os métodos não supervisionados de reconhecimento de padrões, como análise de componente principais (PCA) e a análise hierárquica de agrupamentos (HCA).

### **3.1. Análise de componentes principais- PCA**

A análise de componentes principais - PCA (do inglês - *Principal Component Analysis*) é uma técnica da estatística multivariada que reduz a dimensionalidade da matriz dos dados originais a um novo sistema de eixos (componentes principais - CP) que retem a quantidade máxima de variabilidade do conjunto de dados (porcentagem da variância explicada). A metodologia permite a visualização do arranjo original das amostras em um espaço n-dimensional reduzido (usualmente bi ou tridimensional, representada pelos escores, que expressam as relações entre as amostras e os pesos a relação entre as variáveis). Tal fato, proporciona um melhor entendimento da

similaridade e diferença entre as amostras em um espaço dimensional reduzido sem a perda da informação do conjunto de dados original. Cada componente principal (CP) é uma combinação linear entre as variáveis originais e os CPs são ortogonais entre si, isto é, a informação são únicas em cada PC (GRANATO et al., 2018; ZIELINSKI et al., 2014). O PCA foi aplicado para separar as amostras de acordo com a teor de compostos fenólicos, flavonoides totais, curcumina e atividade antioxidante.

### **3.2. Análise de Agrupamento Hierárquicos (HCA) e Mapa de Calor (Heat Map)**

O HCA é uma técnica multivariada que organiza dos dados com base em suas características. Ele agrupa os dados considerando a sua semelhança no espaço multidimensional, como resultado, cada agrupamento (cluster) exibe alta homogeneidade no intergrupo e heterogeneidade entre os diferentes grupos. Esse fundamento fornece a base dos métodos de agrupamentos, permitindo verificar a similaridade/dissimilaridade entre grupos (KUMAR et al., 2014).

A HCA é método bem estabelecido, e atualmente diferentes possibilidade de utilização dela estão disponíveis, permitindo que os usuários possam utilizar diferentes métricas para calcular as distâncias entre as amostras (distância Euclideana, Manhattan, Mahalanobis, entre outras), e ainda métodos de agrupamento (método do vizinho mais próximos, mais distante, média, centróide e Ward).

A HCA é uma técnica aglomerativa que envolve um conjunto de métodos estatísticos que apresentam similaridade ou mostram características similares (GIACOMINO et al., 2011). No método de agrupamentos, todas as amostras dentro de um grupo (cluster) são consideradas apresentando características similares. O primeiro objetivo da HCA é mostrar os dados de tal maneira que os grupos naturais e padrões possam ser mostrados em um espaço 2D (também chamado dendrograma).

Esta representação gráfica permite a visualização dos grupos entre qualquer amostra ou variáveis simultaneamente (SOUZA et al., 2011).

O mapa de calor revela simultaneamente a estrutura de cluster hierárquica de linha e coluna em uma matriz de dados. Sua apresentação gráfica consiste em um ladrilho retangular em uma escala de cores para representar o valor do elemento correspondente da matriz de dados. De acordo com Zhao et al. (2014), mapas de calor e agrupamento são usados frequentemente em estudos de análise de expressão para visualização de dados e controle de qualidade.

#### 4. Referência

AKTER, Jesmin *et al.* Antioxidant activity of different species and varieties of turmeric (*Curcuma spp*): Isolation of active compounds. *Comparative Biochemistry and Physiology Part - C: Toxicology and Pharmacology*, v. 215, n. September 2018, p. 9–17, 2019. Disponível em: <<https://doi.org/10.1016/j.cbpc.2018.09.002>>.

ANAND, Preetha *et al.* Biological activities of curcumin and its analogues (Congeners) made by man and Mother Nature. *Biochemical Pharmacology*, v. 76, n. 11, p. 1590–1611, 1 dez. 2008.

ANDRIANI, Dian; APRIYANA, Arina Yuthi; KARINA, Myrtha. *The optimization of bacterial cellulose production and its applications: a review*. *Cellulose*. [S.l.]: Springer. , 1 ago. 2020

ATTA, Omar Mohammad *et al.* Development and characterization of plant oil-incorporated carboxymethyl cellulose/bacterial cellulose/glycerol-based antimicrobial edible films for food packaging applications. *Advanced Composites and Hybrid Materials*, v. 5, n. 2, p. 973–990, 1 jun. 2022.

BENZIE, Iris F.F.; STRAIN, J. J. The ferric reducing ability of plasma (FRAP) as a measure of “antioxidant power”: The FRAP assay. *Analytical Biochemistry*, v. 239, n. 1, p. 70–76, 1996.

BILGI, Eyup *et al.* Optimization of bacterial cellulose production by *Gluconacetobacter xylinus* using carob and haricot bean. *International Journal of Biological Macromolecules*, v. 90, p. 2–10, 1 set. 2016a.

BILGI, Eyup *et al.* Optimization of bacterial cellulose production by *Gluconacetobacter xylinus* using carob and haricot bean. *International Journal of Biological Macromolecules*, v. 90, p. 2–10, 1 set. 2016b.

BOBO-GARCÍA, Gloria *et al.* Intra-laboratory validation of microplate methods for total phenolic content and antioxidant activity on polyphenolic extracts, and comparison with conventional spectrophotometric methods. *Journal of the Science of Food and Agriculture*, v. 95, n. 1, p. 204–209, 2015.

BRAND-WILLIAMS, W.; CUVELIER, M. E.; BERSET, C. Use of a free radical method to evaluate antioxidant activity. *LWT - Food Science and Technology*, v. 28, n. 1, p. 25–30, 1995.

CAMPANO, Cristina *et al.* *Enhancement of the fermentation process and properties of bacterial cellulose: a review*. *Cellulose*. [S.I.]: Springer Netherlands. , 1 fev. 2016

CAS, Michele Dei; GHIDONI, Riccardo. *Dietary curcumin: Correlation between bioavailability and health potential*. *Nutrients*. [S.I.]: MDPI AG. , 1 set. 2019

CHENG, Jin *et al.* *Journal of Pharmaceutical and Biomedical Analysis*  
Development and validation of UPLC method for quality control of *Curcuma longa* Linn

.: Fast simultaneous quantitation of three curcuminoids. *Journal of Pharmaceutical and Biomedical Analysis*, v. 53, n. 1, p. 43–49, 2010. Disponível em: <<http://dx.doi.org/10.1016/j.jpba.2010.03.021>>.

CHUMROENPHAT, Theeraphan *et al.* Changes in curcuminoids and chemical components of turmeric (*Curcuma longa* L.) under freeze-drying and low-temperature drying methods. *Food Chemistry*, v. 339, 1 mar. 2021.

CIANCIOSI, Danila *et al.* The reciprocal interaction between polyphenols and other dietary compounds: Impact on bioavailability, antioxidant capacity and other physico-chemical and nutritional parameters. *Food Chemistry*, v. 375, 1 maio 2022.

DÁVALOS, Alberto; BARTOLOMÉ, Begoña; GÓMEZ-CORDOVÉS, Carmen. Antioxidant properties of commercial grape juices and vinegars. *Food Chemistry*, v. 93, n. 2, p. 325–330, 2005.

DEHZAD, Mohammad Jafar *et al.* *Antioxidant and anti-inflammatory effects of curcumin/turmeric supplementation in adults: A GRADE-assessed systematic review and dose–response meta-analysis of randomized controlled trials.* *Cytokine*. [S.l.]: Academic Press. , 1 abr. 2023

DOLDOLOVA, Khadija *et al.* Optimization and modeling of microwave-assisted extraction of curcumin and antioxidant compounds from turmeric by using natural deep eutectic solvents. *Food Chemistry*, v. 353, 2021.

EL-GENDI, Hamada *et al.* Optimization of bacterial cellulose production from prickly pear peels and its *ex situ* impregnation with fruit byproducts for antimicrobial and strawberry packaging applications. *Carbohydrate Polymers*, v. 302, 15 fev. 2023a.

EL-GENDI, Hamada *et al.* Optimization of bacterial cellulose production from prickly pear peels and its ex situ impregnation with fruit byproducts for antimicrobial and strawberry packaging applications. *Carbohydrate Polymers*, v. 302, 15 fev. 2023b.

EL-GENDI, Hamada *et al.* *Recent advances in bacterial cellulose: a low-cost effective production media, optimization strategies and applications.* Cellulose. [S.l.]: Springer Science and Business Media B.V. , 1 set. 2022

ESATBEYOGLU, Tuba *et al.* *Curcumin-from molecule to biological function.* *Angewandte Chemie - International Edition.* [S.l: s.n.]. , 29 maio 2012

FATIMA, Atiya *et al.* Plant extract-loaded bacterial cellulose composite membrane for potential biomedical applications. *Journal of Bioresources and Bioproducts*, v. 6, n. 1, p. 26–32, 2021.

FERNANDES, Isabela de Andrade Arruda *et al.* *Bacterial cellulose: From production optimization to new applications.* *International Journal of Biological Macromolecules.* [S.l.]: Elsevier B.V. , 1 dez. 2020

FERNÁNDEZ MAURA, Yurelkys *et al.* The environmental and intrinsic yeast diversity of Cuban cocoa bean heap fermentations. *International Journal of Food Microbiology*, v. 233, 2016.

FULORIA, Shivkanya *et al.* *A Comprehensive Review on the Therapeutic Potential of Curcuma longa Linn. in Relation to its Major Active Constituent Curcumin.* *Frontiers in Pharmacology.* [S.l.]: Frontiers Media S.A. , 25 mar. 2022

GAD, Haidy A.; BOUZABATA, Amel. Application of chemometrics in quality control of Turmeric (*Curcuma longa*) based on Ultra-violet, Fourier transform-infrared and <sup>1</sup>H NMR spectroscopy. *Food Chemistry*, v. 237, p. 857–864, 15 dez. 2017.

GOMES, Rodrigo José *et al.* Komagataeibacter intermedius V-05: An Acetic Acid Bacterium Isolated from Vinegar Industry, with High Capacity for Bacterial Cellulose Production in Soybean Molasses Medium. *Food Technology and Biotechnology*, v. 59, n. 4, p. 432–442, 1 out. 2021.

GOMES, Rodrigo José; IDA, Elza Iouko; SPINOSA, Wilma Aparecida. Nutritional Supplementation with Amino Acids on Bacterial Cellulose Production by Komagataeibacter intermedius: Effect Analysis and Application of Response Surface Methodology. *Applied Biochemistry and Biotechnology*, 2022.

GRANATO, Daniel *et al.* Characterization of Brazilian lager and brown ale beers based on color, phenolic compounds, and antioxidant activity using chemometrics. *Journal of the Science of Food and Agriculture*, v. 91, n. 3, p. 563–571, fev. 2011.

GRANATO, Daniel *et al.* Use of principal component analysis (PCA) and hierarchical cluster analysis (HCA) for multivariate association between bioactive compounds and functional properties in foods: A critical perspective. *Trends in Food Science and Technology*. [S.l.]: Elsevier Ltd. , 1 fev. 2018

GREGORY, David A. *et al.* Bacterial cellulose: A smart biomaterial with diverse applications. *Materials Science and Engineering R: Reports*, v. 145, n. March, p. 100623, 2021. Disponível em: <<https://doi.org/10.1016/j.mser.2021.100623>>.

GURURANI, Shriya *et al.* Altitudinal and geographical variations in phytochemical composition and biological activities of Curcuma longa accession from Uttarakhand, the Himalayan region. *Journal of Food Processing and Preservation*, v. 46, n. 3, 1 mar. 2022.

HURTADO-BARROSO, Sara *et al.* *Organic food and the impact on human health. Critical Reviews in Food Science and Nutrition.* [S.l.]: Taylor and Francis Inc. , 21 fev. 2019

JAKOBEK, Lidija. *Interactions of polyphenols with carbohydrates, lipids and proteins. Food Chemistry.* [S.l.]: Elsevier Ltd. , 15 maio 2015

JYOTIRMAYEE, B.; MAHALIK, Gyanranjan. *A review on selected pharmacological activities of Curcuma longa L. International Journal of Food Properties.* [S.l.]: Taylor and Francis Ltd. , 2022

KASSAMBARA, Alboukadel; MUNDT, Fabian. factoextra: Extract and Visualize the Results of Multivariate Data Analyses. *R package version 1.0.5.*, 2017. Disponível em: <<https://cran.r-project.org/package=factoextra>>.

KHATUN, Murshida *et al.* Assessment of the anti-oxidant, anti-inflammatory and anti-bacterial activities of different types of turmeric (*Curcuma longa*) powder in Bangladesh. *Journal of Agriculture and Food Research*, v. 6, 2021.

KOUR, Pawandeep *et al.* Effect of nanoemulsion-loaded hybrid biopolymeric hydrogel beads on the release kinetics, antioxidant potential and antibacterial activity of encapsulated curcumin. *Food Chemistry*, v. 376, 15 maio 2022.

LAN, Xiang *et al.* *A review of curcumin in food preservation: Delivery system and photosensitization. Food Chemistry.* [S.l.]: Elsevier Ltd. , 30 out. 2023

LAN, Yongli *et al.* Evaluation of antioxidant capacity and flavor profile change of pomegranate wine during fermentation and aging process. *Food Chemistry*, v. 232, p. 777–787, 2017. Disponível em: <<http://dx.doi.org/10.1016/j.foodchem.2017.04.030>>.

LÊ, S.; JOSSE, J.; HUSSON, F. FactoMineR: An R Package for Multivariate Analysis. *Journal of Statistical Software*, v. 25, n. 1, p. 1–18, 2008.

LI, Xin *et al.* A novel single-enzymatic biofuel cell based on highly flexible conductive bacterial cellulose electrode utilizing pollutants as fuel. *Chemical Engineering Journal*, v. 379, 1 jan. 2020.

LIN, Lingshang *et al.* Molecular structure and enzymatic hydrolysis properties of starches from high-amylose maize inbred lines and their hybrids. *Food Hydrocolloids*, v. 58, 2016.

LIU, Shuangshuang *et al.* Colorimetric sensor array combined with chemometric methods for the assessment of aroma produced during the drying of tencha. *Food Chemistry*, v. 432, 30 jan. 2024.

LIU, Yueyue; MA, Mengjie; YUAN, Yongkai. *The potential of curcumin-based co-delivery systems for applications in the food industry: Food preservation, freshness monitoring, and functional food. Food Research International*. [S.l.]: Elsevier Ltd. , 1 set. 2023

LUO, Nan *et al.* Preparation and characterization of cellulose/curcumin composite films. *RSC Advances*, v. 2, n. 22, p. 8483–8488, 28 set. 2012.

MA, Xiaoxuan *et al.* In situ formed active and intelligent bacterial cellulose/cotton fiber composite containing curcumin. *Cellulose*, v. 27, n. 16, p. 9371–9382, 1 nov. 2020.

MALIK AL-RUBAEI, Z. M.; MOHAMMAD, Taghreed U.; ALI, Layla Karim. Effects of local curcumin on oxidative stress and total antioxidant capacity in vivo study. *Pakistan Journal of Biological Sciences*, v. 17, n. 12, 2014.

MANGOLIM, Camila Sampaio *et al.* Curcumin- $\beta$ -cyclodextrin inclusion complex: Stability, solubility, characterisation by FT-IR, FT-Raman, X-ray diffraction and photoacoustic spectroscopy, and food application. *Food Chemistry*, v. 153, p. 361–370, 2014. Disponível em: <<http://dx.doi.org/10.1016/j.foodchem.2013.12.067>>.

MANIGLIA, B. C. *et al.* Turmeric dye extraction residue for use in bioactive film production: Optimization of turmeric film plasticized with glycerol. *LWT*, v. 64, n. 2, p. 1187e1195-1195, 2015.

MOHAMMADKAZEMI, Faranak; AZIN, Mehrdad; ASHORI, Alireza. Production of bacterial cellulose using different carbon sources and culture media. *Carbohydrate Polymers*, v. 117, p. 518–523, 6 mar. 2015.

MYERS, Raymond H.; MONTGOMERY, Douglas C.; ANDERSON-COOK, Christine M. . *Response surface methodology: process and product optimization using designed experiments*. Fourth Edition ed. [S.l.]: John Wiley & Sons, 2016.

NÚÑEZ, Nerea *et al.* Characterization, classification and authentication of turmeric and curry samples by targeted LC-HRMS polyphenolic and curcuminoid profiling and chemometrics. *Molecules*, v. 25, n. 12, 1 jun. 2020a.

NÚÑEZ, Nerea *et al.* Characterization, classification and authentication of turmeric and curry samples by targeted LC-HRMS polyphenolic and curcuminoid profiling and chemometrics. *Molecules*, v. 25, n. 12, 1 jun. 2020b.

OLIVERI, P.; SIMONETTI, R. Chemometrics for Food Authenticity Applications. *Advances in Food Authenticity Testing*. [S.l.: s.n.], 2016. .

PALMA, A. *et al.* Organic versus conventional globe artichoke: Influence of cropping system and harvest date on physiological activity, physicochemical parameters, and bioactive compounds. *Scientia Horticulturae*, v. 321, 1 nov. 2023.

PARK, Sang Tae; KIM, Eungbin; KIM, Young Min. Overproduction of cellulose in *Acetobacter xylinum* KCCM 10100 defective in GDP-mannosyltransferase. *Journal of Microbiology and Biotechnology*, v. 16, n. 6, 2006.

PEREIRA, Rafaela Corrêa; DE ANGELIS-PEREIRA, Michel Cardoso. Effect of organic versus conventional agricultural systems on bioactive compounds of fruits and vegetables: an integrative review. *Cadernos de Ciência & Tecnologia*, v. 39, n. 2, p. 27072, 4 out. 2022.

PLACKETT, R. L.; BURMAN, J. P. The Design of Optimum Multifactorial Experiments. *Biometrika*, v. 33, n. 4, 1946.

PRIYADARSINI, K. Indira. Photophysics, photochemistry and photobiology of curcumin: Studies from organic solutions, bio-mimetics and living cells. *Journal of Photochemistry and Photobiology C: Photochemistry Reviews*, v. 10, n. 2, p. 81–95, 1 jun. 2009. Acesso em: 26 ago. 2021.

QUEIROZ-CANCIAN, Mariana Assis De *et al.* LWT - Food Science and Technology Curcuma longa L . - and Piper nigrum- based hydrolysate , with high dextrose content , shows antioxidant and antimicrobial properties. *LWT - Food Science and Technology*, v. 96, n. May, p. 386–394, 2018. Disponível em: <<https://doi.org/10.1016/j.lwt.2018.05.018>>.

RAUT, Mahendra P. *et al.* *Bacterial Cellulose-Based Blends and Composites: Versatile Biomaterials for Tissue Engineering Applications. International Journal of Molecular Sciences*. [S.l.]: MDPI. , 1 jan. 2023

ROHAETI, Eti *et al.* Fourier transform infrared spectroscopy combined with chemometrics for discrimination of *Curcuma longa*, *Curcuma xanthorrhiza* and *Zingiber cassumunar*. *Spectrochimica Acta - Part A: Molecular and Biomolecular Spectroscopy*, v. 137, p. 1244–1249, 25 fev. 2015.

ROY, Swarup; RHIM, Jong Whan. Preparation of carbohydrate-based functional composite films incorporated with curcumin. *Food Hydrocolloids*, v. 98, 1 jan. 2020.

SALEM, Mohamed A. *et al.* Metabolomics-based profiling for quality assessment and revealing the impact of drying of Turmeric (*Curcuma longa* L.). *Scientific Reports*, v. 12, n. 1, 1 dez. 2022.

SEGAL, L. *et al.* An Empirical Method for Estimating the Degree of Crystallinity of Native Cellulose Using the X-Ray Diffractometer. *Textile Research Journal*, v. 29, n. 10, 1959.

SHI, Zhijun *et al.* *Utilization of bacterial cellulose in food. Food Hydrocolloids*. [S.l.: s.n.]. , mar. 2014

SILVA, Sarah Maria Frota *et al.* Films from cashew byproducts: cashew gum and bacterial cellulose from cashew apple juice. *Journal of Food Science and Technology*, v. 58, n. 5, 2021.

VAZQUEZ, Analía *et al.* Bacterial Cellulose from Simple and Low Cost Production Media by *Gluconacetobacter xylinus*. *Journal of Polymers and the Environment*, v. 21, n. 2, 2013.

VERSINO, Florencia *et al.* Sustainable and Bio-Based Food Packaging: A Review on Past and Current Design Innovations. *Foods 2023, Vol. 12, Page 1057*, v. 12, n. 5, p. 1057, 2 mar. 2023. Disponível em: <<https://www.mdpi.com/2304-8158/12/5/1057/htm>>. Acesso em: 13 jun. 2023.

VISAKH, Naduvilthara U. *et al.* Extraction and chemical characterisation of agro-waste from turmeric leaves as a source of bioactive essential oils with insecticidal and antioxidant activities. *Waste Management*, v. 169, p. 1–10, set. 2023.

WANG, Jing; TAVAKOLI, Javad; TANG, Youhong. *Bacterial cellulose production, properties and applications with different culture methods – A review. Carbohydrate Polymers*. [S.l.]: Elsevier Ltd. , 1 set. 2019

WANG, Shumin *et al.* Delivery of curcumin in a carboxymethyl cellulose and hydroxypropyl methyl cellulose carrier: Physicochemical properties and biological activity. *International Journal of Biological Macromolecules*, v. 239, 1 jun. 2023.

WEN, Yanyi *et al.* Development of intelligent/active food packaging film based on TEMPO-oxidized bacterial cellulose containing thymol and anthocyanin-rich purple potato extract for shelf life extension of shrimp. *Food Packaging and Shelf Life*, v. 29, 1 set. 2021.

WINDARSIH, A.; ROHMAN, A.; SWASONO, Respati Tri. Application of <sup>1</sup>H-NMR based metabolite fingerprinting and chemometrics for authentication of Curcuma

longa adulterated with *C. heyneana*. *Journal of Applied Research on Medicinal and Aromatic Plants*, v. 13, 1 maio 2019.

YANG, Qiong Qiong *et al.* Phenolic profiles, antioxidant, and antiproliferative activities of turmeric (*Curcuma longa*). *Industrial Crops and Products*, v. 152, 2020.

YUNOKI, Shunji *et al.* Role of ethanol in improvement of bacterial cellulose production: Analysis using <sup>13</sup>C-labeled carbon sources. *Food Science and Technology Research*, v. 10, n. 3, 2004.

ZABOT, Giovani Leone *et al.* *Encapsulation of Bioactive Compounds for Food and Agricultural Applications. Polymers*. [S.l: s.n.], 2022

ZENG, Xiaobo; SMALL, Darcy P.; WAN, Wankei. Statistical optimization of culture conditions for bacterial cellulose production by *Acetobacter xylinum* BPR 2001 from maple syrup. *Carbohydrate Polymers*, v. 85, n. 3, p. 506–513, 1 jun. 2011.

ZHU, Fan. *Interactions between starch and phenolic compound. Trends in Food Science and Technology*. [S.l.]: Elsevier Ltd. , 1 jun. 2015

ZHU, Fan. *Polysaccharide based films and coatings for food packaging: Effect of added polyphenols. Food Chemistry*. [S.l.]: Elsevier Ltd. , 15 out. 2021

ZIELINSKI, Acácio Antonio Ferreira *et al.* A comparative study of the phenolic compounds and the in vitro antioxidant activity of different Brazilian teas using multivariate statistical techniques. *Food Research International*, v. 60, p. 246–254, 2014.

## **CAPÍTULO III**

### **SCIENTIFIC ARTICLE 1**

**Organic versus conventional turmeric: Application of Multivariate Analysis in the Study of Phenolic Compounds, *In Vitro* Antioxidant Activity, Color, and Curcumin Content**

## 1 **Abstract**

2 The effect of organic and conventional agricultural systems on the physicochemical  
3 parameters, bioactive compounds content, and *in vitro* antioxidant activity of turmeric  
4 was studied. Turmeric (*Curcuma longa* L.) is a high-value food product widely  
5 employed in the spice, condiment and dye industry. This study aims to differentiate  
6 turmeric rhizomes and explore similarities based on their agricultural crop systems,  
7 organic (ORG) or conventional (CONV) and geographical origin (Brazil, India, United  
8 States and Sweden). Sixty-six commercial samples were analyzed for total phenolic  
9 composition (TPC), *in vitro* antioxidant activity (AA) using DPPH and FRAP assays,  
10 color attributes (CIELAB) and curcumin content through ultra-performance liquid  
11 chromatography -diode array detection (UPLC/DAD). The data were processed using  
12 a chemometric approach involving hierarchical cluster analysis (HCA) with heatmap  
13 and principal component analysis (PCA). The results of curcumin content, antioxidant  
14 activity, and basic physicochemical parameters combined with chemometric analysis  
15 revealed that the two cropping systems had no different, as same for geographic origin.

16

17 **Keywords:** *Curcuma longa* L., Bioactive Compounds, Chemometrics, Crop System,  
18 Principal Component Analysis.

19

## 20 1. Introduction

21 Different food matrices are investigated regarding their chemical composition  
22 and bioactivity, mainly antioxidant capacity, such as teas, wines, vinegars, spices,  
23 herbs, fruits, and derived food products. These studies show a common conclusion:  
24 foods rich in phenolic compounds demonstrate strong antioxidant activity. The  
25 investigation of species from *Curcuma longa* L., turmeric, a spice native to South Asia,  
26 indicates a high presence of bioactive compounds that demonstrably exhibit biological  
27 properties such as antioxidant, antimicrobial, anti-inflammatory, and anti-cancer  
28 effects (DÁVALOS; BARTOLOMÉ; GÓMEZ-CORDOVÉS, 2005; LAN, YONGLI *et al.*,  
29 2017; ZABOT *et al.*, 2022; ZIELINSKI *et al.*, 2014).

30 The biological properties of turmeric are associated with the presence and  
31 activity of phytochemical compounds, especially curcumin, active polyphenol derived  
32 from turmeric (Liu *et al.*, 2023; Salem *et al.*, 2022). Thus, evaluating the total and  
33 individual quantification of polyphenolic compounds is essential to establish a  
34 correlation with the biological properties of the rhizome.

35 The research that confirms the antioxidant activity of turmeric rhizomes shows  
36 isolated results without an association and/or correlation between antioxidant  
37 responses and chemical composition. Akter *et al.* (2019) studied five varieties of  
38 turmeric (*Curcuma* spp), and the results demonstrated that there are significant  
39 variations in the antioxidant activity and total phenolic content (TPC) among different  
40 varieties of turmeric. In a systematic review and meta-analysis of sixty-six studies,  
41 Dehzad *et al.* (2023) reported that the antioxidant effects of curcumin/turmeric  
42 supplementation in adults positively impact markers of systematic oxidative stress.  
43 Likewise, Malik Al-Rubaei *et al.* (2014) showed that curcumin supplementation could

44 hamper the oxidative damage artificially induced by H<sub>2</sub>O<sub>2</sub> in rats. Furthermore, these  
45 studies only address a single sample of the species (*Curcuma longa* L.) and do not  
46 assess potential variations among different commercial brands or method cultivation  
47 (organic and conventional forms).

48 Organic food has gained increasing consumer interest, promoting its trade and  
49 consumption. The difference between organic and conventional agriculture was  
50 synthetic chemical agents' use. The literature was inconclusive about influence that  
51 agricultural crop systems (organic and conventional) in nutritional and antioxidant  
52 profile (PEREIRA; DE ANGELIS-PEREIRA, 2022).

53 The objective of this work was to explore similarities and hidden patterns among  
54 samples of turmeric rhizomes according to geographical origin and crop system  
55 organic (ORG) or conventional (CONV), employing analytical methods for the analysis  
56 of phenolic compounds, antioxidant activity, and physicochemical characterization, in  
57 conjunction with chemometric techniques.

## 58 **2. Material and methods**

### 59 **2.1 Chemicals**

60 The standard reagent used for chromatography was curcumin, with a purity level  
61 exceeding 98%, from the Sigma-Aldrich brand (United States). Other reagents  
62 employed were of analytical grade (P.A.).

### 63 **2.2 Turmeric Samples**

64 Sixty-six commercial samples of turmeric rhizomes originating from Brazil (n =  
65 54), India (n=3), the United States (n=3), and Sweden (n=6), cultivated using different  
66 systems: organic ( n = 36) and conventional ( n = 30), were analyzed. For samples of

67 turmeric from organic cultivation from Londrina-PR (Brazil) ( n = 12), the rhizomes were  
68 harvested in July 2020 at the State University of Londrina (UEL), with geographical  
69 coordinates 23°19'42.5"S; 51°12'15.2"W.

### 70 **2.3 Extraction procedure**

71 The curcumin extracts from turmeric were prepared according to Roy & Rhim  
72 (2020), with modifications, to determine curcumin content (CC) by ultra-performance  
73 liquid chromatography (UPLC). The samples were weighed and then put in constant  
74 agitation for 12 hours at 120 rpm with acetonitrile (ACN). After, the samples were  
75 treated with 60 min ultrasonic and then centrifuged at 11 000 rpm for 50 min. The  
76 supernatant was diluted with ACN 50:50 (v:v) and then filtered through a 0.22 µm  
77 PVDF membrane filter before the injection (1 µL) into the ultra-performance liquid  
78 chromatography (UPLC®) Waters (Acquity UPLC System, Waters, USA).

### 79 **2.4 Amount of Curcumin**

80 The UPLC was equipped with a UV-Vis detector and a C18 column (180×4.6  
81 mm, 5 µm; Shiseido, Japan). The curcumin was quantified following Cheng et al.  
82 (2010) recommendations with modifications. The mobile phase consisting of a mixture  
83 of 0.05% aqueous phosphoric acid and acetonitrile in the ratio of 50:50 (v:v), isocratic  
84 with the flow rate of 0.3 ml.min<sup>-1</sup> was employed at 30 °C. The detection wavelength  
85 was set at 420 nm. The calibration curve was prepared using curcumin standard in the  
86 concentration range 0.10 – 2.5 µg/mL, obtaining a correlation coefficient (R<sup>2</sup>) of 0.999.  
87 The injections were made in triplicate, and the results were expressed as mg CC/g dry  
88 weight of the sample.

## 89        **2.5 Color attributes**

90            The color parameters  $L^*$  (lightness),  $a^*$  (red - green), and  $b^*$  (yellow - blue) were  
91 determined using a colorimeter (Konica Minolta CR 400, Japan) with the following  
92 specifications: CIE D 65 illuminant and CIE 10° standard observer. The parameters'  
93 chroma ( $C^*$ ) was estimated as  $C^* = (a^{*2} + b^{*2})^{1/2}$  and hue angle ( $h^*$ ) was calculated by:  
94  $h^* = \tan^{-1} (b^* / a^*) + 180^\circ$  when  $a^* > 0$ .

## 95        **2.6 Total phenolic content (TPC)**

96            The total phenolic content (TPC) in the extracts' samples was estimated using  
97 the Folin-Ciocalteu reagent with a microplate adaptation BOBO-GARCÍA et al. (2015).  
98 Briefly, for the reaction, 20  $\mu\text{L}$  of each extract, 100  $\mu\text{L}$  of Folin-Ciocalteu reagent  
99 (diluted 1:4 in  $\text{H}_2\text{O}$ ), and 75  $\mu\text{L}$  of 10% sodium carbonate solution were mixed. After  
100 thorough mixing, the samples were kept at room temperature with light protection for  
101 2 hours. Absorbance was measured at a wavelength of 750 nm using a UV-VIS  
102 spectrophotometer. A standard curve ( $R^2 = 0.999$ ) was plotted using different  
103 concentrations of gallic acid (4 - 24  $\mu\text{g mL}^{-1}$ ). The results were expressed in milligrams  
104 of gallic acid equivalent per gram of sample ( $\text{mg GAE g}^{-1}$ ).

## 105        **2.7 Measurement of *in vitro* antioxidant activity**

106            The free-radical scavenging activity of the samples was determined through the  
107 reduction of the 2,2'-diphenyl-1-picrylhydrazyl (DPPH) free radical. The reduction of  
108 the free DPPH radical was determined as described Brand-Williams et al. (1995) with  
109 adaptations by Bobo-García et al. (2015). The assay measures the antioxidant activity  
110 observed by the colorimetric change measured at 517 nm. The reaction was carried  
111 out in microplates, where 20  $\mu\text{L}$  of the sample and 180  $\mu\text{L}$  of a 150  $\mu\text{M}$  ethanolic DPPH

112 solution were homogenized and kept protected from light for 40 minutes.  
113 Subsequently, absorbances were read using a spectrophotometer UV-VIS at 517 nm.  
114 The positive control (Ac) was prepared without the sample, using 20 µL of extractor  
115 solvent, and represents the maximum electron donation from the DPPH radical. The  
116 blank was prepared by mixing without the DPPH solution (180 µL of water:ethanol  
117 solution), without the sample, and with 20 µL of the extraction solvent used. The radical  
118 scavenging activity of each sample against the DPPH radical was calculated using the  
119 Equation:

$$120 \quad \text{DPPH scavenging activity (AA\%)} = \left(1 - \frac{A_s}{A_c}\right) \times 100$$

121 where Ac and As were the absorbance of DPPH of the control and test samples,  
122 respectively.

123 The Ferric Reducing Antioxidant Power (FRAP) assay, which evaluates the  
124 sample's ability to reduce ferric ions in an aqueous medium, was performed according  
125 to the method described by Benzie & Strain (1996) adapted for microplates. The FRAP  
126 stock solution contained 25 mL of acetate buffer (0.3 mM, pH 3.6), 2.5 mL of 10 mM  
127 TPTZ in 40 mM HCl, and 2.5 mL of 20 mM FeCl<sub>3</sub>·6H<sub>2</sub>O solution. Before use, the stock  
128 solution was incubated at 37 °C for 30 minutes. For the reaction, 30 µL of the extract,  
129 90 µL of ultrapure water (Millipore), and 900 µL of the FRAP solution were mixed, and  
130 the solution was kept in darkness at 37 °C for 30 minutes before absorbance readings  
131 were taken at 595 nm. The standard curve was linear for ethanol solutions of Trolox  
132 ranging from 50 to 600 µM. Results were expressed as milligrams of Trolox equivalents  
133 per gram of the sample (mg TE.g<sup>-1</sup>).

## 134 **2.3 Statistical analysis and chemometrics analysis**

135 A chemometric approach composed of heatmap, principal component analysis  
136 (PCA) and hierarchical cluster analysis (HCA) was used to analyze the parameters.  
137 Before the chemometrics application, all variables were autoscaled (transformation  
138 into z-scores) to standardize the statistical importance of all responses. Then, a matrix  
139 of samples ( $n = 66$ ) and response variables ( $n = 10$ ) was built, in which samples were  
140 adopted as rows and variables as columns, totaling 660 data points.

141 The Pearson correlation coefficient ( $r$ ) and P-value were used to evaluate the  
142 correlation between cropping systems (organic and conventional) and phenolic  
143 composition, *in vitro* antioxidant activity using DPPH and FRAP assays, color attributes  
144 and curcumin content. Probability values of  $p < 0.05$  were considered statistically  
145 significant. All analyses were performed using the statistical software R (R Core Team,  
146 2023) with the FactoMineR, phheatmap and factoextra packages (KASSAMBARA;  
147 MUNDT, 2017; LÊ; JOSSE; HUSSON, 2008)(Lê et al., 2008).

### 148 **2.3.1 Hierarchical cluster analysis (HCA) and heatmap**

149 A heatmap of results shows their general pattern at a glance while retaining their  
150 precise identification. It shows the aspects of the response in one graph. A heatmap  
151 was created from a matrix of samples and response variables for a more  
152 comprehensive overview and comparison of variables studied in the samples.

153 Hierarchical cluster analysis (HCA) is an initial approach for exploring datasets  
154 for inherent groupings among samples defined by a set of measured features. Due to  
155 its unsupervised nature, HCA functions as a pattern recognition technique capable of  
156 unveiling the underlying structure within a dataset (ZIELINSKI *et al.*, 2014). In this  
157 analysis sample similarities computed based on squared Euclidean distance and the

158 Ward hierarchical agglomerative method employed for cluster formation. A  
159 dendrogram depicting sample relationships was constructed using software R. This  
160 dendrogram establishes a hierarchy of similarities, providing a two-dimensional  
161 visualization of the overall similarity or dissimilarity among all samples utilized in the  
162 study.

### 163 **2.3.2 Principal Component Analysis (PCA)**

164 PCA is employed as an unsupervised method, serving as a technique for  
165 analyzing and simplifying datasets to eliminate chemical noise. It is frequently utilized  
166 for reducing the dimensionality of datasets. The primary principle involves transforming  
167 informative variables containing redundant data into linearly uncorrelated variables via  
168 orthogonal transformations. This approach retains most of the original data, enabling  
169 the utilization of a limited set of principal components for sample description (LIU,  
170 SHUANGSHUANG *et al.*, 2024).

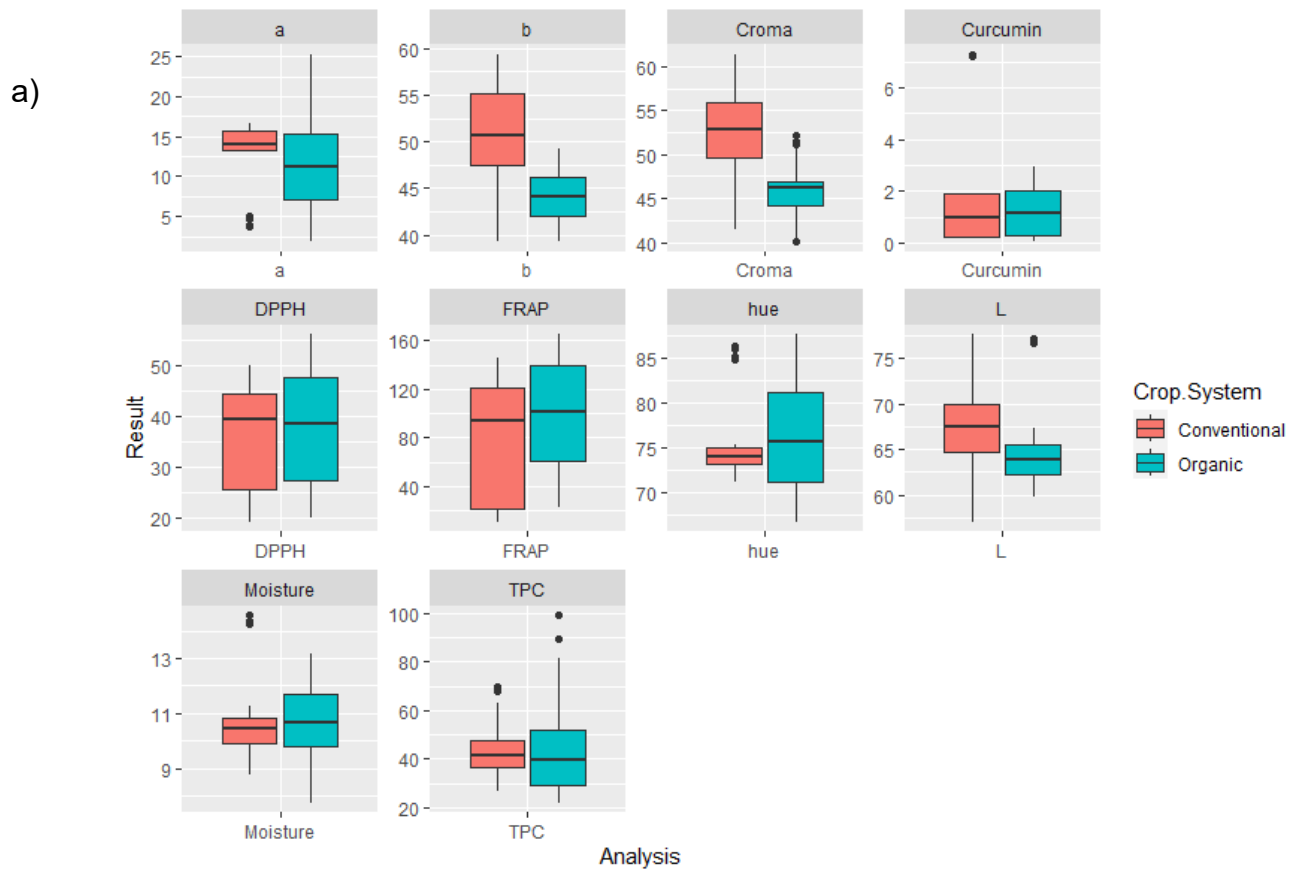
171 PCA analysis was conducted using the geographical origin and agricultural crop  
172 systems (organic and conventional) as samples. Then, a matrix of samples and  
173 variables was built, in which samples were adopted as rows and variables as columns,  
174 totaling 660 data points. Eigenvalues higher than 1.0 were adopted to explain the  
175 projection of the samples on the factor plane. Statistical significance was set at  
176  $P < 0.05$ . PCA was applied to the dataset to discriminate and pattern recognition of the  
177 samples according to their total phenolics compounds, L\*, a\*, b\*, C\*, h\*, moisture,  
178 curcumin content, DPPH and FRAP.

179 **3. Results and discussion**

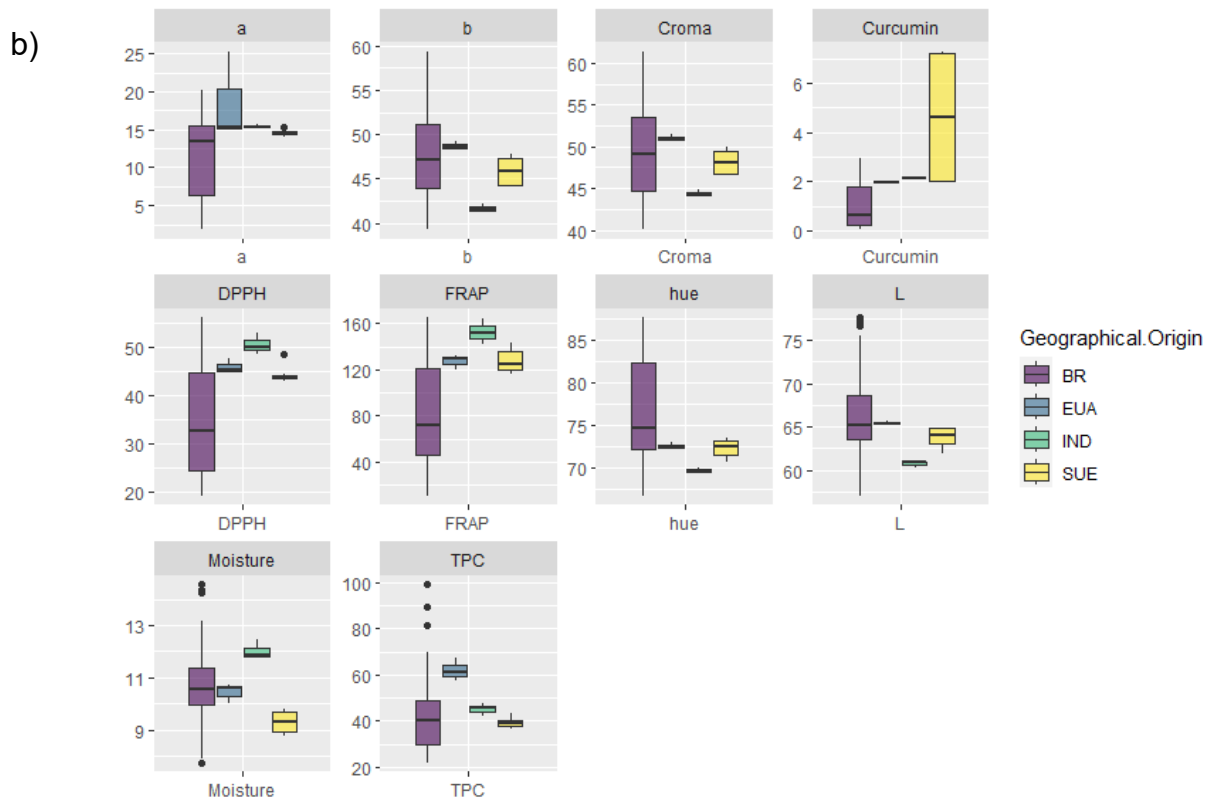
180 **3.2 Exploratory data analysis**

181 Table 1 and boxplot in Figure 1 shows the results of all chemical,  
 182 physicochemical analyses and antioxidant activity. It is possible to observe that a  
 183 considerable variability within the same system crop, the data shows a range that is in  
 184 agreement with literature (CAS; GHIDONI, 2019; ESATBEYOGLU *et al.*, 2012;  
 185 NÚÑEZ *et al.*, 2020b).

186 **Figure 1** - Boxplot depicting the distribution of data points for turmeric samples  
 187 across chemical, color and antioxidant properties for crop system (a) and  
 188 geographical origin (b)



189



190

191

192

193

194

195

196

197

198

199

200

201

202

The chromaticity coordinates  $a^*$  of the analyzed samples ranged from 3.79 to 19.87. According to the literature, positive and higher values of  $a^*$  may be related to a greater amount of curcumin. As for the chromaticity coordinate  $b^*$ , which represents the variation from blue (-) to yellow (+), there was a range from 39.75 to 59.13. The  $L^*$  component ranged from 57.23 to 77.03, with higher  $L^*$  values indicating lighter colors, as this parameter measures the brightness of the sample. According to the boxplot, the plots showed a range for  $a$  and  $hue$  were high for the results of the organic crop system, whereas for the conventional system, this behavior is observed for  $b$ , chroma and  $L$ . In general, the means for the evaluated color parameters differed between the two cultivation systems. When the results of the color attributes are assessed while distinguishing the geographical origin, the amplitude is more pronounced for the Brazilian samples.

203 **Table 1** - Chemical, color and antioxidant properties of Brazilian, American, Indian and Swedish turmeric samples in organic and  
 204 conventional crop system.

Turmeric Sample	Crop System	Geographic origin	<i>L*</i> (lightness)	<i>a*</i> (redness)	<i>b*</i> (yellowness)	<i>C*</i> (color intensity)	<i>h*</i> (hue angle)	Moisture	DPPH (% reduction)	FRAP (mg TE.g <sup>-1</sup> )	TPC (mg GAE g <sup>-1</sup> )	Curcumin a (mg CC.g <sup>-1</sup> )
1	Organic	Brazil	66.92	5.27	44.41	44.72	83.23	7.76	21.38	43.71	26.58	0.15
2	Organic	Brazil	67.26	4.82	44.34	44.60	83.80	7.76	21.75	33.71	23.24	0.15
3	Organic	Brazil	66.58	5.36	43.89	44.22	83.04	7.90	22.88	39.96	24.91	0.15
4	Organic	Brazil	77.13	1.79	41.31	41.35	87.52	7.88	20.13	22.88	22.33	0.05
5	Organic	Brazil	77.21	2.02	40.89	40.94	87.18	8.17	20.38	29.13	24.45	0.05
6	Organic	Brazil	76.75	1.83	40.88	40.92	87.44	8.47	20.30	100.79	49.91	0.03
7	Organic	Brazil	67.20	15.50	43.87	46.52	70.54	10.76	56.00	158.71	99.30	2.95
8	Organic	Brazil	66.69	15.26	46.05	48.52	71.67	10.74	50.50	160.79	81.58	2.94
9	Organic	Brazil	64.20	16.51	48.11	50.87	71.06	11.41	54.25	164.96	89.45	2.92
10	Organic	Brazil	64.07	19.49	47.36	51.21	67.63	11.58	48.00	137.04	68.70	2.48
11	Organic	Brazil	63.47	20.27	47.11	51.28	66.72	11.70	49.25	145.38	66.88	2.43
12	Organic	Brazil	64.39	19.86	48.19	52.13	67.60	11.48	46.50	143.71	65.97	2.47
13	Organic	Brazil	61.39	7.93	40.84	41.60	79.01	9.51	29.38	51.63	24.00	0.43
14	Organic	Brazil	59.85	8.02	39.23	40.04	78.44	10.11	28.13	64.54	29.00	0.40

15	Organic	Brazil	60.00	8.17	39.38	40.22	78.28	9.82	26.13	59.13	29.00	0.43
16	Organic	Brazil	60.77	7.91	41.22	41.97	79.17	12.22	28.13	58.71	34.45	0.30
17	Organic	Brazil	62.63	7.11	43.72	44.29	80.76	11.86	27.50	62.04	39.15	0.31
18	Organic	Brazil	61.64	7.30	42.44	43.06	80.23	11.76	27.13	67.88	38.39	0.30
19	Organic	Brazil	63.94	7.36	45.91	46.50	80.89	10.55	28.50	70.79	34.91	0.29
20	Organic	Brazil	62.80	7.49	44.49	45.11	80.45	10.91	27.13	72.46	36.88	0.27
21	Organic	Brazil	62.26	7.57	43.98	44.62	80.24	10.38	28.13	77.04	42.33	0.27
22	Organic	Brazil	64.44	6.67	46.37	46.84	81.82	10.54	29.75	58.71	23.24	0.33
23	Organic	Brazil	64.91	6.23	46.80	47.21	82.41	10.26	31.25	67.46	28.70	0.32
24	Organic	Brazil	65.49	5.51	46.20	46.53	83.20	11.51	36.13	66.63	21.88	0.32
25	Organic	Brazil	63.56	14.92	43.94	46.40	71.24	12.59	44.75	101.21	36.58	1.81
26	Organic	Brazil	63.98	14.31	44.36	46.61	72.12	12.44	40.63	102.88	48.85	1.80
27	Organic	Brazil	63.54	14.75	43.62	46.05	71.31	13.14	43.13	104.96	42.64	1.82
28	Convention al	Brazil	77.58	4.98	54.88	55.10	84.82	10.86	30.00	21.21	27.64	0.24
29	Convention al	Brazil	75.23	4.78	54.20	54.41	84.96	11.19	24.00	22.46	29.61	0.23
30	Convention al	Brazil	75.49	4.59	54.42	54.61	85.18	10.86	20.88	16.21	26.88	0.24
31	Convention al	Brazil	63.41	13.59	47.16	49.08	73.92	10.12	33.75	62.46	35.97	0.82
32	Convention al	Brazil	63.57	13.26	47.40	49.22	74.37	9.92	32.38	68.29	41.88	0.80

33	Conventional	Brazil	63.54	13.38	47.29	49.15	74.20	9.72	33.13	63.71	42.0 3	0.83
34	Conventional	Brazil	68.10	15.77	55.49	57.69	74.13	10.57	45.75	122.0 4	45.3 6	1.88
35	Conventional	Brazil	67.73	16.12	55.02	57.33	73.67	10.13	45.50	123.2 9	41.8 8	1.87
36	Conventional	Brazil	67.88	15.96	55.17	57.44	73.86	11.17	45.63	127.0 4	43.5 5	1.89
37	Conventional	Brazil	64.35	16.68	50.13	52.83	71.59	10.49	48.50	129.9 6	63.2 4	1.88
38	Conventional	Brazil	64.82	16.55	51.06	53.67	72.04	10.63	49.88	142.4 6	52.6 4	1.91
39	Conventional	Brazil	64.90	16.28	51.61	54.12	72.49	11.26	48.25	145.7 9	48.5 5	1.92
40	Conventional	Brazil	57.23	13.14	39.26	41.40	71.49	14.37	40.88	121.2 1	55.6 7	0.78
41	Conventional	Brazil	57.00	13.47	39.54	41.77	71.18	14.57	40.00	128.2 9	69.9 1	0.78
42	Conventional	Brazil	57.47	13.53	40.46	42.66	71.51	14.26	43.25	118.7 1	67.7 9	0.77
43	Conventional	Brazil	68.71	16.02	58.76	60.90	74.75	10.44	38.75	85.38	38.3 9	1.12
44	Conventional	Brazil	68.88	15.87	59.26	61.34	75.01	10.68	36.25	94.13	41.1 2	1.20
45	Conventional	Brazil	68.70	15.60	59.37	61.38	75.28	10.15	38.88	87.04	45.2 1	1.19
46	Conventional	Brazil	67.04	13.99	50.44	52.35	74.50	10.22	46.63	94.54	47.9 4	1.70
47	Conventional	Brazil	67.13	14.01	51.08	52.97	74.66	10.76	44.63	116.2 1	49.7 6	1.70
48	Conventional	Brazil	66.58	14.11	50.09	52.03	74.27	10.74	43.38	104.5 4	46.1 2	1.67
49	Conventional	Brazil	70.06	14.90	49.89	52.07	73.37	10.45	20.75	16.63	40.9 7	0.16
50	Conventional	Brazil	70.26	14.69	50.14	52.24	73.67	9.91	19.13	12.46	30.5 2	0.15

51	Conventional	Brazil	69.88	14.67	49.82	51.93	73.59	10.22	19.63	12.88	35.2 1	0.15
52	Conventional	Brazil	74.28	3.95	55.91	56.05	85.96	9.61	19.75	12.04	35.3 6	0.16
53	Conventional	Brazil	74.41	3.66	55.41	55.53	86.22	9.40	20.75	13.29	36.2 7	0.14
54	Conventional	Brazil	74.50	3.76	55.79	55.92	86.14	9.16	20.38	10.38	37.1 8	0.14
55	Organic	EUA	65.43	25.29	48.52	50.88	72.51	10.61	45.13	119.9 6	67.0 3	1.94
56	Organic	EUA	65.64	15.05	49.22	51.47	72.99	10.02	47.63	132.8 8	61.1 2	1.96
57	Organic	EUA	65.17	15.41	48.37	50.76	72.33	10.75	44.63	129.5 4	57.6 4	1.95
58	Organic	India	60.86	15.31	41.49	44.22	69.75	11.85	49.88	141.6 3	47.3 3	2.11
59	Organic	India	60.25	15.62	41.40	44.25	69.33	11.79	48.63	164.1 3	45.5 2	2.14
60	Organic	India	60.96	15.32	42.12	44.82	70.01	12.45	52.88	152.4 6	42.1 8	2.12
61	Organic	Sweden	63.36	14.54	44.57	46.88	71.94	9.72	48.63	138.7 1	37.4 8	1.99
62	Organic	Sweden	61.90	15.41	44.06	46.68	70.72	9.56	42.88	128.2 9	40.2 1	1.98
63	Organic	Sweden	62.95	14.87	44.23	46.67	71.42	9.80	44.38	143.2 9	43.5 5	2.01
64	Conventional	Sweden	64.95	13.95	47.28	49.30	73.56	8.90	43.63	119.5 4	36.7 3	7.24
65	Conventional	Sweden	64.68	14.50	47.25	49.43	72.94	9.06	43.75	116.6 3	40.0 6	7.29
66	Conventional	Sweden	64.87	14.41	47.81	49.94	73.23	8.75	43.38	120.7 9	38.0 9	7.23

206           The total phenolic compound content in the saffron samples ranged from 24.61  
207 mg GAE g<sup>-1</sup> to 90.11 mg GAE g<sup>-1</sup>. The variability in the results reflects the presence of  
208 polyphenolic compounds at different levels. Consequently, the composition and quality  
209 of commercial turmeric products can exhibit significant variation. This variation in  
210 phenolic composition can have a notable impact on the quality of the samples, both in  
211 terms of flavor and potential health benefits. Examining both sets of data in the boxplot,  
212 it is possible to infer that, in general, the values found for the crop system are similar,  
213 whereas, for different geographical origins, higher values are observed for the samples  
214 from the USA.

215           Different techniques have been employed for determining the antioxidant  
216 activity of biologically active substances with distinct principles, mechanisms of action,  
217 ways to express results and diverse applications. In this work, two assays were  
218 employed to assess the antioxidant activity of turmeric. DPPH has been widely utilized  
219 for assessing free-radical scavenging capacity. Antioxidants, upon interaction with the  
220 DPPH radical, induce a color change from purple to yellow and a reduction in  
221 absorbance at a wavelength of 517 nm. The results demonstrated that DPPH inhibition  
222 ranged from 19.83% to 53.585% reduction. FRAP assay was employed to assess the  
223 reducing abilities linked to the presence of compounds that act by disrupting the free-  
224 radical chain through the donation of a hydrogen atom (BENZIE; STRAIN, 1996). In  
225 this study, the FRAP results show average content ranged from 11.90 to 161.49 mg  
226 TE.g<sup>-1</sup>.

227           For DPPH, FRAP and TPC, the boxplot infer that, in general, the values for  
228 media found for the crop system are similar. Whereas for different geographical origins,  
229 higher values are observed for the samples from the USA in TPC results and India

230 samples for DPPH and FRAP. Furthermore, the Brazilian samples exhibit lower values  
231 and a wide range for the three analyses.

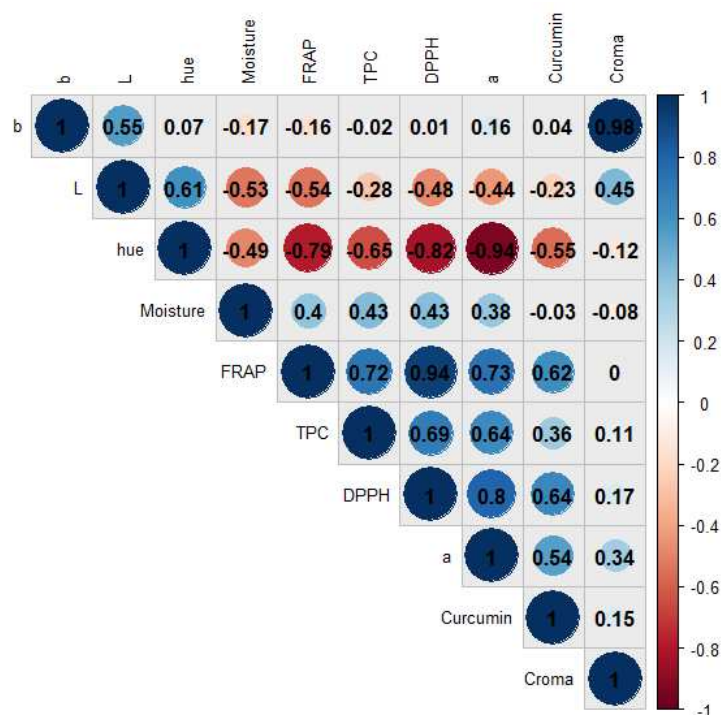
232 Curcuminoids are compounds orange-yellow, the presence of curcumin serves  
233 as a marker compound for the quality control of rhizomes (CAS; GHIDONI, 2019). The  
234 results obtained in this study for curcumin content are in accordance with what has  
235 been reported in the literature for bulk commercial products (MANIGLIA *et al.*, 2015).  
236 Its average content ranged from 0.04% to 7.25%. According to the boxplot, the  
237 distribution of data for the two cultivation systems exhibits similar behavior, including  
238 the observed mean and data range. However, when comparing geographical origins,  
239 the Swedish samples show a high content, the samples from the USA and India exhibit  
240 similar content, and the Brazilian samples have lower content.

241 Variations in the levels of phenolic compounds in turmeric (*Curcuma longa* L.)  
242 can be influenced by several factors that directly impact the quality of the product.  
243 Among these factors, the plant's geographic origin, cultivation conditions, climate, soil,  
244 and the stage of maturity of turmeric roots play a crucial role. Gururani *et al.* (2022)  
245 assessed variations in the chemical composition and biological activities of essential  
246 oil from local cultivars of *Curcuma longa* rhizomes collected at different altitudes in  
247 India. In another study, Chumroenphat *et al.* (2021) investigated various drying  
248 methods that affect the chemical components and microstructure of turmeric. Both  
249 researches have demonstrated that factors in studies differ in the ways in which they  
250 affect bioactive compounds in turmeric, as well as its antioxidant activities.

251 The Pearson correlation coefficient ( $r$ ) is used to express the strength between  
252 two continuous variables related to each other. The values for the Pearson Coefficient  
253 are shown in Figure 2. For DPPH and FRAP, the  $r$  value with TPC is 0.69 and 0.72,

254 respectively ( $p < 0.05$ ). The correlation between the curcumin content and the total  
 255 polyphenol contents ( $r = 0.36$ ), DPPH ( $r = 0.64$ ), and FRAP ( $r = 0.62$ ) indicates a  
 256 significant positive correlation considering ( $p < 0.05$ ). No research experiment reported  
 257 in the literature has so far compared the organic and conventional system crops for  
 258 turmeric (*Curcuma longa* L.). There is no scientific consensus regarding the correlation  
 259 between the chemical composition and antioxidant activity of various vegetables  
 260 cultivated under conventional or organic crop systems. The results found in this study  
 261 indicate that curcumin acts in a similar mechanism to phenolic compounds; however,  
 262 its action is not exclusive, suggesting that its antioxidant action and that of other  
 263 phenolic compounds (quantified by TPC) are based on electron transfer and hydrogen  
 264 atom transfer.

265 **Figure 2** - Pearson's correlations: Visualization of relationships between chemical,  
 266 color and antioxidant properties of turmeric samples, showing the degree of  
 267 association.



269 While numerous studies highlight disparities between organic and conventional  
270 foods, a consensus on which is nutritionally superior remains elusive. Several reports  
271 suggest that organic food may exhibit enhanced nutritional and nutraceutical qualities,  
272 characterized by higher levels of macronutrients, phytochemicals, and antioxidant  
273 properties. In contrast, other investigations have found no significant distinctions in  
274 nutrient and nutraceutical components between organic and conventional products  
275 (HURTADO-BARROSO *et al.*, 2019; PALMA *et al.*, 2023).

276 In this aspect, it is essential to understand how the antioxidant activity of  
277 turmeric is linked to its chemical composition. In this context, heatmap analysis, HCA  
278 and PCA were applied.

### 279 **3.3 HCA heatmap analysis**

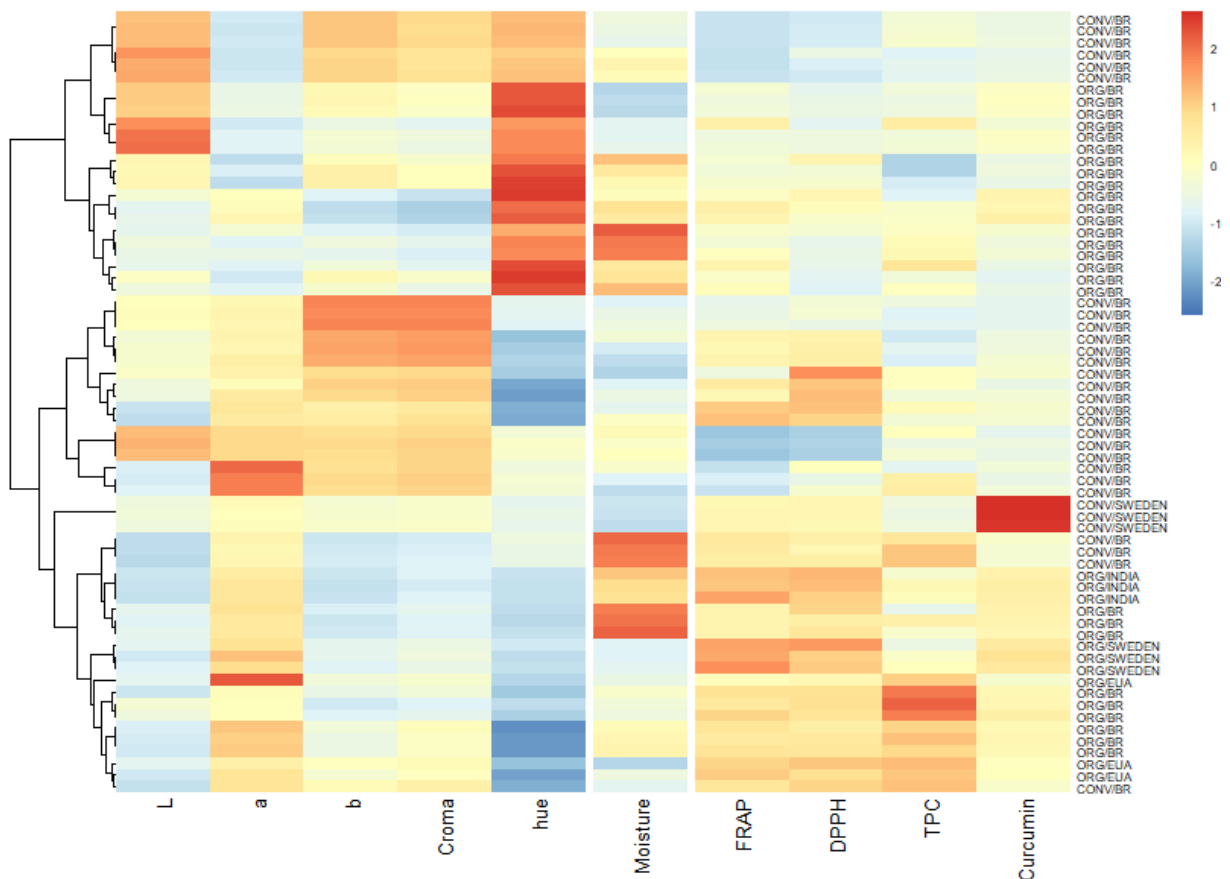
280 The results of all chemical, physicochemical analyses, phenolic compounds,  
281 and antioxidant analyses in samples of turmeric were further visualized with a clustered  
282 heatmap (Figure 3.a). A heatmap generated a more comprehensive overview and  
283 comparison, and this method is suitable for presenting all flows of matter at once while  
284 retaining their precise identification. Comparison of variations in color intensity in  
285 heatmap among the samples did not revealed differences in the system crop studied  
286 the results were the same as those obtained using the horizontal dendrogram.

287 The visualization of the heatmap for instrumental color based on redness ( $a^*$   
288 coordinate), yellowness ( $b^*$  coordinate), lightness ( $L^*$ ), and a combination of these  
289 parameters (chroma -  $C^*$  and hue angle -  $h^*$ ), the results show that changes influence  
290 the variation in the color of the turmeric samples in the values of  $a^*$  and  $b^*$ .

291 Curcumin, the main curcuminoid found in turmeric, influences the powdered  
292 sample's yellow and red coloration. In the heatmap, it is possible to differentiate a

293 cluster with distinct values for a\*, b\*, L\*, chroma, and hue angle (°hue). This cluster  
 294 consists of 8 samples, including 2 organic and 6 conventional ones of Brazilian origin.  
 295 For these samples, it is possible that other metabolites belonging to different  
 296 phytochemical classes may have interfered with the coloration and antioxidant activity.

297 **Figure 3** - Heatmap of the chemical, color and antioxidant properties for crop system  
 298 in 66 turmeric samples and dendrogram for turmeric samples obtained from the  
 299 hierarchical cluster analysis.



300

301

302 That is not possible to correlate high curcumin content with stronger colors for yellow  
 303 (color attribute b\*), red (color attribute a\*), and hue angle. Furthermore, all analyzed  
 304 values indicate that the yellow color is more pronounced in the samples (66.7 to 87.5).

305 Using the hierarchical cluster analysis applied to the samples, the clusters  
306 suggested did not separate the samples distinct in organic and conventional, the same  
307 conclusion is observed in classified origin crops. The clustering distance for Sweden's  
308 samples is more significant than India's or EUA samples. The dendrogram imposes a  
309 hierarchy on samples and affords a two-dimensional vision of the similarity of the entire  
310 set of samples used in the study.

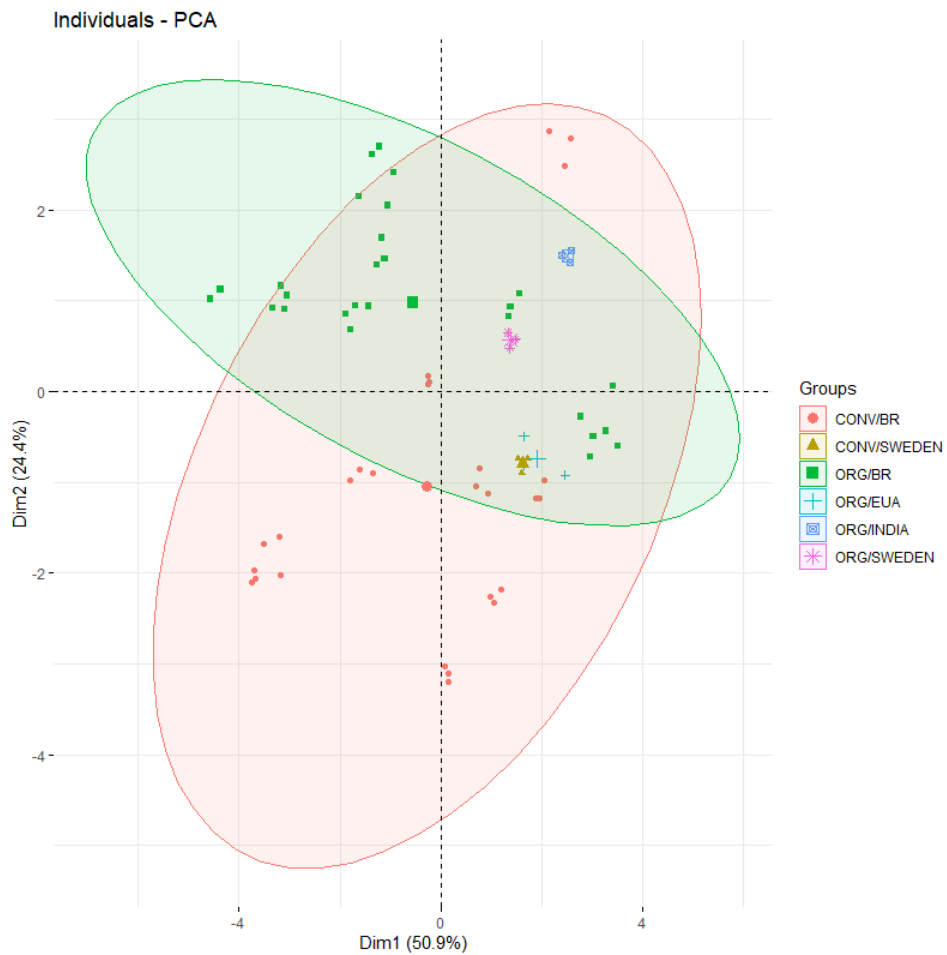
### 311 **3.4 Exploratory analysis by PCA**

312 PCA was applied to discriminate the samples according to the phenolic  
313 composition, color, and antioxidant activity. A data matrix with a dimension of 66  
314 (sample)  $\times$  10 (phenolic composition, color attribute, moisture, curcumin content and  
315 antioxidant activity) was obtained. Data was autoscaled to provide similar weights to  
316 all the variables. Principal Component 1 (PC1) accounted for 50.92% of the total  
317 variance of the original variables, while PC2 accounted for 24.35%. Together, these  
318 two components explained 75.27% of the total variance with having eigenvalues  
319 exceeding 1. Therefore, the first two principal components effectively summarize the  
320 total sample variance and can be employed to study the dataset.

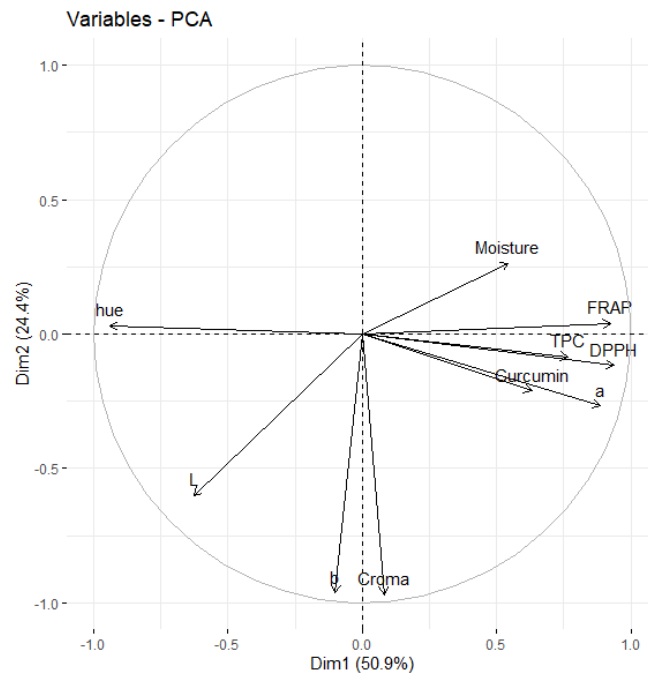
321 Figure 4 shows the PCA scores (a) and loadings (b). When decomposed, these  
322 vectors establish a relationship with each axis, potentially correlating with each  
323 principal component. The influence of each variable on each PC can be assessed  
324 through the values of these correlations. The samples were segregated along the first  
325 principal component (PC1) due to differences observed in DPPH, FRAP, a, TPC,  
326 curcumin content, moisture, and the color attributes L and hue, with correlation  
327 coefficients of 0.936, 0.924, 0.887, 0.767, 0.631, 0.543, 0.0543, -0.628, -0.939,  
328 respectively. The second PC (PC2) separated the samples based on results for

329 chroma and the color attributes chroma, b, L, a and moisture with correlation  
 330 coefficients of 0.969, 0.962, 0.599, 0.268, and -0.267, respectively ( $p < 0.05$ ).

331 **Figure 3** - A scatter plot of PC1 versus PC2 of the main sources of variability between  
 332 the turmeric samples



333



334

335

336

337

338

339

340

341

342

343

344

345

346

347

348

349

Several studies aimed to evaluate the feasibility of chemometrics to differentiate and characterize turmeric. Gad & Bouzabata (2017) studied the metabolic profiling of 30 commercial samples of turmeric from Algeria and Egypt by UV, FT-IR,  $^1\text{H}$  NMR and HPLC. PCA and HCA were applied to differentiate high-quality samples from low-quality ones. Rohaeti et al. (2015) discrimination the three species *Curcuma longa*, *Curcuma xanthorrhiza* and *Zingiber cassumunar*, PCA was employed to discriminate the samples according to the species based on the FTIR spectra in the region, using the first two PCs which accounted for 76% of the total variance (PC1 = 59.3% and PC2 = 16.7%) and the tested samples were clustered into three different groups. Salem et al. (2022) used a PCA score plot to reveal clear segregation of the dried from fresh samples of turmeric (PC1 = 85.4 and PC2 = 4.5%), while the HCA also revealed separation of fresh and dry samples to two different clusters reflecting the metabolic composition. Contrary to the findings in the mentioned articles, our results with PCA analysis did not show differences between the two cropping systems, suggesting that the two agronomic practices can provide the crop with a similar profile.

#### 350 **4. Conclusion**

351 Relatively comprehensive phytochemical analysis combined with multivariate  
352 analyses of food spices attracted considerable attention as a potential quality  
353 assessment tool. In this study, two different cropping systems, organic and  
354 conventional, and geographic origin (Brazil, India, EUA and Sweden) were studied to  
355 evaluate the effect on phenolic composition, *in vitro* antioxidant activity using DPPH  
356 and FRAP assays, color attributes and curcumin content. Chemometric results  
357 revealed that the two cropping systems had no difference, as the same for geographic  
358 origin.

359 To further investigate the similarity among the samples, we conducted  
360 hierarchical cluster analysis (HCA), which supported the results obtained from principal  
361 component analysis (PCA), as the samples did not form distinct clusters. In this study,  
362 no unsupervised statistical method proved effective in distinguishing between organic  
363 and conventional samples, irrespective of their origin. This suggests that the  
364 geographical origin and crop system, as considered in this study, may not be prominent  
365 determinants of the analyzed characteristics. Further investigations and the  
366 consideration of additional factors may be necessary to gain a more comprehensive  
367 understanding of the factors influencing turmeric rhizome properties.

368 We suggest that future research endeavors should encompass a larger sample  
369 size and explore additional potential biomarker compounds to establish an analytical  
370 platform based on chemical and statistical analysis for the classification of turmeric.

#### 371 **References**

372 AKTER, Jesmin *et al.* Antioxidant activity of different species and varieties of  
373 turmeric (*Curcuma* spp): Isolation of active compounds. *Comparative Biochemistry and*

374 *Physiology Part - C: Toxicology and Pharmacology*, v. 215, n. September 2018, p. 9–  
375 17, 2019. Disponível em: <<https://doi.org/10.1016/j.cbpc.2018.09.002>>.

376 ANAND, Preetha *et al.* Biological activities of curcumin and its analogues  
377 (Congeners) made by man and Mother Nature. *Biochemical Pharmacology*, v. 76, n.  
378 11, p. 1590–1611, 1 dez. 2008.

379 ANDRIANI, Dian; APRIYANA, Arina Yuthi; KARINA, Myrtha. *The optimization*  
380 *of bacterial cellulose production and its applications: a review*. *Cellulose*. [S.l.]:  
381 Springer. , 1 ago. 2020

382 ATTA, Omar Mohammad *et al.* Development and characterization of plant oil-  
383 incorporated carboxymethyl cellulose/bacterial cellulose/glycerol-based antimicrobial  
384 edible films for food packaging applications. *Advanced Composites and Hybrid*  
385 *Materials*, v. 5, n. 2, p. 973–990, 1 jun. 2022.

386 BENZIE, Iris F.F.; STRAIN, J. J. The ferric reducing ability of plasma (FRAP) as  
387 a measure of “antioxidant power”: The FRAP assay. *Analytical Biochemistry*, v. 239,  
388 n. 1, p. 70–76, 1996.

389 BILGI, Eyup *et al.* Optimization of bacterial cellulose production by  
390 *Gluconacetobacter xylinus* using carob and haricot bean. *International Journal of*  
391 *Biological Macromolecules*, v. 90, p. 2–10, 1 set. 2016a.

392 BILGI, Eyup *et al.* Optimization of bacterial cellulose production by  
393 *Gluconacetobacter xylinus* using carob and haricot bean. *International Journal of*  
394 *Biological Macromolecules*, v. 90, p. 2–10, 1 set. 2016b.

395 BOBO-GARCÍA, Gloria *et al.* Intra-laboratory validation of microplate methods  
396 for total phenolic content and antioxidant activity on polyphenolic extracts, and

397 comparison with conventional spectrophotometric methods. *Journal of the Science of*  
398 *Food and Agriculture*, v. 95, n. 1, p. 204–209, 2015.

399 BRAND-WILLIAMS, W.; CUVELIER, M. E.; BERSET, C. Use of a free radical  
400 method to evaluate antioxidant activity. *LWT - Food Science and Technology*, v. 28, n.  
401 1, p. 25–30, 1995.

402 CAMPANO, Cristina *et al.* *Enhancement of the fermentation process and*  
403 *properties of bacterial cellulose: a review. Cellulose*. [S.I.]: Springer Netherlands. , 1  
404 fev. 2016

405 CAS, Michele Dei; GHIDONI, Riccardo. *Dietary curcumin: Correlation between*  
406 *bioavailability and health potential. Nutrients*. [S.I.]: MDPI AG. , 1 set. 2019

407 CHENG, Jin *et al.* *Journal of Pharmaceutical and Biomedical Analysis*  
408 *Development and validation of UPLC method for quality control of Curcuma longa Linn*  
409 *.: Fast simultaneous quantitation of three curcuminoids. Journal of Pharmaceutical and*  
410 *Biomedical Analysis*, v. 53, n. 1, p. 43–49, 2010. Disponível em:  
411 <<http://dx.doi.org/10.1016/j.jpba.2010.03.021>>.

412 CHUMROENPHAT, Theeraphan *et al.* *Changes in curcuminoids and chemical*  
413 *components of turmeric (Curcuma longa L.) under freeze-drying and low-temperature*  
414 *drying methods. Food Chemistry*, v. 339, 1 mar. 2021.

415 CIANCIOSI, Danila *et al.* *The reciprocal interaction between polyphenols and*  
416 *other dietary compounds: Impact on bioavailability, antioxidant capacity and other*  
417 *physico-chemical and nutritional parameters. Food Chemistry*, v. 375, 1 maio 2022.

- 418 DÁVALOS, Alberto; BARTOLOMÉ, Begoña; GÓMEZ-CORDOVÉS, Carmen.  
419 Antioxidant properties of commercial grape juices and vinegars. *Food Chemistry*, v.  
420 93, n. 2, p. 325–330, 2005.
- 421 DEHZAD, Mohammad Jafar *et al.* *Antioxidant and anti-inflammatory effects of*  
422 *curcumin/turmeric supplementation in adults: A GRADE-assessed systematic review*  
423 *and dose–response meta-analysis of randomized controlled trials.* *Cytokine*. [S.l.]:  
424 Academic Press. , 1 abr. 2023
- 425 DOLDOLOVA, Khadija *et al.* Optimization and modeling of microwave-assisted  
426 extraction of curcumin and antioxidant compounds from turmeric by using natural deep  
427 eutectic solvents. *Food Chemistry*, v. 353, 2021.
- 428 EL-GENDI, Hamada *et al.* Optimization of bacterial cellulose production from  
429 prickly pear peels and its ex situ impregnation with fruit byproducts for antimicrobial  
430 and strawberry packaging applications. *Carbohydrate Polymers*, v. 302, 15 fev. 2023a.
- 431 EL-GENDI, Hamada *et al.* Optimization of bacterial cellulose production from  
432 prickly pear peels and its ex situ impregnation with fruit byproducts for antimicrobial  
433 and strawberry packaging applications. *Carbohydrate Polymers*, v. 302, 15 fev. 2023b.
- 434 EL-GENDI, Hamada *et al.* *Recent advances in bacterial cellulose: a low-cost*  
435 *effective production media, optimization strategies and applications.* *Cellulose*. [S.l.]:  
436 Springer Science and Business Media B.V. , 1 set. 2022
- 437 ESATBEYOGLU, Tuba *et al.* *Curcumin-from molecule to biological function.*  
438 *Angewandte Chemie - International Edition*. [S.l.: s.n.]. , 29 maio 2012

439 FATIMA, Atiya *et al.* Plant extract-loaded bacterial cellulose composite  
440 membrane for potential biomedical applications. *Journal of Bioresources and*  
441 *Bioproducts*, v. 6, n. 1, p. 26–32, 2021.

442 FERNANDES, Isabela de Andrade Arruda *et al.* *Bacterial cellulose: From*  
443 *production optimization to new applications. International Journal of Biological*  
444 *Macromolecules*. [S.l.]: Elsevier B.V. , 1 dez. 2020

445 FERNÁNDEZ MAURA, Yurelkys *et al.* The environmental and intrinsic yeast  
446 diversity of Cuban cocoa bean heap fermentations. *International Journal of Food*  
447 *Microbiology*, v. 233, 2016.

448 FULORIA, Shivkanya *et al.* *A Comprehensive Review on the Therapeutic*  
449 *Potential of Curcuma longa Linn. in Relation to its Major Active Constituent Curcumin.*  
450 *Frontiers in Pharmacology*. [S.l.]: Frontiers Media S.A. , 25 mar. 2022

451 GAD, Haidy A.; BOUZABATA, Amel. Application of chemometrics in quality  
452 control of Turmeric (*Curcuma longa*) based on Ultra-violet, Fourier transform-infrared  
453 and <sup>1</sup>H NMR spectroscopy. *Food Chemistry*, v. 237, p. 857–864, 15 dez. 2017.

454 GOMES, Rodrigo José *et al.* *Komagataeibacter intermedius V-05: An Acetic*  
455 *Acid Bacterium Isolated from Vinegar Industry, with High Capacity for Bacterial*  
456 *Cellulose Production in Soybean Molasses Medium. Food Technology and*  
457 *Biotechnology*, v. 59, n. 4, p. 432–442, 1 out. 2021.

458 GOMES, Rodrigo José; IDA, Elza louko; SPINOSA, Wilma Aparecida.  
459 Nutritional Supplementation with Amino Acids on Bacterial Cellulose Production by  
460 *Komagataeibacter intermedius*: Effect Analysis and Application of Response Surface  
461 Methodology. *Applied Biochemistry and Biotechnology*, 2022.

462 GRANATO, Daniel *et al.* Characterization of Brazilian lager and brown ale beers  
463 based on color, phenolic compounds, and antioxidant activity using chemometrics.  
464 *Journal of the Science of Food and Agriculture*, v. 91, n. 3, p. 563–571, fev. 2011.

465 GRANATO, Daniel *et al.* *Use of principal component analysis (PCA) and*  
466 *hierarchical cluster analysis (HCA) for multivariate association between bioactive*  
467 *compounds and functional properties in foods: A critical perspective. Trends in Food*  
468 *Science and Technology*. [S.I.]: Elsevier Ltd. , 1 fev. 2018

469 GREGORY, David A. *et al.* Bacterial cellulose: A smart biomaterial with diverse  
470 applications. *Materials Science and Engineering R: Reports*, v. 145, n. March, p.  
471 100623, 2021. Disponível em: <<https://doi.org/10.1016/j.mser.2021.100623>>.

472 GURURANI, Shriya *et al.* Altitudinal and geographical variations in  
473 phytochemical composition and biological activities of *Curcuma longa* accession from  
474 Uttarakhand, the Himalayan region. *Journal of Food Processing and Preservation*, v.  
475 46, n. 3, 1 mar. 2022.

476 HURTADO-BARROSO, Sara *et al.* *Organic food and the impact on human*  
477 *health. Critical Reviews in Food Science and Nutrition*. [S.I.]: Taylor and Francis Inc. ,  
478 21 fev. 2019

479 JAKOBEK, Lidija. *Interactions of polyphenols with carbohydrates, lipids and*  
480 *proteins. Food Chemistry*. [S.I.]: Elsevier Ltd. , 15 maio 2015

481 JYOTIRMAYEE, B.; MAHALIK, Gyanranjan. *A review on selected*  
482 *pharmacological activities of Curcuma longa L. International Journal of Food*  
483 *Properties*. [S.I.]: Taylor and Francis Ltd. , 2022

484 KASSAMBARA, Alboukadel; MUNDT, Fabian. factosextra: Extract and Visualize  
485 the Results of Multivariate Data Analyses. *R package version 1.0.5.*, 2017. Disponível  
486 em: <<https://cran.r-project.org/package=factosextra>>.

487 KHATUN, Murshida *et al.* Assessment of the anti-oxidant, anti-inflammatory and  
488 anti-bacterial activities of different types of turmeric (*Curcuma longa*) powder in  
489 Bangladesh. *Journal of Agriculture and Food Research*, v. 6, 2021.

490 KOUR, Pawandeep *et al.* Effect of nanoemulsion-loaded hybrid biopolymeric  
491 hydrogel beads on the release kinetics, antioxidant potential and antibacterial activity  
492 of encapsulated curcumin. *Food Chemistry*, v. 376, 15 maio 2022.

493 LAN, Xiang *et al.* *A review of curcumin in food preservation: Delivery system  
494 and photosensitization. Food Chemistry.* [S.l.]: Elsevier Ltd. , 30 out. 2023

495 LAN, Yongli *et al.* Evaluation of antioxidant capacity and flavor profile change of  
496 pomegranate wine during fermentation and aging process. *Food Chemistry*, v. 232, p.  
497 777–787, 2017. Disponível em: <<http://dx.doi.org/10.1016/j.foodchem.2017.04.030>>.

498 LÊ, S.; JOSSE, J.; HUSSON, F. FactoMineR: An R Package for Multivariate  
499 Analysis. *Journal of Statistical Software*, v. 25, n. 1, p. 1–18, 2008.

500 LI, Xin *et al.* A novel single-enzymatic biofuel cell based on highly flexible  
501 conductive bacterial cellulose electrode utilizing pollutants as fuel. *Chemical  
502 Engineering Journal*, v. 379, 1 jan. 2020.

503 LIN, Lingshang *et al.* Molecular structure and enzymatic hydrolysis properties  
504 of starches from high-amylose maize inbred lines and their hybrids. *Food  
505 Hydrocolloids*, v. 58, 2016.

506 LIU, Shuangshuang *et al.* Colorimetric sensor array combined with chemometric  
507 methods for the assessment of aroma produced during the drying of tencha. *Food*  
508 *Chemistry*, v. 432, 30 jan. 2024.

509 LIU, Yueyue; MA, Mengjie; YUAN, Yongkai. *The potential of curcumin-based*  
510 *co-delivery systems for applications in the food industry: Food preservation, freshness*  
511 *monitoring, and functional food. Food Research International*. [S.l.]: Elsevier Ltd. , 1  
512 set. 2023

513 LUO, Nan *et al.* Preparation and characterization of cellulose/curcumin  
514 composite films. *RSC Advances*, v. 2, n. 22, p. 8483–8488, 28 set. 2012.

515 MA, Xiaoxuan *et al.* In situ formed active and intelligent bacterial cellulose/cotton  
516 fiber composite containing curcumin. *Cellulose*, v. 27, n. 16, p. 9371–9382, 1 nov.  
517 2020.

518 MALIK AL-RUBAEI, Z. M.; MOHAMMAD, Taghreed U.; ALI, Layla Karim.  
519 Effects of local curcumin on oxidative stress and total antioxidant capacity in vivo study.  
520 *Pakistan Journal of Biological Sciences*, v. 17, n. 12, 2014.

521 MANGOLIM, Camila Sampaio *et al.* Curcumin- $\beta$ -cyclodextrin inclusion complex:  
522 Stability, solubility, characterisation by FT-IR, FT-Raman, X-ray diffraction and  
523 photoacoustic spectroscopy, and food application. *Food Chemistry*, v. 153, p. 361–  
524 370, 2014. Disponível em: <<http://dx.doi.org/10.1016/j.foodchem.2013.12.067>>.

525 MANIGLIA, B. C. *et al.* Turmeric dye extraction residue for use in bioactive film  
526 production: Optimization of turmeric film plasticized with glycerol. *LWT*, v. 64, n. 2, p.  
527 1187e1195-1195, 2015.

- 528 MOHAMMADKAZEMI, Faranak; AZIN, Mehrdad; ASHORI, Alireza. Production  
529 of bacterial cellulose using different carbon sources and culture media. *Carbohydrate*  
530 *Polymers*, v. 117, p. 518–523, 6 mar. 2015.
- 531 MYERS, Raymond H.; MONTGOMERY, Douglas C.; ANDERSON-COOK,  
532 Christine M. . *Response surface methodology: process and product optimization using*  
533 *designed experiments*. Fourth Edition ed. [S.I.]: John Wiley & Sons, 2016.
- 534 NÚÑEZ, Nerea *et al.* Characterization, classification and authentication of  
535 turmeric and curry samples by targeted LC-HRMS polyphenolic and curcuminoid  
536 profiling and chemometrics. *Molecules*, v. 25, n. 12, 1 jun. 2020a.
- 537 NÚÑEZ, Nerea *et al.* Characterization, classification and authentication of  
538 turmeric and curry samples by targeted LC-HRMS polyphenolic and curcuminoid  
539 profiling and chemometrics. *Molecules*, v. 25, n. 12, 1 jun. 2020b.
- 540 OLIVERI, P.; SIMONETTI, R. Chemometrics for Food Authenticity Applications.  
541 *Advances in Food Authenticity Testing*. [S.I: s.n.], 2016. .
- 542 PALMA, A. *et al.* Organic versus conventional globe artichoke: Influence of  
543 cropping system and harvest date on physiological activity, physicochemical  
544 parameters, and bioactive compounds. *Scientia Horticulturae*, v. 321, 1 nov. 2023.
- 545 PARK, Sang Tae; KIM, Eungbin; KIM, Young Min. Overproduction of cellulose  
546 in *Acetobacter xylinum* KCCM 10100 defective in GDP-mannosyltransferase. *Journal*  
547 *of Microbiology and Biotechnology*, v. 16, n. 6, 2006.
- 548 PEREIRA, Rafaela Corrêa; DE ANGELIS-PEREIRA, Michel Cardoso. Effect of  
549 organic versus conventional agricultural systems on bioactive compounds of fruits and

550 vegetables: an integrative review. *Cadernos de Ciência & Tecnologia*, v. 39, n. 2, p.  
551 27072, 4 out. 2022.

552 PLACKETT, R. L.; BURMAN, J. P. The Design of Optimum Multifactorial  
553 Experiments. *Biometrika*, v. 33, n. 4, 1946.

554 PRIYADARSINI, K. Indira. Photophysics, photochemistry and photobiology of  
555 curcumin: Studies from organic solutions, bio-mimetics and living cells. *Journal of*  
556 *Photochemistry and Photobiology C: Photochemistry Reviews*, v. 10, n. 2, p. 81–95, 1  
557 jun. 2009. Acesso em: 26 ago. 2021.

558 QUEIROZ-CANCIAN, Mariana Assis De *et al.* LWT - Food Science and  
559 Technology Curcuma longa L . - and Piper nigrum- based hydrolysate , with high  
560 dextrose content , shows antioxidant and antimicrobial properties. *LWT - Food Science*  
561 *and Technology*, v. 96, n. May, p. 386–394, 2018. Disponível em:  
562 <<https://doi.org/10.1016/j.lwt.2018.05.018>>.

563 RAUT, Mahendra P. *et al.* *Bacterial Cellulose-Based Blends and Composites:*  
564 *Versatile Biomaterials for Tissue Engineering Applications. International Journal of*  
565 *Molecular Sciences*. [S.I.]: MDPI. , 1 jan. 2023

566 ROHAETI, Eti *et al.* Fourier transform infrared spectroscopy combined with  
567 chemometrics for discrimination of Curcuma longa, Curcuma xanthorrhiza and  
568 Zingiber cassumunar. *Spectrochimica Acta - Part A: Molecular and Biomolecular*  
569 *Spectroscopy*, v. 137, p. 1244–1249, 25 fev. 2015.

570 ROY, Swarup; RHIM, Jong Whan. Preparation of carbohydrate-based  
571 functional composite films incorporated with curcumin. *Food Hydrocolloids*, v. 98, 1  
572 jan. 2020.

- 573 SALEM, Mohamed A. *et al.* Metabolomics-based profiling for quality  
574 assessment and revealing the impact of drying of Turmeric (*Curcuma longa* L.).  
575 *Scientific Reports*, v. 12, n. 1, 1 dez. 2022.
- 576 SEGAL, L. *et al.* An Empirical Method for Estimating the Degree of Crystallinity  
577 of Native Cellulose Using the X-Ray Diffractometer. *Textile Research Journal*, v. 29, n.  
578 10, 1959.
- 579 SHI, Zhijun *et al.* *Utilization of bacterial cellulose in food. Food Hydrocolloids.*  
580 [S.l: s.n.], mar. 2014
- 581 SILVA, Sarah Maria Frota *et al.* Films from cashew byproducts: cashew gum  
582 and bacterial cellulose from cashew apple juice. *Journal of Food Science and*  
583 *Technology*, v. 58, n. 5, 2021.
- 584 VAZQUEZ, Analía *et al.* Bacterial Cellulose from Simple and Low Cost  
585 Production Media by *Gluconacetobacter xylinus*. *Journal of Polymers and the*  
586 *Environment*, v. 21, n. 2, 2013.
- 587 VERSINO, Florencia *et al.* Sustainable and Bio-Based Food Packaging: A  
588 Review on Past and Current Design Innovations. *Foods 2023, Vol. 12, Page 1057*, v.  
589 12, n. 5, p. 1057, 2 mar. 2023. Disponível em: <[https://www.mdpi.com/2304-](https://www.mdpi.com/2304-8158/12/5/1057/htm)  
590 [8158/12/5/1057/htm](https://www.mdpi.com/2304-8158/12/5/1057/htm)>. Acesso em: 13 jun. 2023.
- 591 VISAKH, Naduvilthara U. *et al.* Extraction and chemical characterisation of agro-  
592 waste from turmeric leaves as a source of bioactive essential oils with insecticidal and  
593 antioxidant activities. *Waste Management*, v. 169, p. 1–10, set. 2023.

- 594 WANG, Jing; TAVAKOLI, Javad; TANG, Youhong. *Bacterial cellulose*  
595 *production, properties and applications with different culture methods – A review.*  
596 *Carbohydrate Polymers*. [S.l.]: Elsevier Ltd. , 1 set. 2019
- 597 WANG, Shumin *et al.* Delivery of curcumin in a carboxymethyl cellulose and  
598 hydroxypropyl methyl cellulose carrier: Physicochemical properties and biological  
599 activity. *International Journal of Biological Macromolecules*, v. 239, 1 jun. 2023.
- 600 WEN, Yanyi *et al.* Development of intelligent/active food packaging film based  
601 on TEMPO-oxidized bacterial cellulose containing thymol and anthocyanin-rich purple  
602 potato extract for shelf life extension of shrimp. *Food Packaging and Shelf Life*, v. 29,  
603 1 set. 2021.
- 604 WINDARSIH, A.; ROHMAN, A.; SWASONO, Respati Tri. Application of 1H-  
605 NMR based metabolite fingerprinting and chemometrics for authentication of *Curcuma*  
606 *longa* adulterated with *C. heyneana*. *Journal of Applied Research on Medicinal and*  
607 *Aromatic Plants*, v. 13, 1 maio 2019.
- 608 YANG, Qiong Qiong *et al.* Phenolic profiles, antioxidant, and antiproliferative  
609 activities of turmeric (*Curcuma longa*). *Industrial Crops and Products*, v. 152, 2020.
- 610 YUNOKI, Shunji *et al.* Role of ethanol in improvement of bacterial cellulose  
611 production: Analysis using <sup>13</sup>C-labeled carbon sources. *Food Science and Technology*  
612 *Research*, v. 10, n. 3, 2004.
- 613 ZABOT, Giovanni Leone *et al.* *Encapsulation of Bioactive Compounds for Food*  
614 *and Agricultural Applications. Polymers*. [S.l: s.n.]. , 2022

615 ZENG, Xiaobo; SMALL, Darcy P.; WAN, Wankei. Statistical optimization of  
616 culture conditions for bacterial cellulose production by *Acetobacter xylinum* BPR 2001  
617 from maple syrup. *Carbohydrate Polymers*, v. 85, n. 3, p. 506–513, 1 jun. 2011.

618 ZHU, Fan. *Interactions between starch and phenolic compound. Trends in Food*  
619 *Science and Technology*. [S.l.]: Elsevier Ltd. , 1 jun. 2015

620 ZHU, Fan. *Polysaccharide based films and coatings for food packaging: Effect*  
621 *of added polyphenols. Food Chemistry*. [S.l.]: Elsevier Ltd. , 15 out. 2021

622 ZIELINSKI, Acácio Antonio Ferreira *et al.* A comparative study of the phenolic  
623 compounds and the in vitro antioxidant activity of different Brazilian teas using  
624 multivariate statistical techniques. *Food Research International*, v. 60, p. 246–254,  
625 2014.

626

## **CAPÍTULO IV**

### **1 SCIENTIFIC ARTICLE 2**

**2 Statistical optimization of bacterial cellulose production using**  
**3 turmeric syrup and its *ex situ* impregnation with curcumin**

**4**

## 5 **Abstract**

6 Bacterial cellulose (BC) is a biopolymer synthesized by acetic acid bacteria, its  
7 promising due to its specific and properties. The current study exploited the glucose  
8 from enzymatically hydrolyzed turmeric (TS) as the carbon source for BC production  
9 by *Komagataeibacter xylinus* (ATCC 53582). Seven parameters were screened by the  
10 Plackett–Burman design (PBD), and significant parameters were optimized by the  
11 response surface methodology using central composite rotatable design (CCRD).  
12 Optimal conditions for production of BC were found as: 2.11% turmeric syrup as  
13 alternative carbon source, 5% (v:v) inoculum, yeast extract 0.5 g.L<sup>-1</sup>, peptone 0.5 g.L<sup>-1</sup>,  
14 citric acid 0.115 g.L<sup>-1</sup>, Na<sub>2</sub>HPO<sub>4</sub> 0.27 g.L<sup>-1</sup>, 0.59% ethanol (v:v). After optimization and  
15 validation steps, a production yield of 2.11 g.L<sup>-1</sup> was achieved. Membranes presented  
16 the same crystallinity as observed for BC produced in Hestrin and Schramm (HS)  
17 medium. The results showed that TS is a promising carbon source for pure BC  
18 production. The BC membrane was separately loaded with turmeric ethanolic extract  
19 (BC/CURC) to enhance its antioxidant activity for multiple applications. This was the  
20 first demonstration of the application of sugars provided by enzymatic hydrolysis of  
21 turmeric in BC production and the application of turmeric as a source of curcumin to  
22 provide modifications after BC biosynthesis and promote antioxidant activities on BC  
23 properties.

24

25 **Keywords:** Biomaterials, Cellulose biosynthesis, acetic acid bacteria,  
26 *Komagataeibacter xylinus*, *Curcuma longa* L.

## 27 1. Introduction

28 Bio-based materials with high purity, mechanical stability, and barrier properties  
29 have become a widespread choice for the research community to develop  
30 environmentally friendly systems (VERSINO *et al.*, 2023). The bacterial production of  
31 cellulose is receiving attention as an environmental-friendly polymeric material due to  
32 the singular properties and characteristics of BC, like high specific surface area and  
33 rich in multiple hydroxyl groups, providing the potential to be used in packaging  
34 materials, biomedical applications, food active, textiles, filtration membranes and  
35 biosensors (GOMES *et al.*, 2021; GREGORY *et al.*, 2021; MA *et al.*, 2020) .

36 Bacterial cellulose (BC) is a naturally occurring nanomaterial (chain of  $\beta$ -1→4  
37 linked d-glucose units) produced by the fermentation of some species of bacteria. BC  
38 is mainly synthesized by acetic acid bacteria from the genus *Komagataeibacter*, the  
39 most common and attractive strain is *Komagataeibacter xylinus*, a member of the  
40 family *Acetobacteraceae*, due to its ability to produce large amounts of cellulose and  
41 to consume a variety of sugars and other compounds as carbon sources (GOMES;  
42 IDA; SPINOSA, 2022; SILVA *et al.*, 2021). BC has a high degree of crystallinity and  
43 mechanical properties superior to other celluloses, when interposed with wood  
44 cellulose, BC shows high purity, free from lignin and hemicellulose and very high-water  
45 content. BC has become an essential nanomaterial in many industrial processes as it  
46 is biocompatible, biodegradable, and renewable (RAUT *et al.*, 2023).

47 Traditional carbon sources for microbial fermentation are sugars such as  
48 glucose, fructose, and sucrose. In recent years, much interest has developed in  
49 producing BC on different mediums due to the high cost involved in BC production.  
50 About 30 % of the total BC production cost was attributed to the applied medium. The

51 significant factors that many researchers have investigated are the optimal medium,  
52 the culture conditions, and their interaction effects. More recently, unconventional  
53 feedstocks from renewable resources and waste streams have been investigated.  
54 Corn steep liquor, carob and haricot bean, maple syrup, enzymatically treated food  
55 waste liquids, and soybean molasses medium are examples of studies of different  
56 mediums used in the literature (BILGI *et al.*, 2016b; EL-GENDI *et al.*, 2023a;  
57 FERNANDES *et al.*, 2020; GOMES *et al.*, 2021; PARK; KIM; KIM, 2006; VAZQUEZ *et*  
58 *al.*, 2013; ZENG; SMALL; WAN, 2011).

59 Turmeric (*Curcuma longa* L.) is valued for its pharmaceutical properties and its  
60 exhibited biological activities such as antiviral, anti-inflammatory, antimicrobial, and  
61 antioxidant (DOLDOLOVA *et al.*, 2021; KHATUN *et al.*, 2021; YANG *et al.*, 2020). In a  
62 previous study in 2017, our research group developed an enzymatic turmeric  
63 hydrolyzate. This hydrolyzate produced a TS via enzymatic reached 100% conversion  
64 of starch into sugars and 2.58% curcumin content and may be used as a source of  
65 fermentable sugar for fermented, or it can be incorporated into food products to  
66 promote their antioxidant (QUEIROZ-CANCIAN *et al.*, 2018).

67 This study investigates the influence of turmeric syrup like carbon sources for  
68 microbial fermentation for BC in synthesis and after biosynthesis (*ex situ*). In the first  
69 moment, the production of BC, by *Komagataeibacter xylinus* ATCC 53582, using  
70 turmeric syrup as the renewable carbon source. Culture conditions affecting biomass  
71 and BC production are determined using Plackett–Burman design and optimized by  
72 the surface-response methodology (RSM) using central composite rotatable design  
73 (CCRD). In the second time, BC is immersed in a solution where it can interact with  
74 curcumin (BC/CURC), available in a turmeric ethanolic extract. In this case,

75 modifications after biosynthesis are capable of enhancing the antioxidant properties of  
76 BC. The BC obtained under optimal conditions and BC/CURC were characterized  
77 using FTIR and X-Ray Diffraction.

## 78 **2. Material and methods**

### 79 **2.1. Microorganisms, medium and materials**

80 *Komagataeibacter xylinus* (ATCC 53582) was obtained from the State  
81 University of Londrina culture collection. The culture medium was prepared from sterile  
82 mannitol agar (MYP) (composition: yeast extract (5 g.L<sup>-1</sup>), peptone (3 g.L<sup>-1</sup>), mannitol  
83 (25 g.L<sup>-1</sup>), agar (15 g.L<sup>-1</sup>) and incubated for 72 h at 30 °C. To prepare the inoculum, *K.*  
84 *xylinus* from an agar plate was transferred aseptically into 500 mL reagent bottles  
85 containing 100 mL of HS medium and incubated at 30 °C in a shaker incubator set at  
86 120 rpm.

87 TS, a turmeric hydrolysate was prepared according to Queiroz-Cancian et al.  
88 (2018), with modifications. Briefing, the turmeric flour was suspended in distilled water  
89 (150 g/L) for the enzymatic hydrolysis. For liquefaction, 0.23 g.100g<sup>-1</sup> for  $\alpha$ -amylase  
90 (204 KNU.g<sup>-1</sup>) was added at pH 6.03, 91.5 °C at 10 minutes in a constant agitation 70  
91 rpm. For saccharification, 1.60 mL.100g<sup>-1</sup> for amyloglucosidase was added at pH 4.5,  
92 60 °C at 8 hours in a constant agitation of 150 rpm.

93 Turmeric flour was dispersed into ethanol (80:20 v/v) for produced ethanolic  
94 extract of curcumin according to Queiroz-Cancian et al. (2018), the final concentration  
95 was 3.14 g curcumin.100g<sup>-1</sup> turmeric flour.

96 All the other reagents used in this study were of analytical grade.

## 97 **2.2. Screening parameters using the Plackett–Burman design**

98 In order to improve the yield of BC, PBD was applied to screen the seven  
99 variables that affect BC production and select the most significant ones. Design  
100 parameters for PBD, % glucose from a TS like carbon source, yeast extract, peptone,  
101 Na<sub>2</sub>HPO<sub>4</sub>, citric acid, seed culture and ethanol, were chosen according to literature.  
102 Parameters were tested in 8-run PBD at two levels (maximum and minimum value) to  
103 determine key factors of the BC production, and the addition of a central point allowed  
104 us to verify the repeatability of the process. The actual values of the variables are given  
105 in Table 1a, where each factor is represented.

106 The dependent variable Y is the yield BC production (g.L<sup>-1</sup>) ( $P < 0.05$ ). The  
107 fermentation was performed in the static culture at 30 °C for 10 days. The dry weight  
108 of BC was used to analyze PBD results; variables with confidence levels greater than  
109 95% were considered to influence BC production significantly. The experimental  
110 design was generated and analyzed using Statistica 14.0 software (TIBCO Software  
111 Ins, USA).

## 112 **2.3. Central Composite Rotational Design (CCRD)**

113 CCRD experiments were performed with significant variables determined by  
114 PBD to find the optimum level for each parameter. Optimization was carried out using  
115 a response surface methodology (RSM) with CCRD to improve BC yield. The  
116 independent variable was the mass of BC produced and expressed in dry weight  
117 (g.L<sup>-1</sup>). The dependent variables were % glucose from a TS like carbon source ( $X_1$ )  
118 and ethanol (% v:v) ( $X_2$ ) concentrations. The experimental design included 11  
119 combinations, according to CCRD 2<sup>2</sup>, adding 4 axial points ( $\alpha = \pm 1,41$ ) and 3 central  
120 points for replications (Table 2).

121 A second-order polynomial model given in Eq. (2) was fitted to response:

$$122 \quad Y = \beta_0 + \sum_{i=1}^k \beta_i x_i + \sum_{i=1}^k \beta_{ii} x_i^2 + \sum_{i=1}^{k-1} \sum_{j=1}^k \beta_{ij} x_i x_j + \epsilon \quad (1)$$

123 Where,  $Y$  is the response (dependent variable),  $x_i, x_j$  are independent variables,  
 124  $\beta_0, \beta_i, \beta_{ii}, \beta_{ij}$  are the regression coefficients of variables for intercept, linear, quadratic  
 125 and interaction terms, respectively, and  $\epsilon$  the error term in the model (MYERS;  
 126 MONTGOMERY; ANDERSON-COOK, 2016).

127 The real and coded values for independent values were shown in Table 2. The  
 128 analysis of experimental design data, optimization of yield of BC, and calculation of  
 129 predicted responses was obtained with Statistica 14.0 software (TIBCO Software Ins,  
 130 USA). The analysis of variance (ANOVA) was used to determine the significance level  
 131 of the mathematical models and terms. The adequacies of the model were checked  
 132 according to the values of  $R^2$  and *adjusted- $R^2$* , as well as the insignificant lack of fit  
 133 value ( $p > 0.05$ ). Finally, BC was prepared in the optimal condition to validate the  
 134 optimized process conditions obtained by Student's *t-test* ( $p < 0,05$ ). Another  
 135 experiment was carried out in HS medium to compare BC production.

#### 136 **2.4. BC purification**

137 After 10 days of fermentation, the BC pellicles produced in 2.2 and 2.3 were  
 138 subjected to purification steps to remove the remaining cells, culture medium, and  
 139 other impurities. The samples were purified with sodium hydroxide 1M at 80 °C for 2 h  
 140 and washed with water until neutral pH. At last, BC films were dried until constant  
 141 weight to determine the respective yields expressed in dry weight ( $\text{g.L}^{-1}$ ).

## 142 **2.5. Preparation of biocellulose/curcumin**

143 Biocellulose/curcumin BC (BC/CURC) was prepared according to Luo et al.  
144 (2012), with modifications. The membranes obtained in the 2.3 were separately loaded  
145 with turmeric ethanolic extract. The BC was added to 50 mL of ethanolic extracts (80:20  
146 v:v) and stirred at 30 °C for 24 hours on a rotary shaker (120 rpm). The BC/CURC  
147 obtained after the incorporation of curcumin was dried until constant weight and kept  
148 in a desiccator prior to characterization. Furthermore, control films without the  
149 incorporation of curcumin were prepared with the standard HS culture medium.

### 150 **2.5.1. Amount Of Curcumin**

151 The curcumin extracts from BC/CURC were prepared according to Roy & Rhim  
152 (2020), with modifications, to determine curcumin content (CC) by ultra-performance  
153 liquid chromatography (UPLC). The samples were cut into small circles (6 mm) and  
154 weighed, then put in constant agitation at 21 hours at 120 rpm with acetonitrile (ACN).  
155 After, the samples were treated with 60 min ultrasonic and then centrifuged at 11 000  
156 rpm for 50 min. The supernatant was filtered through a 0.22 µm PVDF membrane filter  
157 before injection (1 µL) into the ultra-performance liquid chromatography (UPLC®)  
158 Waters (Acquity UPLC System, Waters, USA) equipped with a UV-Vis detector and a  
159 C18 column (180×4.6 mm, 5 µm; Shiseido, Japan). The curcumin was quantified  
160 according to Cheng et al. (2010), with modifications. The mobile phase consisting of a  
161 mixture of 0.05% aqueous phosphoric acid and acetonitrile in the ratio of 50:50 (v/v),  
162 isocratic with the flow rate of 0.3ml.min<sup>-1</sup> was employed at 30 °C. The detection  
163 wavelength was set at 420 nm.

164 The chromatographic peaks were identified by comparison with the retention  
165 time of standard curcumin. The calibration curve was prepared using curcumin

166 standard in the concentration range 0.10 – 2.5 µg/mL, obtaining a correlation  
 167 coefficient ( $R^2$ ) of 0.999. The injections were made in triplicate, and the results were  
 168 expressed as µg CC/g dry weight of the sample.

### 169 **2.5.2. Antioxidant activity**

170 The antioxidant activity of BC and BC/CURC samples was determined using  
 171 2,2-diphenyl-1-picrylhydrazyl radical (DPPH.) (BRAND-WILLIAMS; CUVELIER;  
 172 BERSET, 1995; ROY; RHIM, 2020). For the DPPH analysis, 50 mg of the film sample  
 173 was placed in a 10 mL DPPH solution and incubated at room temperature for 30 min.  
 174 The DPPH solution without film was used as the control. After incubation, the  
 175 absorbance was determined using a UV-Vis spectrophotometer (Mecasys Optizen  
 176 POP Series UV/Vis spectrophotometer, Seoul, Korea) at 517 nm, and the antioxidant  
 177 activity of the film was calculated as follows:

$$178 \quad \text{DPPH scavenging activity} = \left(1 - \frac{A_s}{A_c}\right) \times 100 \quad (2)$$

179 where  $A_c$  and  $A_s$  were the absorbance of DPPH of the control and test film,  
 180 respectively.

### 181 **2.5.3. Optical properties**

182 The apparent color of the BC/curcumin was evaluated using a colorimeter  
 183 (Konica Minolta CR 400, Japan). The color parameters  $L^*$  (lightness),  $a^*$  (red - green),  
 184 and  $b^*$  (yellow - blue) were determined with the following specifications: CIE D 65  
 185 illuminant and CIE 10° standard observer. The parameters' chroma ( $C^*$ ) was estimated  
 186 as  $C^* = (a^{*2} + b^{*2})^{1/2}$  and hue angle ( $h^*$ ) was calculated by:  $h^* = \tan^{-1} (b^* / a^*) + 180^\circ$   
 187 when  $a^* > 0$ .

## 188 **2.6. Characterization and properties of the film**

### 189 **2.6.1. FT-IR Spectroscopy**

190 Infrared spectra were recorded to determine the main bands that characterize  
191 the bacterial cellulose polymer. Dried BC and BC/CURC samples were incorporated  
192 into potassium bromide and pressed into tablets under high pressure. The spectra  
193 were recorded on a Shimadzu IR-Prestige-21 spectrometer (Brazil) in the region of  
194 4000 to 400  $\text{cm}^{-1}$  at a resolution of 1  $\text{cm}^{-1}$ .

### 195 **2.6.2. X-Ray Diffraction**

196 The XRD patterns of the BC and BC/CURC membranes were obtained using  
197 an X-ray diffractometer (Panalytical X'Pert Pro MPD; Malvern, Almelo, Netherlands)  
198 and Cu-K $\alpha$  radiation ( $\lambda=1.5418 \text{ \AA}$ ) at 40 kV and 30 mA. All assays were performed with  
199 a scan speed of 1  $^\circ/\text{min}$ , analyzing the range of 5–40 $^\circ$  ( $2\theta$ ). The degree of crystallinity  
200 was determined for cellulose I as described by Segal et al. (1959).

$$201 \quad \text{Crystallinity Index}(\%) = \frac{(I_{002} - I_{am})}{I_{002}} \times 100 \quad (3)$$

202 where  $I_{002}$  is the maximum peak intensity corresponding to the 002 lattice diffraction at  
203 angle  $2 = 22.8^\circ$ , and  $I_{am}$  is the intensity of diffraction corresponding to the amorphous  
204 background at angle  $2 = 18^\circ$ .

## 205 **3. Results and discussion**

### 206 **3.1. Plackett-Burman design**

207 The Plackett-Burman design (PBD) is mathematical modeling for identifying the  
208 critical factors that mainly affect the response. PBD is a valuable method to screen  
209 many parameters reliably and practically eliminate ineffective parameters by

210 investigating the effects of each parameter without doing numerous experiments  
 211 (PLACKETT; BURMAN, 1946).

212 In the present study, turmeric syrup was successfully used for BC production.  
 213 Table 1 shows the Plackett and Burman experimental design containing actual values  
 214 of independent variables and the response variable corresponding to the mass of BC  
 215 obtained in each of the 11 experimental runs.

216 **Table 1** - Plackett–Burman Design matrix and results.

Run	Code independent variables							BC Production (g.L <sup>-1</sup> )
	$x_1$	$x_2$	$x_3$	$x_4$	$x_5$	$x_6$	$x_7$	
1	0	0.25	0.25	0.27	0.115	6.0	0	0.917
2	2.0	0.25	0.25	0.09	0.038	6.0	3.0	0.476
3	0	0.75	0.25	0.09	0.115	1.0	3.0	0.590
4	2.0	0.75	0.25	0.27	0.038	1.0	0	0.655
5	0	0.25	0.75	0.27	0.038	1.0	3.0	0.658
6	2.0	0.25	0.75	0.09	0.115	1.0	0	0.505
7	0	0.75	0.75	0.09	0.038	6.0	0	0.597
8	2.0	0.75	0.75	0.27	0.115	6.0	3.0	0.404
9	1.0	0.50	0.50	0.18	0.080	3.5	1.5	0.585
10	1.0	0.50	0.50	0.18	0.080	3.5	1.5	0.610
11	1.0	0.50	0.50	0.18	0.080	3.5	1.5	0.696

217 Legend:  $x_1$ : Glucose from TS (g.L<sup>-1</sup>).  $x_2$ : Yeast extract (g.L<sup>-1</sup>).  $x_3$ : Peptone (g.L<sup>-1</sup>).  $x_4$ : Na<sub>2</sub>HPO<sub>4</sub> (g.L<sup>-1</sup>).  
 218  $x_5$ : Citric acid (g.L<sup>-1</sup>).  $x_6$ : Seed culture (% v:v).  $x_7$ : Ethanol (% v:v)

219

220 **Table 1b** - Plackett–Burman Design % contribution of the parameters.

Code independent variables							
	$x_1$	$x_2$	$x_3$	$x_4$	$x_5$	$x_6$	$x_7$
<b><i>p-Value</i></b>	<b>0.0180*</b>	0.1359	0.0534	0.0556	0.8571	0.9329	<b>0.0376*</b>

221 Legend:  $x_1$ : Glucose from TS (g.L<sup>-1</sup>).  $x_2$ : Yeast extract (g.L<sup>-1</sup>).  $x_3$ : Peptona (g.L<sup>-1</sup>).  $x_4$ : Na<sub>2</sub>HPO<sub>4</sub> (g.L<sup>-1</sup>).  $x_5$ :  
 222 Citric acid (g.L<sup>-1</sup>).  $x_6$ : Seed culture (% v:v).  $x_7$ : Ethanol (% v:v). \*Statistically significant at  $p < 0.05$ .

223 The response of this PBD produced BC with dry weights varying between 0.404  
 224 and 0.917 g.L<sup>-1</sup>. Table 1B shows the *p-value* of parameters for BC production, the  
 225 results were detected as glucose from a TS (g.L<sup>-1</sup>) and ethanol (% v:v) with significant  
 226 parameters at a confidence level  $p < 0.05$ . The coefficient of determination ( $R^2$ ) was  
 227 equal to 0.95084, indicating that the model can explain 95.08% of the variability in the  
 228 results. Adjusted  $R^2$  was equal to 0.83614.

229 The PBD useful to select the most significant variables. Seed culture was set at  
 230 5% (v:v). Na<sub>2</sub>HPO<sub>4</sub>, one of the most common salts used in the culture medium, and  
 231 citric acid is organic acid, are among the frequently used organic nutrients in BC  
 232 production, and the concentration was set at 0.27 and 0.115 g.L<sup>-1</sup>, respectively.  
 233 Nitrogen sources were indispensable for the cell. The literature describes these two  
 234 components with co-fundamental substrates in cell construction and growth of  
 235 microorganisms. The values in media were set in 0.5 g.L<sup>-1</sup> for yeast extract and  
 236 peptone, and the values were set based on HS medium values (ANDRIANI;  
 237 APRIYANA; KARINA, 2020; FERNANDES *et al.*, 2020; GOMES; IDA; SPINOSA,  
 238 2022).

239 The PBD was useful in selecting the most significant variables. For ethanol, the  
 240 significance was connected with the influence of these chemical compounds in the  
 241 enzyme involved in the BC synthesis pathway. Ethanol is known to improve the

242 production of adenosine triphosphate (ATP) used in the BC synthesis pathway.  
243 Furthermore, Yunoki et al. (2004) suggested that the addition of ethanol to the culture  
244 medium would improve BC production by functioning as an energy source instead of  
245 glucose. The results of glucose from a TS ( $\text{g.L}^{-1}$ ) follow the literature since carbon  
246 source is considered one of the most important factors for BC production. Different  
247 kinds of carbon sources have been tested for the production of BC, and the  
248 development of the most suitable medium for production is critical because cultivation  
249 parameters can significantly affect this production (ANDRIANI; APRIYANA; KARINA,  
250 2020; FERNANDES *et al.*, 2020; MOHAMMADKAZEMI; AZIN; ASHORI, 2015).

### 251 **3.2. Experimental Design**

252 Optimizing cultivation conditions is essential for diminishing the demands on the  
253 medium and operations, thereby minimizing supplementary expenses in the production  
254 process. Presently, the utilization of mathematical and statistical techniques to design  
255 of experiments (DoE) for process optimization has demonstrated itself as a  
256 dependable and expedient approach, capable of assessing the impacts of individual  
257 and interacting variables on end products, thus showing the most probable optimal  
258 conditions (EL-GENDI *et al.*, 2023b).

259 The mathematical quadratic model (non-significant terms removed) is a  
260 canonical equation fitted to the experimental data (Eq. (4)). The dependent variable Y  
261 is ( $P < 0.05$ ).

$$262 \quad Y = 1.070 + 0.081 X_1 - 0.166 X_2 - 0.187 X_2^2 \quad (4)$$

263 where Y represents BC production ( $\text{g.L}^{-1}$ ),  $X_1$  and  $X_2$  are Glucose from TS ( $\text{g.L}^{-1}$ )  
264 and Ethanol % (v:v), respectively.

265 Table 2 summarizes the results of the 2<sup>2</sup>CCRD (star configuration,  $\alpha = \pm 1.41$ ).

266 **Table 2** - Uncoded and coded levels of independent and dependent variables used in  
 267 the RSM design for enzymatic hydrolysis.

Experiments	Code independent variables		Uncode independent variables		Dependent Variable
	$x_1$	$x_2$	Glucose from TS (g.L <sup>-1</sup> )	Ethanol % (v:v)	BC Production (g.L <sup>-1</sup> )
<b>1</b>	-1	-1	0.5	0.44	0.980
<b>2</b>	-1	1	0.5	2.56	0.601
<b>3</b>	1	-1	1.5	0.44	1.203
<b>4</b>	1	1	1.5	2.56	0.820
<b>5</b>	-1.41421	0	0.29	1.5	0.953
<b>6</b>	1.41421	0	1.71	1.5	1.100
<b>7</b>	0	-1.41421	1.0	0	0.880
<b>8</b>	0	1.41421	1.0	1.7071	0.478
<b>9</b>	0	0	1.0	1.5	1.067
<b>10</b>	0	0	1.0	1.5	1.142
<b>11</b>	0	0	1.0	1.5	1.053

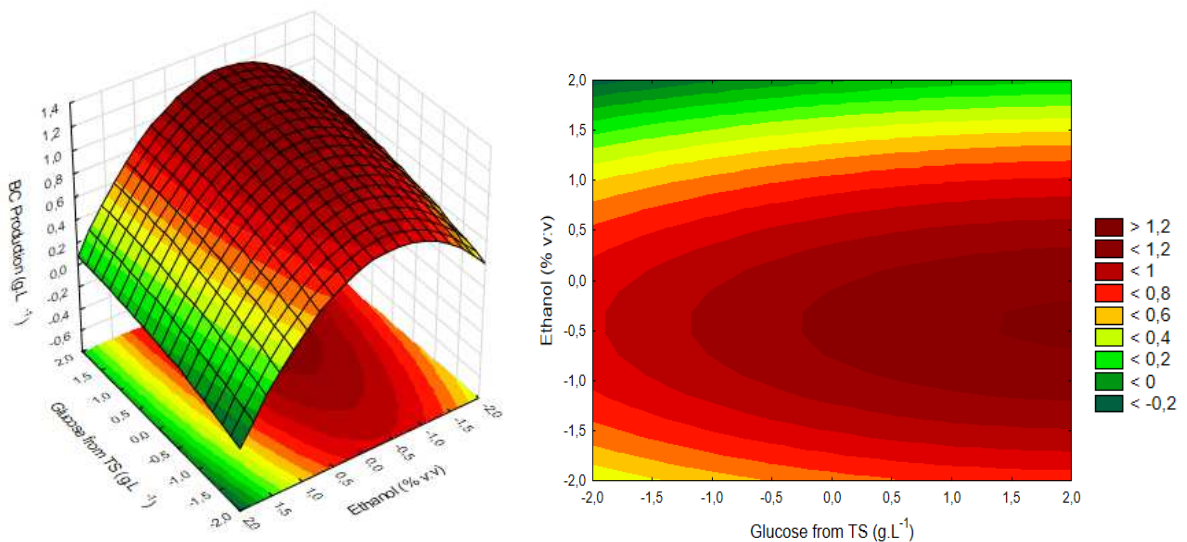
268

269 According to Eq. (4), the linear terms for  $X_1$  and  $X_2$  and the quadratic term for  $X_2$   
 270 were significant ( $P < 0.05$ ). The linear term for the  $X_1$  variable is positively influenced  
 271 the response Y (BC Production (g.L<sup>-1</sup>), while the coefficients for linear and quadratic  
 272 terms for the  $X_2$  variable influenced it negatively. The coefficient of determination ( $R^2$   
 273 = 0.9091) was satisfactory, indicating that 90.91% of the data variability can be  
 274 explained by the predicted model. Adjusted  $R^2$  was slightly lower than regular  $R^2$

275 (0.8069). The lack-of-fit test was not significant ( $p > 0.10$ ), indicating that the predicted  
 276 model was well-adjusted to the data.

277 The quality of the model was verified through ANOVA. The model calculated  
 278 for BC Production ( $\text{g.L}^{-1}$ ) was statistically significant and predictive at a confidence level  
 279 of 95% ( $P < 0.05$ ). The lack of fit was nonsignificant ( $P=0.433$ ).

280 **Figure 1** Response surfaces and contour curves for BC Production ( $\text{g.L}^{-1}$ ) (Y) with  
 281 concentration of Glucose from TS ( $\text{g.L}^{-1}$ ) ( $X_1$ ) and Ethanol (% v:v) ( $X_2$ ) independent  
 282 variables.



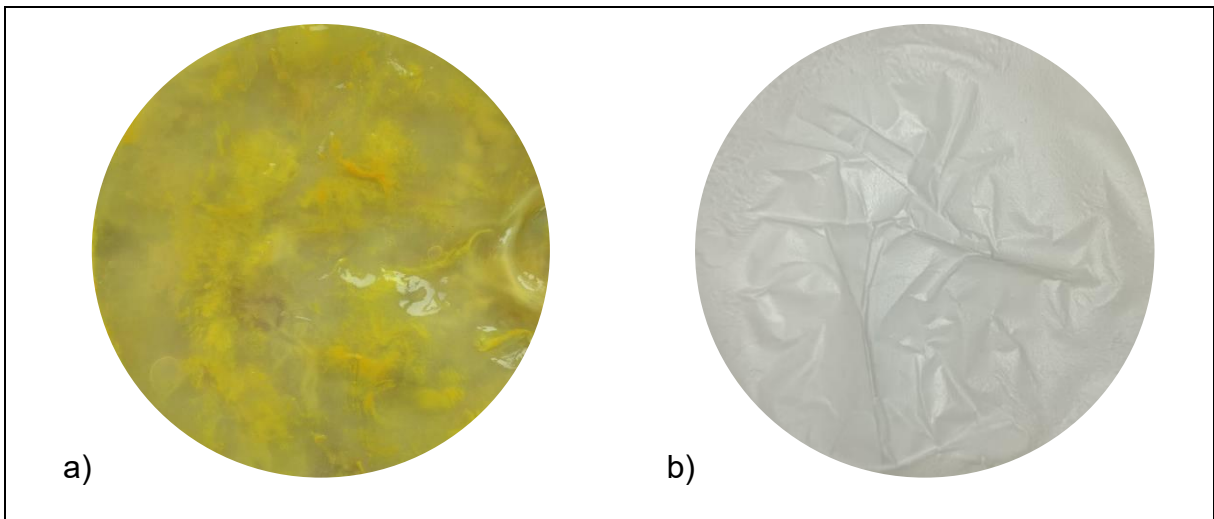
283

284 The three-dimensional response surface and the contour curves for the BC  
 285 production disclosed the best values that occurred in the region with higher values for  
 286 TS glucose concentration and lower values close to the central point for ethanol (Fig.  
 287 3).

288 From the quadratic polynomial Eq. (4) and the response surface plots, the  
 289 optimal conditions for BC production are % glucose from a TS like carbon source and  
 290 ethanol (% v:v) were 1.15 and 0.85, respectively, resulting in a maximum yield of 1.09  
 291  $\text{g.L}^{-1}$  of BC Production. Figure 3-2 shows their visual appearance. A BC prepared under  
 292 these process conditions helped to validate the model. When the measured BC

293 Production ( $\text{g}\cdot\text{L}^{-1}$ ) was compared to the predicted value, the relative deviation values  
294 revealed that the predicted and experimental were well correlated.

295 **Figure 2** - Membrane loaded with turmeric ethanolic extract (BC/CURC) (a) before and  
296 (b) after drying.



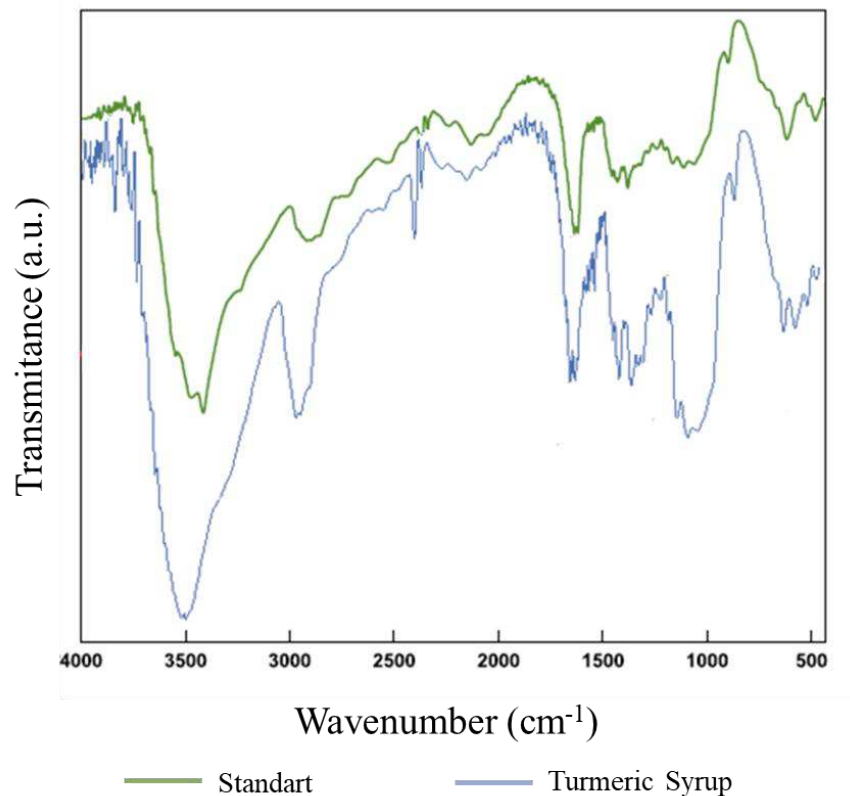
### 297 3.3. FT-IR

298 FT-IR spectroscopy allows the evaluation of the efficiency of the purification  
299 method and the investigation of the structure of the BC samples. This technique allows  
300 the detection of functional groups present in the structure of organic compounds,  
301 reveals the bonds in the sample structure, and characterizes molecular bonding  
302 properties using bond vibration frequency. Chemical characterization of functional  
303 groups of BC produced from the optimized medium was performed by FT-IR  
304 spectroscopy, and compared to samples produced from standard HS medium, FT-IR  
305 spectra of BC (Figure 3) exhibited typical absorption bands of cellulose.

306 The bands were identified as O-H stretching for pure cellulose ( $3400\text{--}3500$   
307  $\text{cm}^{-1}$ ), alkane C-H stretching and  $\text{CH}_2$  asymmetric stretching vibration ( $2926$   
 $\text{cm}^{-1}$ ),

308 CH<sub>2</sub> deformation vibration (1433 cm<sup>-1</sup>), CH<sub>3</sub> deformation vibration (1363 cm<sup>-1</sup>) and C-  
 309 O deformation vibration (1252–1000 cm<sup>-1</sup>).

310 **Figure 3** - FT-IR spectra of bacterial cellulose produced by *Komagataeibacter xylinus*  
 311 in standard and optimized media



312

313 Mangolim et al. (2014) suggested that curcumin keto-enol tautomeric form from  
 314 curcumin can be detected by bands in FT-IR in the peaks is the most significant  
 315 carbonyl region (1800–1650 cm<sup>-1</sup>). In this study, standard and optimized FT-IR spectra  
 316 showed the bands, and it was stronger in the spectra that have turmeric/curcumin in  
 317 the medium. Nonetheless, it is more probable that the curcumin present in the medium  
 318 was washed from BC pellicles in the purification process, and this band corresponded  
 319 to the cellulose spectrum.

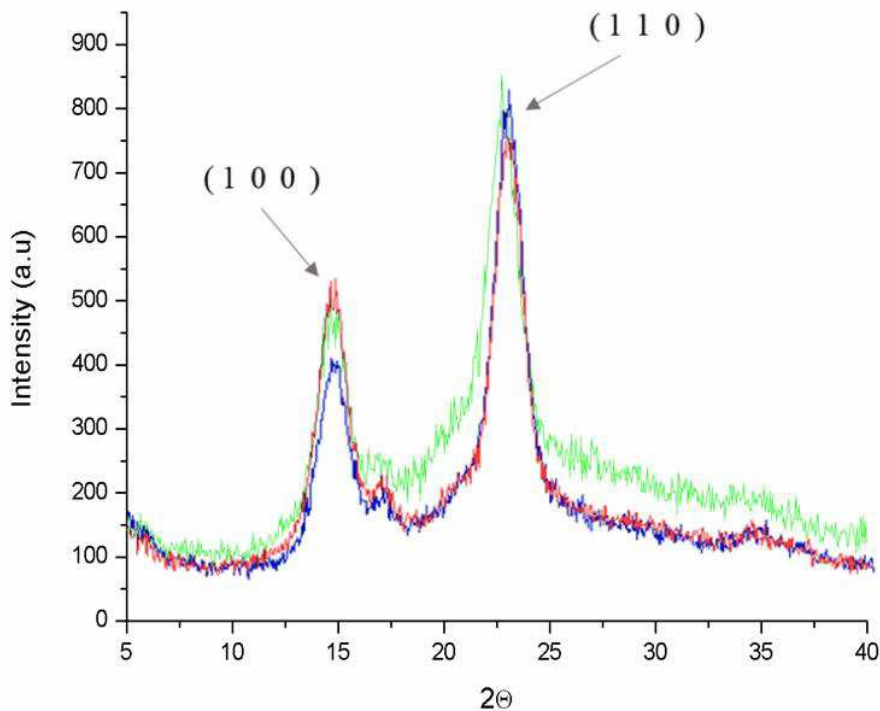
320 BC produced either with HS standard or optimized medium shows the same  
 321 characteristic bonds in FT-IR, and these spectra agree with studies of BC biopolymers.

322 Additionally, this observation signifies that the generated compounds were chemically  
323 pure bacterial cellulose.

#### 324 **3.4. X-ray diffraction**

325 X-ray diffraction patterns of the BC samples and standard medium are shown  
326 in Figure 4. The results indicated that the culture medium with TS and the standard  
327 medium showed similar crystalline profiles. Both samples present two major peaks at  
328  $14.8^\circ$   $22.6^\circ$  and a low-intensity peak at  $17.3^\circ$  and correspond to diffraction planes  
329 (101), (002), and (10i), respectively, which is the most abundant form of cellulose found  
330 in nature. These peaks demonstrated that both BC samples showed typical crystalline  
331 forms of cellulose I. The calculated crystallinity indexes of TS and HS medium are  
332 81.6% and 81.96%. From their similar crystallinity, it can be concluded that turmeric's  
333 presence does not affect BC's crystallization. The values of the crystallinity index  
334 observed in this work for the membranes produced in both medium were similar to  
335 those reported by other authors in an earlier study (BILGI *et al.*, 2016b; GOMES *et al.*,  
336 2021).

337 **Figure 3** - XRD patterns of the bacterial cellulose produced by *Komagataeibacter*  
 338 *xylinus* in standard (blue), optimized media (red), and BC/CURC (green)



339

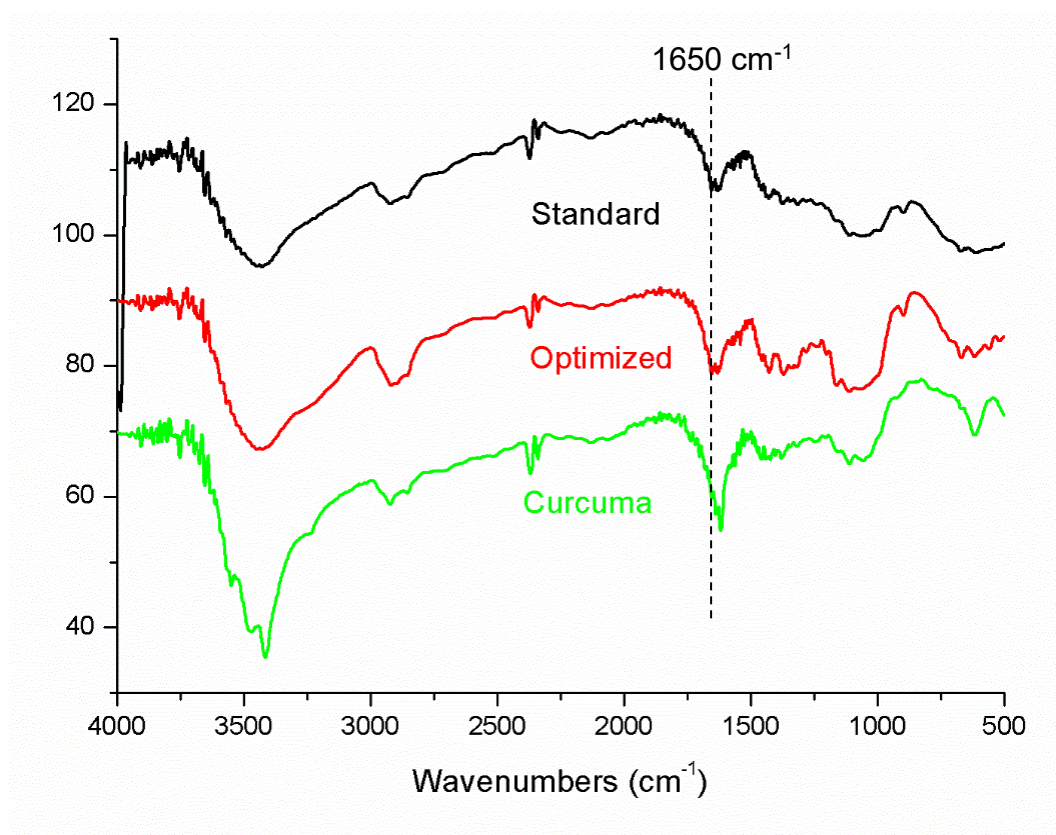
### 340 **3.5. BC/curcumin**

341 To enhance the biological activity of BC produced, the membrane was  
 342 separately loaded with turmeric ethanolic extract. El-Gendi et al. (2023) loaded BC  
 343 membrane with several fruit byproduct extracts to enhance its biological activity for  
 344 multiple applications, the results showed BC loaded with pomegranate peel extract  
 345 (BC/PPE) revealed significant broad-spectrum antimicrobial activity. Wen et al. (2021)  
 346 developed an intelligent and active film based on 2,2,6,6-tetramethylpiperidine-1-oxyl  
 347 radical (TEMPO)-oxidized bacterial cellulose containing thymol and anthocyanin-rich  
 348 purple potato extract that exhibits good antibacterial and antioxidant activities. The  
 349 central idea for this studies, and other studies (ATTA et al., 2022; FATIMA et al., 2021)  
 350 were showed BC loading with natural plant is a widely accepted approach for boosting

351 the BC's biological activity for several applications, in such a way that the  
352 physicochemical and mechanical properties of BC surpass production limitations, like  
353 high production cost and lack of activity.

354 Figure 6 shows the FTIR spectra of BC/curcumin. The spectra indicated that the  
355 curcumin was successfully absorbed into the films, the main indication is the  
356 displacement of peaks of the carbonyl group of cellulose shifted from  $1650\text{ cm}^{-1}$  to  
357  $1640\text{ cm}^{-1}$ . The peak shift may be due to the interaction between cellulose and  
358 curcumin, similar results were observed in other studies (LI *et al.*, 2020; MA *et al.*,  
359 2020). X-ray diffraction patterns of the BC/curcumin are shown in Figure 5.

360 **Figure 4** - FT-IR spectra of bacterial cellulose produced by *Komagataeibacter xylinus*  
361 in standard, optimized media and loaded with turmeric ethanolic extract (BC/CURC)



362

363 The results indicated that similar crystalline profiles, the major peaks at  $14.67^\circ$   
364 and  $22.82^\circ$  and a low-intensity  $16.7^\circ$  peak correspond to diffraction planes (101), (002),

365 and (10i), respectively. These peaks demonstrated that both BC samples showed  
 366 typical crystalline forms of cellulose I. From their similar crystallinity, it can be  
 367 concluded that turmeric's presence does not affect BC's crystallization. However, the  
 368 sharp diffraction peaks of curcumin are absent in the BC/curcumin, which indicates  
 369 that the curcumin exists in films as an amorphous structure or that its presence shows  
 370 a concentration that makes it difficult to detect any crystalline curcumin, as observed  
 371 by Ma *et al.* (2020).

372 **Table 3** - Optical properties, amount of curcumin and antioxidant activity for  
 373 BC/curcumin

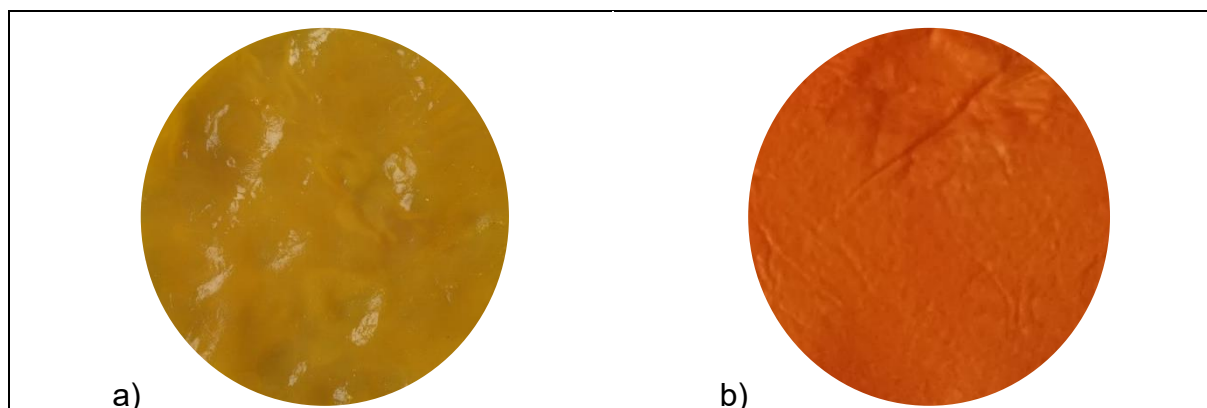
Sample	Color				Curcumin
	a	b	L	hue	
BC/Curc	17.41±1.79	46.30±0.31	67.18±1.03	69.41±1.92	1.09±0.01
	DPPH %Inb				
	0 min	10 min	20 min	30 min	
	79.86±3.27	86.54±1.54	87.69±0.64	89.46±1.02	

374 Color parameters L\*, a\*, b\* of the BC/CURC is shown in Table 3. Figure 6 shows  
 375 their visual appearance. BC/curc showed a bright yellow-orange color, and this color  
 376 indicates the effective incorporation of curcumin into the BC.

377 The content of curcumin from the curcumin-incorporated BC/Curc is shown in  
 378 Table 3. The release profile of curcumin is caused by a series of processes such as  
 379 solubilization and diffusion of curcumin in the film and dissolution of curcumin in  
 380 solution. The values for BC/CURC is 1.09 µg CC/g dry. The effect of turmeric ethanolic  
 381 extract incorporated in BC amount on the DPPH free radicals exhibits a remarkable  
 382 DPPH radical scavenging activity with a scavenging effectiveness value of 89.46 %

383 after 30 min. BC is free of bioactive compounds responsible for antioxidant properties;  
384 thus, by enriching the medium with turmeric ethanolic extract, an extract rich in  
385 bioactive compounds, it is possible to demonstrate antioxidant activities.

386 **Figure 5** - Membrane loaded with turmeric ethanolic extract (BC/Curc) (a) before and  
387 after drying.



#### 388 4. Conclusion

389 In this study we implemented PBD followed by response surface methodology  
390 for optimizing BC production. Our results indicate that BC can be produced with a yield  
391 of 1.09 g.L<sup>-1</sup> using TS as alternative carbon source, with culture conditions of 10 days  
392 of incubation time, 5% (v:v) inoculum, 0.5 g.L<sup>-1</sup> yeast extract, 0.5 g.L<sup>-1</sup> peptone, 0.115  
393 g.L<sup>-1</sup> citric acid, 0.27 g.L<sup>-1</sup> Na<sub>2</sub>HPO<sub>4</sub>, 0.85% ethanol (v:v) and 1.15% of glucose from  
394 TS (g.L<sup>-1</sup>) at 30 °C incubation temperature. This represents an effective use of an  
395 alternative resource such as syrup to produce a nanobiomaterial suitable for a broad  
396 range of biotechnology, pharmaceutical, and cosmetics. The bacterial cellulose  
397 membranes produced with TS also presented high crystalline and pure form; thus is  
398 possible to say that BC production with TS, like the carbon source used in this work,  
399 does not change the structural properties of BC, FT-IR, and XRD results support this  
400 statement.

401 Furthermore, the produced BC revealed antioxidant activities when loaded with  
402 turmeric ethanolic extract. The study paves the way for the cost-effective and eco-  
403 friendly application of BC for safe food packaging based on natural plant extracts. This  
404 was the first demonstration of the application of sugars provided by enzymatic  
405 hydrolysis of turmeric in BC production and the application of turmeric as a source of  
406 curcumin to provide modifications after BC biosynthesis and promote antioxidant  
407 activities on BC properties.

#### 408 **Acknowledgments**

409 The authors are grateful to the Laboratories of Electron Microscopy and  
410 Microanalysis (LMEM) and the Laboratory of Spectroscopy (ESPEC), both located at  
411 the State University of Londrina (UEL/SETI), for the electron microscopy experiments  
412 and FT-IR spectra. The authors thank the Conselho Nacional de Desenvolvimento  
413 Científico e Tecnológico (CNPq) for scholarship to the first author during the execution  
414 of this research.

#### 415 **References**

416 AKTER, Jesmin *et al.* Antioxidant activity of different species and varieties of  
417 turmeric (*Curcuma* spp): Isolation of active compounds. *Comparative Biochemistry and*  
418 *Physiology Part - C: Toxicology and Pharmacology*, v. 215, n. September 2018, p. 9–  
419 17, 2019. Disponível em: <<https://doi.org/10.1016/j.cbpc.2018.09.002>>.

420 ANAND, Preetha *et al.* Biological activities of curcumin and its analogues  
421 (Congeners) made by man and Mother Nature. *Biochemical Pharmacology*, v. 76, n.  
422 11, p. 1590–1611, 1 dez. 2008.

423 ANDRIANI, Dian; APRIYANA, Arina Yuthi; KARINA, Myrtha. *The optimization*  
424 *of bacterial cellulose production and its applications: a review. Cellulose.* [S.l.]:  
425 Springer. , 1 ago. 2020

426 ATTA, Omar Mohammad *et al.* Development and characterization of plant oil-  
427 incorporated carboxymethyl cellulose/bacterial cellulose/glycerol-based antimicrobial  
428 edible films for food packaging applications. *Advanced Composites and Hybrid*  
429 *Materials*, v. 5, n. 2, p. 973–990, 1 jun. 2022.

430 BENZIE, Iris F.F.; STRAIN, J. J. The ferric reducing ability of plasma (FRAP) as  
431 a measure of “antioxidant power”: The FRAP assay. *Analytical Biochemistry*, v. 239,  
432 n. 1, p. 70–76, 1996.

433 BILGI, Eyup *et al.* Optimization of bacterial cellulose production by  
434 *Gluconacetobacter xylinus* using carob and haricot bean. *International Journal of*  
435 *Biological Macromolecules*, v. 90, p. 2–10, 1 set. 2016a.

436 BILGI, Eyup *et al.* Optimization of bacterial cellulose production by  
437 *Gluconacetobacter xylinus* using carob and haricot bean. *International Journal of*  
438 *Biological Macromolecules*, v. 90, p. 2–10, 1 set. 2016b.

439 BOBO-GARCÍA, Gloria *et al.* Intra-laboratory validation of microplate methods  
440 for total phenolic content and antioxidant activity on polyphenolic extracts, and  
441 comparison with conventional spectrophotometric methods. *Journal of the Science of*  
442 *Food and Agriculture*, v. 95, n. 1, p. 204–209, 2015.

443 BRAND-WILLIAMS, W.; CUVELIER, M. E.; BERSET, C. Use of a free radical  
444 method to evaluate antioxidant activity. *LWT - Food Science and Technology*, v. 28, n.  
445 1, p. 25–30, 1995.

446 CAMPANO, Cristina *et al.* *Enhancement of the fermentation process and*  
447 *properties of bacterial cellulose: a review. Cellulose.* [S.l.]: Springer Netherlands. , 1  
448 fev. 2016

449 CAS, Michele Dei; GHIDONI, Riccardo. *Dietary curcumin: Correlation between*  
450 *bioavailability and health potential. Nutrients.* [S.l.]: MDPI AG. , 1 set. 2019

451 CHENG, Jin *et al.* *Journal of Pharmaceutical and Biomedical Analysis*  
452 *Development and validation of UPLC method for quality control of Curcuma longa Linn*  
453 *.: Fast simultaneous quantitation of three curcuminoids. Journal of Pharmaceutical and*  
454 *Biomedical Analysis,* v. 53, n. 1, p. 43–49, 2010. Disponível em:  
455 <<http://dx.doi.org/10.1016/j.jpba.2010.03.021>>.

456 CHUMROENPHAT, Theeraphan *et al.* *Changes in curcuminoids and chemical*  
457 *components of turmeric (Curcuma longa L.) under freeze-drying and low-temperature*  
458 *drying methods. Food Chemistry,* v. 339, 1 mar. 2021.

459 CIANCIOSI, Danila *et al.* *The reciprocal interaction between polyphenols and*  
460 *other dietary compounds: Impact on bioavailability, antioxidant capacity and other*  
461 *physico-chemical and nutritional parameters. Food Chemistry,* v. 375, 1 maio 2022.

462 DÁVALOS, Alberto; BARTOLOMÉ, Begoña; GÓMEZ-CORDOVÉS, Carmen.  
463 *Antioxidant properties of commercial grape juices and vinegars. Food Chemistry,* v.  
464 93, n. 2, p. 325–330, 2005.

465 DEHZAD, Mohammad Jafar *et al.* *Antioxidant and anti-inflammatory effects of*  
466 *curcumin/turmeric supplementation in adults: A GRADE-assessed systematic review*  
467 *and dose–response meta-analysis of randomized controlled trials. Cytokine.* [S.l.]:  
468 Academic Press. , 1 abr. 2023

469 DOLDOLOVA, Khadija *et al.* Optimization and modeling of microwave-assisted  
470 extraction of curcumin and antioxidant compounds from turmeric by using natural deep  
471 eutectic solvents. *Food Chemistry*, v. 353, 2021.

472 EL-GENDI, Hamada *et al.* Optimization of bacterial cellulose production from  
473 prickly pear peels and its ex situ impregnation with fruit byproducts for antimicrobial  
474 and strawberry packaging applications. *Carbohydrate Polymers*, v. 302, 15 fev. 2023a.

475 EL-GENDI, Hamada *et al.* Optimization of bacterial cellulose production from  
476 prickly pear peels and its ex situ impregnation with fruit byproducts for antimicrobial  
477 and strawberry packaging applications. *Carbohydrate Polymers*, v. 302, 15 fev. 2023b.

478 EL-GENDI, Hamada *et al.* *Recent advances in bacterial cellulose: a low-cost*  
479 *effective production media, optimization strategies and applications.* *Cellulose*. [S.l.]:  
480 Springer Science and Business Media B.V. , 1 set. 2022

481 ESATBEYOGLU, Tuba *et al.* *Curcumin-from molecule to biological function.*  
482 *Angewandte Chemie - International Edition*. [S.l.: s.n.]. , 29 maio 2012

483 FATIMA, Atiya *et al.* Plant extract-loaded bacterial cellulose composite  
484 membrane for potential biomedical applications. *Journal of Bioresources and*  
485 *Bioproducts*, v. 6, n. 1, p. 26–32, 2021.

486 FERNANDES, Isabela de Andrade Arruda *et al.* *Bacterial cellulose: From*  
487 *production optimization to new applications.* *International Journal of Biological*  
488 *Macromolecules*. [S.l.]: Elsevier B.V. , 1 dez. 2020

489 FERNÁNDEZ MAURA, Yurelkys *et al.* The environmental and intrinsic yeast  
490 diversity of Cuban cocoa bean heap fermentations. *International Journal of Food*  
491 *Microbiology*, v. 233, 2016.

492 FULORIA, Shivkanya *et al.* *A Comprehensive Review on the Therapeutic*  
493 *Potential of Curcuma longa Linn. in Relation to its Major Active Constituent Curcumin.*  
494 *Frontiers in Pharmacology.* [S.l.]: Frontiers Media S.A. , 25 mar. 2022

495 GAD, Haidy A.; BOUZABATA, Amel. Application of chemometrics in quality  
496 control of Turmeric (*Curcuma longa*) based on Ultra-violet, Fourier transform-infrared  
497 and <sup>1</sup>H NMR spectroscopy. *Food Chemistry*, v. 237, p. 857–864, 15 dez. 2017.

498 GOMES, Rodrigo José *et al.* *Komagataeibacter intermedius V-05: An Acetic*  
499 *Acid Bacterium Isolated from Vinegar Industry, with High Capacity for Bacterial*  
500 *Cellulose Production in Soybean Molasses Medium.* *Food Technology and*  
501 *Biotechnology*, v. 59, n. 4, p. 432–442, 1 out. 2021.

502 GOMES, Rodrigo José; IDA, Elza Iouko; SPINOSA, Wilma Aparecida.  
503 *Nutritional Supplementation with Amino Acids on Bacterial Cellulose Production by*  
504 *Komagataeibacter intermedius: Effect Analysis and Application of Response Surface*  
505 *Methodology.* *Applied Biochemistry and Biotechnology*, 2022.

506 GRANATO, Daniel *et al.* *Characterization of Brazilian lager and brown ale beers*  
507 *based on color, phenolic compounds, and antioxidant activity using chemometrics.*  
508 *Journal of the Science of Food and Agriculture*, v. 91, n. 3, p. 563–571, fev. 2011.

509 GRANATO, Daniel *et al.* *Use of principal component analysis (PCA) and*  
510 *hierarchical cluster analysis (HCA) for multivariate association between bioactive*  
511 *compounds and functional properties in foods: A critical perspective.* *Trends in Food*  
512 *Science and Technology.* [S.l.]: Elsevier Ltd. , 1 fev. 2018

513 GREGORY, David A. *et al.* Bacterial cellulose: A smart biomaterial with diverse  
514 applications. *Materials Science and Engineering R: Reports*, v. 145, n. March, p.  
515 100623, 2021. Disponível em: <<https://doi.org/10.1016/j.mser.2021.100623>>.

516 GURURANI, Shriya *et al.* Altitudinal and geographical variations in  
517 phytochemical composition and biological activities of *Curcuma longa* accession from  
518 Uttarakhand, the Himalayan region. *Journal of Food Processing and Preservation*, v.  
519 46, n. 3, 1 mar. 2022.

520 HURTADO-BARROSO, Sara *et al.* *Organic food and the impact on human*  
521 *health. Critical Reviews in Food Science and Nutrition*. [S.l.]: Taylor and Francis Inc. ,  
522 21 fev. 2019

523 JAKOBEK, Lidija. *Interactions of polyphenols with carbohydrates, lipids and*  
524 *proteins. Food Chemistry*. [S.l.]: Elsevier Ltd. , 15 maio 2015

525 JYOTIRMAYEE, B.; MAHALIK, Gyanranjan. *A review on selected*  
526 *pharmacological activities of Curcuma longa L. International Journal of Food*  
527 *Properties*. [S.l.]: Taylor and Francis Ltd. , 2022

528 KASSAMBARA, Alboukadel; MUNDT, Fabian. factoextra: Extract and Visualize  
529 the Results of Multivariate Data Analyses. *R package version 1.0.5.*, 2017. Disponível  
530 em: <<https://cran.r-project.org/package=factoextra>>.

531 KHATUN, Murshida *et al.* Assessment of the anti-oxidant, anti-inflammatory and  
532 anti-bacterial activities of different types of turmeric (*Curcuma longa*) powder in  
533 Bangladesh. *Journal of Agriculture and Food Research*, v. 6, 2021.

534 KOUR, Pawandeep *et al.* Effect of nanoemulsion-loaded hybrid biopolymeric  
535 hydrogel beads on the release kinetics, antioxidant potential and antibacterial activity  
536 of encapsulated curcumin. *Food Chemistry*, v. 376, 15 maio 2022.

537 LAN, Xiang *et al.* *A review of curcumin in food preservation: Delivery system*  
538 *and photosensitization. Food Chemistry*. [S.l.]: Elsevier Ltd. , 30 out. 2023

539 LAN, Yongli *et al.* Evaluation of antioxidant capacity and flavor profile change of  
540 pomegranate wine during fermentation and aging process. *Food Chemistry*, v. 232, p.  
541 777–787, 2017. Disponível em: <<http://dx.doi.org/10.1016/j.foodchem.2017.04.030>>.

542 LÊ, S.; JOSSE, J.; HUSSON, F. FactoMineR: An R Package for Multivariate  
543 Analysis. *Journal of Statistical Software*, v. 25, n. 1, p. 1–18, 2008.

544 LI, Xin *et al.* A novel single-enzymatic biofuel cell based on highly flexible  
545 conductive bacterial cellulose electrode utilizing pollutants as fuel. *Chemical*  
546 *Engineering Journal*, v. 379, 1 jan. 2020.

547 LIN, Lingshang *et al.* Molecular structure and enzymatic hydrolysis properties  
548 of starches from high-amylose maize inbred lines and their hybrids. *Food*  
549 *Hydrocolloids*, v. 58, 2016.

550 LIU, Shuangshuang *et al.* Colorimetric sensor array combined with chemometric  
551 methods for the assessment of aroma produced during the drying of tencha. *Food*  
552 *Chemistry*, v. 432, 30 jan. 2024.

553 LIU, Yueyue; MA, Mengjie; YUAN, Yongkai. *The potential of curcumin-based*  
554 *co-delivery systems for applications in the food industry: Food preservation, freshness*  
555 *monitoring, and functional food. Food Research International*. [S.l.]: Elsevier Ltd. , 1  
556 set. 2023

557 LUO, Nan *et al.* Preparation and characterization of cellulose/curcumin  
558 composite films. *RSC Advances*, v. 2, n. 22, p. 8483–8488, 28 set. 2012.

559 MA, Xiaoxuan *et al.* In situ formed active and intelligent bacterial cellulose/cotton  
560 fiber composite containing curcumin. *Cellulose*, v. 27, n. 16, p. 9371–9382, 1 nov.  
561 2020.

562 MALIK AL-RUBAEI, Z. M.; MOHAMMAD, Taghreed U.; ALI, Layla Karim.  
563 Effects of local curcumin on oxidative stress and total antioxidant capacity in vivo study.  
564 *Pakistan Journal of Biological Sciences*, v. 17, n. 12, 2014.

565 MANGOLIM, Camila Sampaio *et al.* Curcumin- $\beta$ -cyclodextrin inclusion complex:  
566 Stability, solubility, characterisation by FT-IR, FT-Raman, X-ray diffraction and  
567 photoacoustic spectroscopy, and food application. *Food Chemistry*, v. 153, p. 361–  
568 370, 2014. Disponível em: <<http://dx.doi.org/10.1016/j.foodchem.2013.12.067>>.

569 MANIGLIA, B. C. *et al.* Turmeric dye extraction residue for use in bioactive film  
570 production: Optimization of turmeric film plasticized with glycerol. *LWT*, v. 64, n. 2, p.  
571 1187e1195-1195, 2015.

572 MOHAMMADKAZEMI, Faranak; AZIN, Mehrdad; ASHORI, Alireza. Production  
573 of bacterial cellulose using different carbon sources and culture media. *Carbohydrate*  
574 *Polymers*, v. 117, p. 518–523, 6 mar. 2015.

575 MYERS, Raymond H.; MONTGOMERY, Douglas C.; ANDERSON-COOK,  
576 Christine M. . *Response surface methodology: process and product optimization using*  
577 *designed experiments*. Fourth Edition ed. [S.I.]: John Wiley & Sons, 2016.

578 NÚÑEZ, Nerea *et al.* Characterization, classification and authentication of  
579 turmeric and curry samples by targeted LC-HRMS polyphenolic and curcuminoid  
580 profiling and chemometrics. *Molecules*, v. 25, n. 12, 1 jun. 2020a.

581 NÚÑEZ, Nerea *et al.* Characterization, classification and authentication of  
582 turmeric and curry samples by targeted LC-HRMS polyphenolic and curcuminoid  
583 profiling and chemometrics. *Molecules*, v. 25, n. 12, 1 jun. 2020b.

584 OLIVERI, P.; SIMONETTI, R. Chemometrics for Food Authenticity Applications.  
585 *Advances in Food Authenticity Testing*. [S.l: s.n.], 2016. .

586 PALMA, A. *et al.* Organic versus conventional globe artichoke: Influence of  
587 cropping system and harvest date on physiological activity, physicochemical  
588 parameters, and bioactive compounds. *Scientia Horticulturae*, v. 321, 1 nov. 2023.

589 PARK, Sang Tae; KIM, Eungbin; KIM, Young Min. Overproduction of cellulose  
590 in *Acetobacter xylinum* KCCM 10100 defective in GDP-mannosyltransferase. *Journal*  
591 *of Microbiology and Biotechnology*, v. 16, n. 6, 2006.

592 PEREIRA, Rafaela Corrêa; DE ANGELIS-PEREIRA, Michel Cardoso. Effect of  
593 organic versus conventional agricultural systems on bioactive compounds of fruits and  
594 vegetables: an integrative review. *Cadernos de Ciência & Tecnologia*, v. 39, n. 2, p.  
595 27072, 4 out. 2022.

596 PLACKETT, R. L.; BURMAN, J. P. The Design of Optimum Multifactorial  
597 Experiments. *Biometrika*, v. 33, n. 4, 1946.

598 PRIYADARSINI, K. Indira. Photophysics, photochemistry and photobiology of  
599 curcumin: Studies from organic solutions, bio-mimetics and living cells. *Journal of*

600 *Photochemistry and Photobiology C: Photochemistry Reviews*, v. 10, n. 2, p. 81–95, 1  
601 jun. 2009. Acesso em: 26 ago. 2021.

602 QUEIROZ-CANCIAN, Mariana Assis De *et al.* LWT - Food Science and  
603 Technology Curcuma longa L . - and Piper nigrum- based hydrolysate , with high  
604 dextrose content , shows antioxidant and antimicrobial properties. *LWT - Food Science  
605 and Technology*, v. 96, n. May, p. 386–394, 2018. Disponível em:  
606 <<https://doi.org/10.1016/j.lwt.2018.05.018>>.

607 RAUT, Mahendra P. *et al.* *Bacterial Cellulose-Based Blends and Composites:  
608 Versatile Biomaterials for Tissue Engineering Applications. International Journal of  
609 Molecular Sciences*. [S.l.]: MDPI. , 1 jan. 2023

610 ROHAETI, Eti *et al.* Fourier transform infrared spectroscopy combined with  
611 chemometrics for discrimination of Curcuma longa, Curcuma xanthorrhiza and  
612 Zingiber cassumunar. *Spectrochimica Acta - Part A: Molecular and Biomolecular  
613 Spectroscopy*, v. 137, p. 1244–1249, 25 fev. 2015.

614 ROY, Swarup; RHIM, Jong Whan. Preparation of carbohydrate-based  
615 functional composite films incorporated with curcumin. *Food Hydrocolloids*, v. 98, 1  
616 jan. 2020.

617 SALEM, Mohamed A. *et al.* Metabolomics-based profiling for quality  
618 assessment and revealing the impact of drying of Turmeric (Curcuma longa L.).  
619 *Scientific Reports*, v. 12, n. 1, 1 dez. 2022.

620 SEGAL, L. *et al.* An Empirical Method for Estimating the Degree of Crystallinity  
621 of Native Cellulose Using the X-Ray Diffractometer. *Textile Research Journal*, v. 29, n.  
622 10, 1959.

- 623 SHI, Zhijun *et al.* *Utilization of bacterial cellulose in food. Food Hydrocolloids.*  
624 [S.l: s.n.], mar. 2014
- 625 SILVA, Sarah Maria Frota *et al.* Films from cashew byproducts: cashew gum  
626 and bacterial cellulose from cashew apple juice. *Journal of Food Science and*  
627 *Technology*, v. 58, n. 5, 2021.
- 628 VAZQUEZ, Analía *et al.* Bacterial Cellulose from Simple and Low Cost  
629 Production Media by *Gluconacetobacter xylinus*. *Journal of Polymers and the*  
630 *Environment*, v. 21, n. 2, 2013.
- 631 VERSINO, Florencia *et al.* Sustainable and Bio-Based Food Packaging: A  
632 Review on Past and Current Design Innovations. *Foods 2023, Vol. 12, Page 1057*, v.  
633 12, n. 5, p. 1057, 2 mar. 2023. Disponível em: <[https://www.mdpi.com/2304-](https://www.mdpi.com/2304-8158/12/5/1057/htm)  
634 [8158/12/5/1057/htm](https://www.mdpi.com/2304-8158/12/5/1057/htm)>. Acesso em: 13 jun. 2023.
- 635 VISAKH, Naduvilthara U. *et al.* Extraction and chemical characterisation of agro-  
636 waste from turmeric leaves as a source of bioactive essential oils with insecticidal and  
637 antioxidant activities. *Waste Management*, v. 169, p. 1–10, set. 2023.
- 638 WANG, Jing; TAVAKOLI, Javad; TANG, Youhong. *Bacterial cellulose*  
639 *production, properties and applications with different culture methods – A review.*  
640 *Carbohydrate Polymers*. [S.l.]: Elsevier Ltd. , 1 set. 2019
- 641 WANG, Shumin *et al.* Delivery of curcumin in a carboxymethyl cellulose and  
642 hydroxypropyl methyl cellulose carrier: Physicochemical properties and biological  
643 activity. *International Journal of Biological Macromolecules*, v. 239, 1 jun. 2023.
- 644 WEN, Yanyi *et al.* Development of intelligent/active food packaging film based  
645 on TEMPO-oxidized bacterial cellulose containing thymol and anthocyanin-rich purple

646 potato extract for shelf life extension of shrimp. *Food Packaging and Shelf Life*, v. 29,  
647 1 set. 2021.

648 WINDARSIH, A.; ROHMAN, A.; SWASONO, Respati Tri. Application of 1H-  
649 NMR based metabolite fingerprinting and chemometrics for authentication of *Curcuma*  
650 *longa* adulterated with *C. heyneana*. *Journal of Applied Research on Medicinal and*  
651 *Aromatic Plants*, v. 13, 1 maio 2019.

652 YANG, Qiong Qiong *et al.* Phenolic profiles, antioxidant, and antiproliferative  
653 activities of turmeric (*Curcuma longa*). *Industrial Crops and Products*, v. 152, 2020.

654 YUNOKI, Shunji *et al.* Role of ethanol in improvement of bacterial cellulose  
655 production: Analysis using <sup>13</sup>C-labeled carbon sources. *Food Science and Technology*  
656 *Research*, v. 10, n. 3, 2004.

657 ZABOT, Giovani Leone *et al.* *Encapsulation of Bioactive Compounds for Food*  
658 *and Agricultural Applications. Polymers*. [S.l: s.n.]. , 2022

659 ZENG, Xiaobo; SMALL, Darcy P.; WAN, Wankei. Statistical optimization of  
660 culture conditions for bacterial cellulose production by *Acetobacter xylinum* BPR 2001  
661 from maple syrup. *Carbohydrate Polymers*, v. 85, n. 3, p. 506–513, 1 jun. 2011.

662 ZHU, Fan. *Interactions between starch and phenolic compound. Trends in Food*  
663 *Science and Technology*. [S.l.]: Elsevier Ltd. , 1 jun. 2015

664 ZHU, Fan. *Polysaccharide based films and coatings for food packaging: Effect*  
665 *of added polyphenols. Food Chemistry*. [S.l.]: Elsevier Ltd. , 15 out. 2021

666 ZIELINSKI, Acácio Antonio Ferreira *et al.* A comparative study of the phenolic  
667 compounds and the in vitro antioxidant activity of different Brazilian teas using

668 multivariate statistical techniques. *Food Research International*, v. 60, p. 246–254,

669 2014.

670

## **CAPÍTULO IV**

### **SCIENTIFIC ARTICLE 3**

**Enhancement of curcumin content in water by enzyme-assisted extraction: a study of interactions of curcumin and starch from turmeric**

## 1 Abstract

2 *Curcuma longa* L. belongs to the family Zingiberaceae, commonly known as  
3 turmeric. The turmeric rhizomes usually contain more than 40% of starch. Curcumin is a  
4 phenolic compound, a secondary metabolite in *C. longa* L., investigated intensively  
5 because of its potential positive effects on human health, such as anticancer and  
6 antioxidant. The interactions of polyphenols with compounds present in food, such as  
7 starch, influence the content and activity of phenolic compounds. In this context, this  
8 paper reviews the interactions between curcumin and starch, and their impact on  
9 polyphenol activity. A turmeric syrup (TS) by amylolytic enzymes ( $\alpha$ -amylase and  
10 amyloglucosidase) and a turmeric (*C. longa* L.) were evaluated for the polyphenolic  
11 compounds content (TPC) by Folin-Ciocalteu, content of curcumin (CC) in UPLC and the  
12 tautomeric conformation of curcumin was determined by FT-IR. The TPC results were  
13  $16.00 \pm 0.12$  mg GAE/g for TF and  $12.28 \pm 0.22$  mg GAE/g for TH, extract in ethanol 80:20  
14 (v:v). The CCs of TF and TH were comparable to each other ( $p < 0.05$ ),  $1.74 \pm 0.0$  for TF  
15 and  $1.88 \pm 0.00$  g curcumin.100 g<sup>-1</sup>. In TS, starch was completely converted into sugars,  
16 which contributed to the release of curcumin from the starch matrix, and this explains the  
17 same CC in TS in aqueous solution and TPC results. FT-IR spectra of TS and TH  
18 exhibited similar peaks for curcumin structural conformation in the keto-enol form. This  
19 study offers insights into the interaction mechanism between curcumin and starch,  
20 suggesting that starch can serve as a source of curcumin in the food industry, ensuring  
21 curcumin's aqueous dispersibility and stability.

22 **Keywords:** Interaction mechanism, *Curcuma longa* L., Hydrolysate, Phenolic  
23 Compound.

## 24 1. Introduction

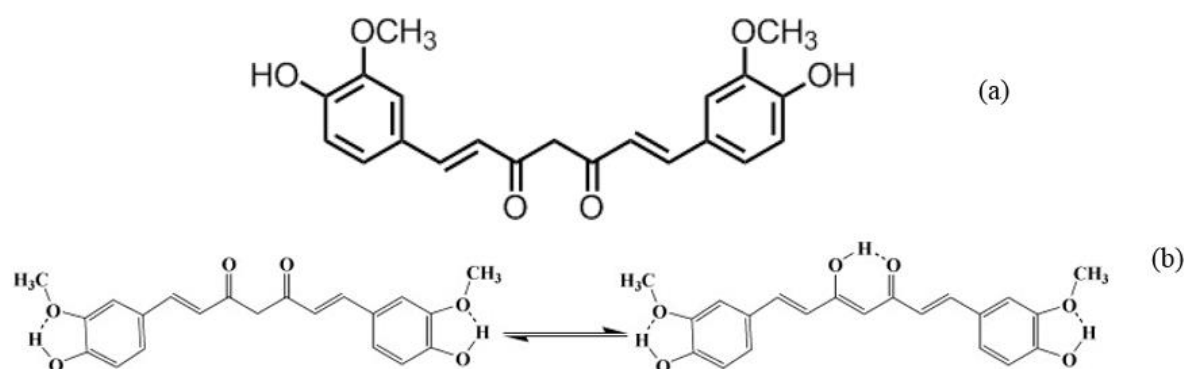
25 The ingestion of plant-based foods abundant in phenolic compounds has been  
26 associated with a lowered probability of various chronic diseases, including  
27 cardiovascular and neurodegenerative diseases, cancers, and type II diabetes.  
28 Turmeric (*Curcuma longa* L.) is a significant crop that has historically been used  
29 worldwide as a flavoring agent, natural colorant, stabilizer, and, especially, spice in  
30 food preparations. Turmeric is also valued for its therapeutic properties and is a  
31 significant ingredient in cosmetic industries (VISAKH *et al.*, 2023).

32 The chemical composition of turmeric has starch as one the major components,  
33 more than 40%, and contains the curcuminoids present in 1–5%, which confer its  
34 orange-yellowish appearance: curcumin, demethoxycurcumin, and  
35 bisdemethoxycurcumin. The health benefits of turmeric have been attributed mainly to  
36 curcumin, which may contribute to its biological activities, such as anti-inflammatory,  
37 anticancer, neuroprotective, antioxidant, and antimicrobial (KOUR *et al.*, 2022; LAN,  
38 XIANG *et al.*, 2023; PRIYADARSINI, 2009; WANG, SHUMIN *et al.*, 2023). Curcumin  
39 is a phenolic compound, a secondary metabolite chemically known as [1,7-bis(4-  
40 hydroxy-3-methoxyphenyl)-1,6-heptadiene-3,5-dione], molecular structure of  
41 curcumin was illustrated in Figure 1.

42 The non-covalent interactions between starch and phenolic compounds may  
43 impact on the physicochemical and nutritional properties of food (JAKOBEK, 2015;  
44 ZHU, 2015). In a previous study carried out in 2017, our research group developed a  
45 turmeric-and-black-pepper-based hydrolysate (HTBP). The production of HTBP via  
46 enzymatic conversion reached 100% conversion of starch into sugars (glucose -  
47 97.43% and maltose - 2.31%). The hydrolyzed displayed *in vitro* antioxidant activity.

48 The mechanisms of antioxidant action involve the scavenging and stabilization of free  
 49 cationic radicals by reactions involving the transfer of hydrogen atoms and electrons  
 50 (QUEIROZ-CANCIAN *et al.*, 2018).

51 **Figure 1** Chemical structures of curcumin (a) and curcumin keto-enol tautomerism.  
 52 (b).



53

54 **Fonte:** PRIYADARSINI, 2009

55 The interactions of polyphenols with compounds present in food, such as starch,  
 56 influence the content and activity of phenolic compounds. In this context, this paper  
 57 study the interactions between curcumin and starch, and their impact on polyphenol  
 58 activity.

## 59 2. Material and methods

60 TS, a turmeric hydrolysate was prepared according to Queiroz-Cancian *et al.*  
 61 (2018) with modifications. Briefing, the turmeric flour was suspended in distilled water  
 62 (150 g/L) for the enzymatic hydrolysis. For liquefaction, 0.23 g.100g<sup>-1</sup> for  $\alpha$ -amylase  
 63 (204 KNU.g<sup>-1</sup>) was added at pH 6.03, 91.5 °C at 10 minutes in a constant agitation 70  
 64 rpm. For saccharification, 1.60 mL.100g<sup>-1</sup> for amyloglucosidase was added at pH 4.5,  
 65 60 °C at 8 hours in a constant agitation of 150 rpm.

## 66 **2.8 Extraction procedure**

67 The curcumin extracts from turmeric and TS were prepared according to Roy &  
68 Rhim (2020), with modifications, to determine curcumin content (CC) by ultra-  
69 performance liquid chromatography (UPLC). The samples were weight, then put in a  
70 constant agitation overnight at 120 rpm with acetonitrile (ACN). After, the samples were  
71 treated with 60 min ultrasonic and then centrifuged at 11 000 rpm for 50 min. The  
72 supernatant was diluted with ACN 50:50 (v:v) and then filtered through a 0.22  $\mu\text{m}$   
73 PVDF membrane filter before the injection (1  $\mu\text{L}$ ) into the ultra-performance liquid  
74 chromatography (UPLC<sup>®</sup>) Waters (Acquity UPLC System, Waters, USA).

## 75 **2.9 Total phenolic content (TPC)**

76 The total phenolic content (TPC) in the extracts' samples was estimated using  
77 the Folin-Ciocalteu reagent with a microplate adaptation (BOBO-GARCÍA *et al.*, 2015).  
78 Briefly, for the reaction, 20  $\mu\text{L}$  of each extract, 100  $\mu\text{L}$  of Folin-Ciocalteu reagent  
79 (diluted 1:4 in  $\text{H}_2\text{O}$ ), and 75  $\mu\text{L}$  of 10% sodium carbonate solution were mixed. After  
80 thorough mixing, the samples were kept at room temperature with light protection for  
81 2 hours. Absorbance was measured at a wavelength of 750 nm using a UV-VIS  
82 spectrophotometer. A standard curve [TPC = slope coefficient  $\times$  absorbance + y-  
83 intercept coefficient;  $R^2 = 0.999$ ] was plotted using different concentrations of gallic  
84 acid (4 - 24  $\mu\text{g mL}^{-1}$ ). The results were expressed in milligrams of gallic acid equivalent  
85 per gram of sample ( $\text{mg GAE g}^{-1}$ ).

## 86 **2.10 Curcumin content (CC)**

87 The UPLC was equipped with a UV-Vis detector and a C18 column (180 $\times$ 4.6  
88 mm, 5  $\mu\text{m}$ ; Shiseido, Japan). The curcumin was quantified according to Cheng *et al.*

89 (2010) with modifications. The mobile phase consisting of a mixture of 0.05% aqueous  
90 phosphoric acid and acetonitrile in the ratio of 50:50 (v:v), isocratic with the flow rate  
91 of 0.3 mL.min<sup>-1</sup> was employed at 30 °C. The detection wavelength was set at 420 nm.  
92 The calibration curve was prepared using curcumin standard in the concentration  
93 range 0.10 – 2.5 µg/mL, obtaining a correlation coefficient ( $R^2$ ) of 0.999. The injections  
94 were made in triplicate, and the results were expressed as mg CC/g sample dry weight.

### 95 **2.11 Fourier-transform infrared (FT-IR) spectroscopy**

96 Infrared spectra were recorded to determine the main bands that characterize  
97 the curcumin in the turmeric sample and TS. Dried TS and turmeric samples were  
98 incorporated into potassium bromide and pressed into tablets under high pressure.  
99 The spectra were recorded on a Shimadzu IR-Prestige-21 spectrometer (Brazil) in the  
100 region of 4000 to 400 cm<sup>-1</sup> at a resolution of 1 cm<sup>-1</sup>.

### 101 **2.12 Statistical analysis**

102 All analyses were undertaken in triplicate, except when mentioned, and the  
103 experimental results were expressed as mean ± standard deviation. Analysis of  
104 variance (ANOVA) and Tukey's test were carried out at  $p < 0.05$ . Statistical analysis  
105 was performed using Statistica 14.0 (TIBCO Software).

## 106 **3. Results and discussion**

### 107 **3.1. Curcumin content and TPC**

108 The non-covalent interactions between starch and phenolic compounds in food  
109 systems involve hydrogen bonds, hydrophobic interaction, and electrostatic and ionic  
110 interactions (ZHU, 2021). This interaction can interfere with the potential antioxidant  
111 effects of turmeric.

112 In the enzymatic hydrolysis process, turmeric starch is heated in the presence  
 113 of water, the granules start to absorb water and swell, and some components leach  
 114 out and solubilize. With the increasing temperature and water absorption, the granules  
 115 rupture with the disordering of chain organization (gelatinization). When the gelatinized  
 116 starch is cooling, the disordered chains undergo re-association through hydrophobic  
 117 interactions and hydrogen bonding (retrogradation) (QUEIROZ-CANCIAN *et al.*, 2018;  
 118 ZHU, 2015). These steps and organization within the turmeric matrix can affect the  
 119 availability of curcumin and phenolic compounds. Curcumin content and TPC of  
 120 turmeric and TS were comparable to each other ( $p < 0.05$ ) (Table 2).

121 **Table 1** - Total polyphenolic content (TPC) and curcumin content obtained by  
 122 extraction from turmeric and turmeric syrup.  
 123

Matriz	Curcumin Content g curcumin.100 g <sup>-1</sup>	Total polyphenolic content mg EAG.g for total polyphenolic content <sup>-1</sup>
<b>Turmeric</b>	2.58 <sup>a</sup> ±0.05	16.00 <sup>a</sup> ±0.12
<b>Turmeric Syrup</b>	2.55 <sup>a</sup> ±0.30	12.28 <sup>b</sup> ±0.22

124 Data expressed as mean ± SD of three data points (n=3).  
 125 Different letters within the same column mean significant differences at P < 0.05.

126

127 TPC results were 16.00±0.12 mg GAE/g for turmeric and 12.28 ± 0.22 mg  
 128 GAE/g for TS. A high number of compounds belonging to the group of phenolics  
 129 (phenolic acids, acetophenones, phenylacetic acid, hydroxycinnamic acids,  
 130 coumarins, naphthoquinones, xanthones, stilbenes, flavonoids) and tannins  
 131 (JAKOBEK, 2015), Salem et al. (2022) profile the phytochemical composition for the  
 132 rhizomes of *Curcuma longa* L by LC- and GC–MS analysis resulted in the identification  
 133 of a total of 161 metabolites belonged to various phytochemical classes, like

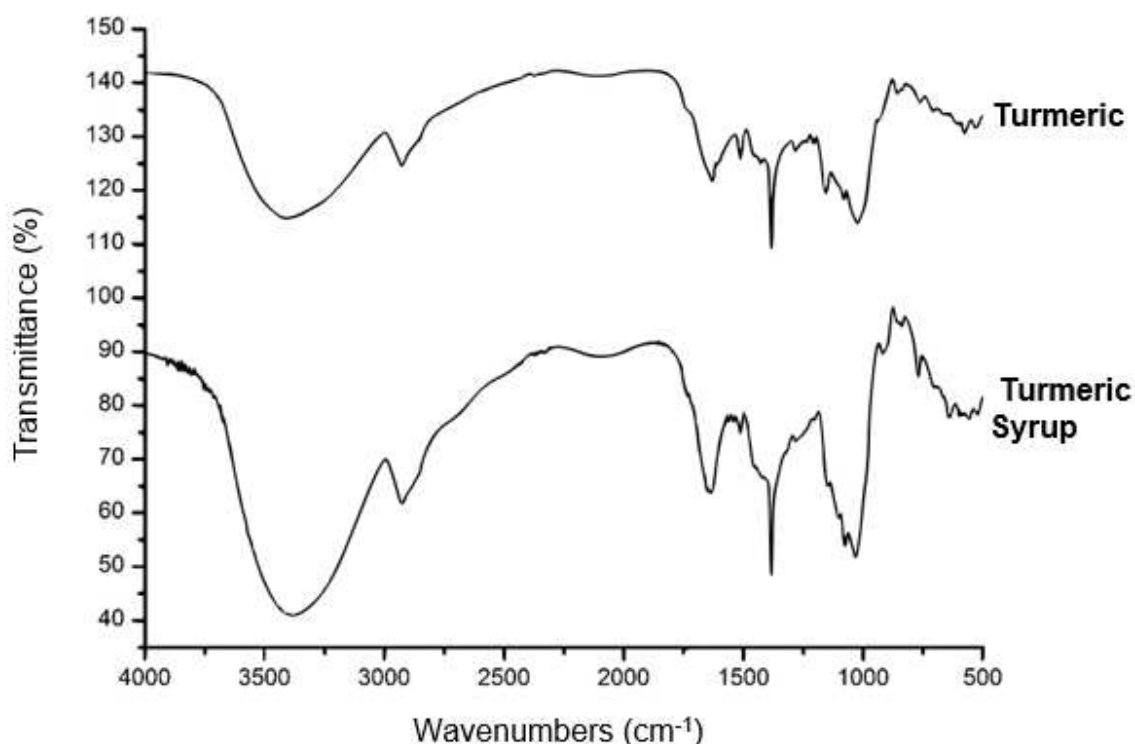
134 curcuminoids, sesquiterpenoids and terpecurcumins. The difference in results for TPC  
135 (Table 1) may have been significant considering that other phytochemical compounds,  
136 like tannins and flavonoids, may not have been recovered in water or were lost in the  
137 hydrolysis process, thus, the values obtained for TS are lower than those found for  
138 turmeric ( $p < 0.05$ ).

139 Curcumin is a polyphenolic phytochemical, the major disadvantage associated  
140 with the use of curcumin, however, is its low systemic bioavailability due to its poor  
141 aqueous solubility. Statistically, the CC did not show a significant difference (Table 1)  
142 between TS and turmeric samples ( $p < 0.05$ ). In TS, starch was completely converted  
143 into sugars, which contributed to the release of curcumin from the starch matrix and  
144 this explains the same CC in TS.

### 145 **3.2. FT-IR**

146 The tautomerism of curcumin in the turmeric sample and TS was evaluated by  
147 FTIR. Both, the FTIR spectra exhibited similar peaks that corresponded to phenolic  
148 hydroxyl groups of curcumin spectrum. The curcumin structural conformation was the  
149 keto-enol form. FTIR proved that functional groups were not affected by the  
150 interactions formed between turmeric starch and curcumin. The peaks were identified  
151 as hydroxyl groups ( $3420\text{ cm}^{-1}$ ), hydroxyls from enol groups ( $2925\text{--}2920\text{ cm}^{-1}$ ), methyl  
152 groups in phenol ( $1385\text{ cm}^{-1}$ ), C=O and C=C ( $1630\text{--}1450\text{ cm}^{-1}$ ), and C-O-C ( $1300\text{--}$   
153  $1000\text{ cm}^{-1}$ ). The curcumin structural conformation in TS and in turmeric was in the  
154 keto-enol form (Figure 2).

155 **Figure 2** FT-IR spectra of (a) turmeric and (b) turmeric syrup (TS).



156

#### 157 **4. Conclusion**

158 Curcumin has poor water-solubility and chemical stability, which limits its  
159 utilization as a nutraceutical in many applications. This problem can be partly  
160 overcome by starch hydrolysis, in this study we showed enhancement of curcumin  
161 content in water by enzyme-assisted extraction.

162 In TS starch was completely converted into sugars, which contributed to the  
163 release of curcumin from the starch matrix and this explains the same CC in TS in  
164 aqueous solution and TPC results. Both, the FT-IR spectra of turmeric and TS  
165 exhibited similar peaks that corresponded to phenolic hydroxyl groups of curcumin  
166 spectrum. The curcumin structural conformation was the keto-enol form. FTIR proved  
167 that functional groups were not affected by the interactions formed between turmeric  
168 starch and curcumin. This study provides evidence that the interaction breakdown

169 between curcumin and starch enhances the biodisponibility da curcumin in aqueous  
170 media, thus TS can be used as a font of curcumin in the food industry, ensuring  
171 curcumin aqueous dispersibility and stability.

## 172 **Acknowledgments**

173 The authors are grateful to the Laboratories of Electron Microscopy and  
174 Microanalysis (LMEM) and the Laboratory of Spectroscopy (ESPEC), both located at  
175 the State University of Londrina (UEL/SETI), for the electron microscopy experiments  
176 and FT-IR spectra. The authors thank the Conselho Nacional de Desenvolvimento  
177 Científico e Tecnológico (CNPq) for scholarship to the first author during the execution  
178 of this research.

## 179 **References**

180 AKTER, Jesmin *et al.* Antioxidant activity of different species and varieties of  
181 turmeric (*Curcuma* spp): Isolation of active compounds. *Comparative Biochemistry and*  
182 *Physiology Part - C: Toxicology and Pharmacology*, v. 215, n. September 2018, p. 9–  
183 17, 2019. Disponível em: <<https://doi.org/10.1016/j.cbpc.2018.09.002>>.

184 ANAND, Preetha *et al.* Biological activities of curcumin and its analogues  
185 (Congeners) made by man and Mother Nature. *Biochemical Pharmacology*, v. 76, n.  
186 11, p. 1590–1611, 1 dez. 2008.

187 ANDRIANI, Dian; APRIYANA, Arina Yuthi; KARINA, Myrtha. *The optimization*  
188 *of bacterial cellulose production and its applications: a review.* *Cellulose*. [S.l.]:  
189 Springer. , 1 ago. 2020

190 ATTA, Omar Mohammad *et al.* Development and characterization of plant oil-  
191 incorporated carboxymethyl cellulose/bacterial cellulose/glycerol-based antimicrobial

192 edible films for food packaging applications. *Advanced Composites and Hybrid*  
193 *Materials*, v. 5, n. 2, p. 973–990, 1 jun. 2022.

194 BENZIE, Iris F.F.; STRAIN, J. J. The ferric reducing ability of plasma (FRAP) as  
195 a measure of “antioxidant power”: The FRAP assay. *Analytical Biochemistry*, v. 239,  
196 n. 1, p. 70–76, 1996.

197 BILGI, Eyup *et al.* Optimization of bacterial cellulose production by  
198 *Gluconacetobacter xylinus* using carob and haricot bean. *International Journal of*  
199 *Biological Macromolecules*, v. 90, p. 2–10, 1 set. 2016a.

200 BILGI, Eyup *et al.* Optimization of bacterial cellulose production by  
201 *Gluconacetobacter xylinus* using carob and haricot bean. *International Journal of*  
202 *Biological Macromolecules*, v. 90, p. 2–10, 1 set. 2016b.

203 BOBO-GARCÍA, Gloria *et al.* Intra-laboratory validation of microplate methods  
204 for total phenolic content and antioxidant activity on polyphenolic extracts, and  
205 comparison with conventional spectrophotometric methods. *Journal of the Science of*  
206 *Food and Agriculture*, v. 95, n. 1, p. 204–209, 2015.

207 BRAND-WILLIAMS, W.; CUVELIER, M. E.; BERSET, C. Use of a free radical  
208 method to evaluate antioxidant activity. *LWT - Food Science and Technology*, v. 28, n.  
209 1, p. 25–30, 1995.

210 CAMPANO, Cristina *et al.* *Enhancement of the fermentation process and*  
211 *properties of bacterial cellulose: a review*. *Cellulose*. [S.I.]: Springer Netherlands. , 1  
212 fev. 2016

213 CAS, Michele Dei; GHIDONI, Riccardo. *Dietary curcumin: Correlation between*  
214 *bioavailability and health potential*. *Nutrients*. [S.I.]: MDPI AG. , 1 set. 2019

215 CHENG, Jin *et al.* Journal of Pharmaceutical and Biomedical Analysis  
216 Development and validation of UPLC method for quality control of Curcuma longa Linn  
217 .: Fast simultaneous quantitation of three curcuminoids. *Journal of Pharmaceutical and*  
218 *Biomedical Analysis*, v. 53, n. 1, p. 43–49, 2010. Disponível em:  
219 <<http://dx.doi.org/10.1016/j.jpba.2010.03.021>>.

220 CHUMROENPHAT, Theeraphan *et al.* Changes in curcuminoids and chemical  
221 components of turmeric (*Curcuma longa* L.) under freeze-drying and low-temperature  
222 drying methods. *Food Chemistry*, v. 339, 1 mar. 2021.

223 CIANCIOSI, Danila *et al.* The reciprocal interaction between polyphenols and  
224 other dietary compounds: Impact on bioavailability, antioxidant capacity and other  
225 physico-chemical and nutritional parameters. *Food Chemistry*, v. 375, 1 maio 2022.

226 DÁVALOS, Alberto; BARTOLOMÉ, Begoña; GÓMEZ-CORDOVÉS, Carmen.  
227 Antioxidant properties of commercial grape juices and vinegars. *Food Chemistry*, v.  
228 93, n. 2, p. 325–330, 2005.

229 DEHZAD, Mohammad Jafar *et al.* *Antioxidant and anti-inflammatory effects of*  
230 *curcumin/turmeric supplementation in adults: A GRADE-assessed systematic review*  
231 *and dose–response meta-analysis of randomized controlled trials.* *Cytokine*. [S.l.]:  
232 Academic Press. , 1 abr. 2023

233 DOLDLOVA, Khadija *et al.* Optimization and modeling of microwave-assisted  
234 extraction of curcumin and antioxidant compounds from turmeric by using natural deep  
235 eutectic solvents. *Food Chemistry*, v. 353, 2021.

236 EL-GENDI, Hamada *et al.* Optimization of bacterial cellulose production from  
237 prickly pear peels and its ex situ impregnation with fruit byproducts for antimicrobial  
238 and strawberry packaging applications. *Carbohydrate Polymers*, v. 302, 15 fev. 2023a.

239 EL-GENDI, Hamada *et al.* Optimization of bacterial cellulose production from  
240 prickly pear peels and its ex situ impregnation with fruit byproducts for antimicrobial  
241 and strawberry packaging applications. *Carbohydrate Polymers*, v. 302, 15 fev. 2023b.

242 EL-GENDI, Hamada *et al.* *Recent advances in bacterial cellulose: a low-cost*  
243 *effective production media, optimization strategies and applications.* *Cellulose*. [S.l.]:  
244 Springer Science and Business Media B.V. , 1 set. 2022

245 ESATBEYOGLU, Tuba *et al.* *Curcumin-from molecule to biological function.*  
246 *Angewandte Chemie - International Edition*. [S.l: s.n.], , 29 maio 2012

247 FATIMA, Atiya *et al.* Plant extract-loaded bacterial cellulose composite  
248 membrane for potential biomedical applications. *Journal of Bioresources and*  
249 *Bioproducts*, v. 6, n. 1, p. 26–32, 2021.

250 FERNANDES, Isabela de Andrade Arruda *et al.* *Bacterial cellulose: From*  
251 *production optimization to new applications.* *International Journal of Biological*  
252 *Macromolecules*. [S.l.]: Elsevier B.V. , 1 dez. 2020

253 FERNÁNDEZ MAURA, Yurelkys *et al.* The environmental and intrinsic yeast  
254 diversity of Cuban cocoa bean heap fermentations. *International Journal of Food*  
255 *Microbiology*, v. 233, 2016.

256 FULORIA, Shivkanya *et al.* *A Comprehensive Review on the Therapeutic*  
257 *Potential of Curcuma longa Linn. in Relation to its Major Active Constituent Curcumin.*  
258 *Frontiers in Pharmacology*. [S.l.]: Frontiers Media S.A. , 25 mar. 2022

259 GAD, Haidy A.; BOUZABATA, Amel. Application of chemometrics in quality  
260 control of Turmeric (*Curcuma longa*) based on Ultra-violet, Fourier transform-infrared  
261 and <sup>1</sup>H NMR spectroscopy. *Food Chemistry*, v. 237, p. 857–864, 15 dez. 2017.

262 GOMES, Rodrigo José *et al.* Komagataeibacter intermedius V-05: An Acetic  
263 Acid Bacterium Isolated from Vinegar Industry, with High Capacity for Bacterial  
264 Cellulose Production in Soybean Molasses Medium. *Food Technology and*  
265 *Biotechnology*, v. 59, n. 4, p. 432–442, 1 out. 2021.

266 GOMES, Rodrigo José; IDA, Elza Iouko; SPINOSA, Wilma Aparecida.  
267 Nutritional Supplementation with Amino Acids on Bacterial Cellulose Production by  
268 Komagataeibacter intermedius: Effect Analysis and Application of Response Surface  
269 Methodology. *Applied Biochemistry and Biotechnology*, 2022.

270 GRANATO, Daniel *et al.* Characterization of Brazilian lager and brown ale beers  
271 based on color, phenolic compounds, and antioxidant activity using chemometrics.  
272 *Journal of the Science of Food and Agriculture*, v. 91, n. 3, p. 563–571, fev. 2011.

273 GRANATO, Daniel *et al.* Use of principal component analysis (PCA) and  
274 hierarchical cluster analysis (HCA) for multivariate association between bioactive  
275 compounds and functional properties in foods: A critical perspective. *Trends in Food*  
276 *Science and Technology*. [S.l.]: Elsevier Ltd. , 1 fev. 2018

277 GREGORY, David A. *et al.* Bacterial cellulose: A smart biomaterial with diverse  
278 applications. *Materials Science and Engineering R: Reports*, v. 145, n. March, p.  
279 100623, 2021. Disponível em: <<https://doi.org/10.1016/j.mser.2021.100623>>.

280 GURURANI, Shriya *et al.* Altitudinal and geographical variations in  
281 phytochemical composition and biological activities of *Curcuma longa* accession from

282 Uttarakhand, the Himalayan region. *Journal of Food Processing and Preservation*, v.  
283 46, n. 3, 1 mar. 2022.

284 HURTADO-BARROSO, Sara *et al.* *Organic food and the impact on human*  
285 *health. Critical Reviews in Food Science and Nutrition*. [S.I.]: Taylor and Francis Inc. ,  
286 21 fev. 2019

287 JAKOBEK, Lidija. *Interactions of polyphenols with carbohydrates, lipids and*  
288 *proteins. Food Chemistry*. [S.I.]: Elsevier Ltd. , 15 maio 2015

289 JYOTIRMAYEE, B.; MAHALIK, Gyanranjan. *A review on selected*  
290 *pharmacological activities of Curcuma longa L. International Journal of Food*  
291 *Properties*. [S.I.]: Taylor and Francis Ltd. , 2022

292 KASSAMBARA, Alboukadel; MUNDT, Fabian. factoextra: Extract and Visualize  
293 the Results of Multivariate Data Analyses. *R package version 1.0.5.*, 2017. Disponível  
294 em: <<https://cran.r-project.org/package=factoextra>>.

295 KHATUN, Murshida *et al.* Assessment of the anti-oxidant, anti-inflammatory and  
296 anti-bacterial activities of different types of turmeric (*Curcuma longa*) powder in  
297 Bangladesh. *Journal of Agriculture and Food Research*, v. 6, 2021.

298 KOUR, Pawandeep *et al.* Effect of nanoemulsion-loaded hybrid biopolymeric  
299 hydrogel beads on the release kinetics, antioxidant potential and antibacterial activity  
300 of encapsulated curcumin. *Food Chemistry*, v. 376, 15 maio 2022.

301 LAN, Xiang *et al.* *A review of curcumin in food preservation: Delivery system*  
302 *and photosensitization. Food Chemistry*. [S.I.]: Elsevier Ltd. , 30 out. 2023

303 LAN, Yongli *et al.* Evaluation of antioxidant capacity and flavor profile change of  
304 pomegranate wine during fermentation and aging process. *Food Chemistry*, v. 232, p.  
305 777–787, 2017. Disponível em: <<http://dx.doi.org/10.1016/j.foodchem.2017.04.030>>.

306 LÊ, S.; JOSSE, J.; HUSSON, F. FactoMineR: An R Package for Multivariate  
307 Analysis. *Journal of Statistical Software*, v. 25, n. 1, p. 1–18, 2008.

308 LI, Xin *et al.* A novel single-enzymatic biofuel cell based on highly flexible  
309 conductive bacterial cellulose electrode utilizing pollutants as fuel. *Chemical*  
310 *Engineering Journal*, v. 379, 1 jan. 2020.

311 LIN, Lingshang *et al.* Molecular structure and enzymatic hydrolysis properties  
312 of starches from high-amylose maize inbred lines and their hybrids. *Food*  
313 *Hydrocolloids*, v. 58, 2016.

314 LIU, Shuangshuang *et al.* Colorimetric sensor array combined with chemometric  
315 methods for the assessment of aroma produced during the drying of tencha. *Food*  
316 *Chemistry*, v. 432, 30 jan. 2024.

317 LIU, Yueyue; MA, Mengjie; YUAN, Yongkai. *The potential of curcumin-based*  
318 *co-delivery systems for applications in the food industry: Food preservation, freshness*  
319 *monitoring, and functional food. Food Research International*. [S.l.]: Elsevier Ltd. , 1  
320 set. 2023

321 LUO, Nan *et al.* Preparation and characterization of cellulose/curcumin  
322 composite films. *RSC Advances*, v. 2, n. 22, p. 8483–8488, 28 set. 2012.

323 MA, Xiaoxuan *et al.* In situ formed active and intelligent bacterial cellulose/cotton  
324 fiber composite containing curcumin. *Cellulose*, v. 27, n. 16, p. 9371–9382, 1 nov.  
325 2020.

326 MALIK AL-RUBAEI, Z. M.; MOHAMMAD, Taghreed U.; ALI, Layla Karim.  
327 Effects of local curcumin on oxidative stress and total antioxidant capacity in vivo study.  
328 *Pakistan Journal of Biological Sciences*, v. 17, n. 12, 2014.

329 MANGOLIM, Camila Sampaio *et al.* Curcumin- $\beta$ -cyclodextrin inclusion complex:  
330 Stability, solubility, characterisation by FT-IR, FT-Raman, X-ray diffraction and  
331 photoacoustic spectroscopy, and food application. *Food Chemistry*, v. 153, p. 361–  
332 370, 2014. Disponível em: <<http://dx.doi.org/10.1016/j.foodchem.2013.12.067>>.

333 MANIGLIA, B. C. *et al.* Turmeric dye extraction residue for use in bioactive film  
334 production: Optimization of turmeric film plasticized with glycerol. *LWT*, v. 64, n. 2, p.  
335 1187e1195-1195, 2015.

336 MOHAMMADKAZEMI, Faranak; AZIN, Mehrdad; ASHORI, Alireza. Production  
337 of bacterial cellulose using different carbon sources and culture media. *Carbohydrate*  
338 *Polymers*, v. 117, p. 518–523, 6 mar. 2015.

339 MYERS, Raymond H.; MONTGOMERY, Douglas C.; ANDERSON-COOK,  
340 Christine M. . *Response surface methodology: process and product optimization using*  
341 *designed experiments*. Fourth Edition ed. [S.l.]: John Wiley & Sons, 2016.

342 NÚÑEZ, Nerea *et al.* Characterization, classification and authentication of  
343 turmeric and curry samples by targeted LC-HRMS polyphenolic and curcuminoid  
344 profiling and chemometrics. *Molecules*, v. 25, n. 12, 1 jun. 2020a.

345 NÚÑEZ, Nerea *et al.* Characterization, classification and authentication of  
346 turmeric and curry samples by targeted LC-HRMS polyphenolic and curcuminoid  
347 profiling and chemometrics. *Molecules*, v. 25, n. 12, 1 jun. 2020b.

348 OLIVERI, P.; SIMONETTI, R. Chemometrics for Food Authenticity Applications.  
349 *Advances in Food Authenticity Testing*. [S.l: s.n.], 2016. .

350 PALMA, A. *et al.* Organic versus conventional globe artichoke: Influence of  
351 cropping system and harvest date on physiological activity, physicochemical  
352 parameters, and bioactive compounds. *Scientia Horticulturae*, v. 321, 1 nov. 2023.

353 PARK, Sang Tae; KIM, Eungbin; KIM, Young Min. Overproduction of cellulose  
354 in *Acetobacter xylinum* KCCM 10100 defective in GDP-mannosyltransferase. *Journal*  
355 *of Microbiology and Biotechnology*, v. 16, n. 6, 2006.

356 PEREIRA, Rafaela Corrêa; DE ANGELIS-PEREIRA, Michel Cardoso. Effect of  
357 organic versus conventional agricultural systems on bioactive compounds of fruits and  
358 vegetables: an integrative review. *Cadernos de Ciência & Tecnologia*, v. 39, n. 2, p.  
359 27072, 4 out. 2022.

360 PLACKETT, R. L.; BURMAN, J. P. The Design of Optimum Multifactorial  
361 Experiments. *Biometrika*, v. 33, n. 4, 1946.

362 PRIYADARSINI, K. Indira. Photophysics, photochemistry and photobiology of  
363 curcumin: Studies from organic solutions, bio-mimetics and living cells. *Journal of*  
364 *Photochemistry and Photobiology C: Photochemistry Reviews*, v. 10, n. 2, p. 81–95, 1  
365 jun. 2009. Acesso em: 26 ago. 2021.

366 QUEIROZ-CANCIAN, Mariana Assis De *et al.* LWT - Food Science and  
367 Technology Curcuma longa L . - and Piper nigrum- based hydrolysate , with high  
368 dextrose content , shows antioxidant and antimicrobial properties. *LWT - Food Science*  
369 *and Technology*, v. 96, n. May, p. 386–394, 2018. Disponível em:  
370 <<https://doi.org/10.1016/j.lwt.2018.05.018>>.

371 RAUT, Mahendra P. *et al.* *Bacterial Cellulose-Based Blends and Composites:*  
372 *Versatile Biomaterials for Tissue Engineering Applications. International Journal of*  
373 *Molecular Sciences.* [S.l.]: MDPI. , 1 jan. 2023

374 ROHAETI, Eti *et al.* Fourier transform infrared spectroscopy combined with  
375 chemometrics for discrimination of *Curcuma longa*, *Curcuma xanthorrhiza* and  
376 *Zingiber cassumunar*. *Spectrochimica Acta - Part A: Molecular and Biomolecular*  
377 *Spectroscopy*, v. 137, p. 1244–1249, 25 fev. 2015.

378 ROY, Swarup; RHIM, Jong Whan. Preparation of carbohydrate-based  
379 functional composite films incorporated with curcumin. *Food Hydrocolloids*, v. 98, 1  
380 jan. 2020.

381 SALEM, Mohamed A. *et al.* Metabolomics-based profiling for quality  
382 assessment and revealing the impact of drying of Turmeric (*Curcuma longa* L.).  
383 *Scientific Reports*, v. 12, n. 1, 1 dez. 2022.

384 SEGAL, L. *et al.* An Empirical Method for Estimating the Degree of Crystallinity  
385 of Native Cellulose Using the X-Ray Diffractometer. *Textile Research Journal*, v. 29, n.  
386 10, 1959.

387 SHI, Zhijun *et al.* *Utilization of bacterial cellulose in food. Food Hydrocolloids.*  
388 [S.l: s.n.]. , mar. 2014

389 SILVA, Sarah Maria Frota *et al.* Films from cashew byproducts: cashew gum  
390 and bacterial cellulose from cashew apple juice. *Journal of Food Science and*  
391 *Technology*, v. 58, n. 5, 2021.

392 VAZQUEZ, Analía *et al.* Bacterial Cellulose from Simple and Low Cost  
393 Production Media by *Gluconacetobacter xylinus*. *Journal of Polymers and the*  
394 *Environment*, v. 21, n. 2, 2013.

395 VERSINO, Florencia *et al.* Sustainable and Bio-Based Food Packaging: A  
396 Review on Past and Current Design Innovations. *Foods 2023, Vol. 12, Page 1057*, v.  
397 12, n. 5, p. 1057, 2 mar. 2023. Disponível em: <[https://www.mdpi.com/2304-](https://www.mdpi.com/2304-8158/12/5/1057/htm)  
398 [8158/12/5/1057/htm](https://www.mdpi.com/2304-8158/12/5/1057/htm)>. Acesso em: 13 jun. 2023.

399 VISAKH, Naduvilthara U. *et al.* Extraction and chemical characterisation of agro-  
400 waste from turmeric leaves as a source of bioactive essential oils with insecticidal and  
401 antioxidant activities. *Waste Management*, v. 169, p. 1–10, set. 2023.

402 WANG, Jing; TAVAKOLI, Javad; TANG, Youhong. *Bacterial cellulose*  
403 *production, properties and applications with different culture methods – A review.*  
404 *Carbohydrate Polymers*. [S.l.]: Elsevier Ltd. , 1 set. 2019

405 WANG, Shumin *et al.* Delivery of curcumin in a carboxymethyl cellulose and  
406 hydroxypropyl methyl cellulose carrier: Physicochemical properties and biological  
407 activity. *International Journal of Biological Macromolecules*, v. 239, 1 jun. 2023.

408 WEN, Yanyi *et al.* Development of intelligent/active food packaging film based  
409 on TEMPO-oxidized bacterial cellulose containing thymol and anthocyanin-rich purple  
410 potato extract for shelf life extension of shrimp. *Food Packaging and Shelf Life*, v. 29,  
411 1 set. 2021.

412 WINDARSIH, A.; ROHMAN, A.; SWASONO, Respati Tri. Application of 1H-  
413 NMR based metabolite fingerprinting and chemometrics for authentication of Curcuma

414 longa adulterated with *C. heyneana*. *Journal of Applied Research on Medicinal and*  
415 *Aromatic Plants*, v. 13, 1 maio 2019.

416 YANG, Qiong Qiong *et al.* Phenolic profiles, antioxidant, and antiproliferative  
417 activities of turmeric (*Curcuma longa*). *Industrial Crops and Products*, v. 152, 2020.

418 YUNOKI, Shunji *et al.* Role of ethanol in improvement of bacterial cellulose  
419 production: Analysis using <sup>13</sup>C-labeled carbon sources. *Food Science and Technology*  
420 *Research*, v. 10, n. 3, 2004.

421 ZABOT, Giovani Leone *et al.* *Encapsulation of Bioactive Compounds for Food*  
422 *and Agricultural Applications. Polymers*. [S.l: s.n.]. , 2022

423 ZENG, Xiaobo; SMALL, Darcy P.; WAN, Wankei. Statistical optimization of  
424 culture conditions for bacterial cellulose production by *Acetobacter xylinum* BPR 2001  
425 from maple syrup. *Carbohydrate Polymers*, v. 85, n. 3, p. 506–513, 1 jun. 2011.

426 ZHU, Fan. *Interactions between starch and phenolic compound. Trends in Food*  
427 *Science and Technology*. [S.l.]: Elsevier Ltd. , 1 jun. 2015

428 ZHU, Fan. *Polysaccharide based films and coatings for food packaging: Effect*  
429 *of added polyphenols. Food Chemistry*. [S.l.]: Elsevier Ltd. , 15 out. 2021

430 ZIELINSKI, Acácio Antonio Ferreira *et al.* A comparative study of the phenolic  
431 compounds and the in vitro antioxidant activity of different Brazilian teas using  
432 multivariate statistical techniques. *Food Research International*, v. 60, p. 246–254,  
433 2014.

434

## CAPÍTULO V: CONCLUSÕES

Este trabalho integra três estudos de pesquisa distintos centrados na cúrcuma (*Curcuma longa* L.), seu composto bioativo curcumina e suas interações com vários aspectos da ciência alimentar e biotecnologia. As conclusões finais são:

- Aplicação de análise multivariada pode ser utilizada para determinar a similaridade entre as amostras de diferentes origens geográficas de cúrcuma e de diferentes sistemas de cultivo.
- Sistema de cultivo, orgânico ou convencional, não pode ser diferenciado analisando o conjunto de dados com 66 amostras de 4 países de origem diferente.
- A quebra das cadeias de amido, ocasionada pela hidrólise enzimática, liberou curcumina em meio aquoso, gerando um aumento na disponibilidade do composto polifenólico em meio aquoso.
- A quebra da interação entre a curcumina e o amido aumenta a biodisponibilidade da curcumina em meio aquoso.
- A conformação estrutural da curcumina não é afetada pela hidrólise enzimática do amido da cúrcuma.
- A síntese de celulose bacteriana, pela cepa *Komagataeibacter xylinus*, atinge rendimento de 1,09 g.L<sup>-1</sup> ao utilizar como fonte de carbono açúcares proveniente da hidrólise enzimática da cúrcuma nas condições, otimizadas: 1,15% (g.L<sup>-1</sup>) de xarope de cúrcuma, 10 dias de incubação, 5% (v:v) inóculo, 0,5 g.L<sup>-1</sup> extrato de levedura, 0,5 g.L<sup>-1</sup> peptona, 0,115 g.L<sup>-1</sup> ácido cítrico, 0,27 g.L<sup>-1</sup> Na<sub>2</sub>HPO<sub>4</sub> and 0,85% etanol (v:v) a uma temperatura de incubação de 30 °C.

- A curcumina incorporada na síntese de celulose bacteriana é perdida na etapa de purificação da celulose bacteriana.
- A celulose bacteriana produzida apresentou cristalinidade e pureza característica de celulose tipo I.
- A celulose bacteriana carregada por extrato etanólico de cúrcuma apresenta atividade antioxidante.